

ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE IN THE REINFORCEMENT OF LIME-STABILISED EXPANSIVE SOILS

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ABSTRACT

Expansive soils are soils associated with constant volumetric change due to alternations in the moisture present in such soils, and such volume variations can lead to the expansive soils being unsuitable for use as subgrade material. The research was focused on the use of Polyethylene Terephthalate fibre in the reinforcement of hydrated lime-stabilised expansive soils to improve the properties of these soils. The research had specific objectives which were achieved by following a methodology that had implemented laboratory tests such as Sieve analysis, Atterberg Limits, California Bearing Ratio, Unconfined Compressive Strength, Free Swell Index, and Proctor Compaction on the neat soil along with other samples with a constant 6% content of Lime and varying percentages of fibre from 0 % to 2 %. There was a Tensile strength test done on the fibre. The tests were done following a given set of standards, after which the results on the neat sample found the soil to be expansive clayey soils and the fibre-reinforced soil that was lime stabilised had the optimum mix ratio of 6% lime and 1.5 % fibre. The optimum mix ratio had a California Bearing Ratio of 54 % and an Unconfined Compressive Strength of 0.59 MPa. The results of the soil mixed with 1.5 % fibre and 6 % lime all matched the standards of subgrade material according to the Ministry of Works and Transport, General Specifications for Road and Bridge Works, 2005 manual. This implied that hydrated lime and Polyethylene Terephthalate fibre can be implemented in the improvement of properties of expansive soils to acceptable standards for subgrade material. There is a need for more research into the use of other fibres in the reinforcement of lime-stabilised soils.

DECLARATION

I, MANANA MARK, declare that this Research and Design Project Report is my original work and has never been submitted to any institution of higher learning for an award of academic qualification.

Signature:.....

Date:.....

MANANA MARK S20B32/220

APPROVAL

This is to endorse that MANANA MARK has finalised his final year research and design project under the supervision of the project supervisor and that the report has been submitted with the approval of the academic supervisor.

Signature:.....

Date:.....

MR. KENNETH ECONI

DEDICATION

I dedicate this report to my lovely parents, project supervisor and colleagues along with other people who constantly showered me with endless motivation and support. The continuous love and care bestowed ensured that I remained focused and persistent to allow for the successful completion of the research. I shall forever remain grateful for the support showcased to me, and I pray that God continues to bless and watch over your lives.

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LIST OF ABBREVIATIONS

AASHTO	-	American Association of State Highway and Transportation Officials
CBR	-	California Bearing Ratio
LL	-	Liquid Limit
MDD	-	Maximum Dry Density
MoWT	-	Ministry of Works and Transport
ODFS	-	Oriented Distributed Fibre-reinforced Soil
OMC	-	Optimum Moisture Content
PET	-	Polyethylene Terephthalate
PI	-	Plasticity Index
PL	-	Plastic Limit
RDFS	-	Randomly Distributed Fibre-reinforced Soil
UCS	-	Unconfined Compressive Strength
UNRA	-	Uganda National Roads Authority
USCS	-	Unified Soil Classification System

CHAPTER ONE: INTRODUCTION

1.1 Background

Expansive soils, prone to large volume changes with moisture fluctuations, pose major engineering challenges globally. These "swell-shrink" soils, as they're sometimes called, cause billions in damage annually to pavements and structures. Expansive soils undergo notable volume alterations due to fluctuations in moisture levels. These changes can result in either swelling or shrinkage, which is why they are also referred to as swell/shrink soils (Jones & Jefferson, 2012). The shrink-swell phenomenon in soils is attributed to their mineral composition. Clay soils containing specific mineral types like montmorillonite, smectite, or vermiculite are especially susceptible to this shrink-swell behaviour (Lees, 2021). The expansive soils are found particularly in the Eastern and Northern parts of Uganda in districts such as Nakapiripirit and, such areas require suitable subgrade material for road construction.

Lime-stabilised soil exhibits superior strength enhancement properties. However, it suffers from low tensile strength and tends to develop significant cracking because the lime-stabilised soil becomes brittle. To address this limitation and further enhance the mechanical properties of the stabilised soil, there is a need to use PET fibres to reinforce such soil. This reinforcement aims to minimise both vertical and lateral deformation within the lime-stabilised soil (Wei, et al., 2018).

1.2 Problem Statement

Engineers come across a range of problematic soils, such as expansive soils, during road construction projects that pose significant obstacles. Because highly flexible clay minerals like aluminium and iron, which alternately expand and contract with variable moisture concentrations, are present in expansive soils, the roadways get cracked and collapse (Jones & Jefferson, 2012) . Expansive soils along the chainages of 47+800 km of the Muyembe-Nakapiripirit road were found to have expansive soils which have issues of experiencing constant volumetric changes due to moisture content variations in the subgrade resulting in pavement damage, and this has led to disruption of normal traffic flow on the road according to UNRA.

The issue of heaving was found to disrupt the normal movement of vehicles along the road section with the expansive soils. Lime stabilisation is a technique that has been applied in the controlling of the swell-shrink characteristics of the expansive soil. However, the sulphate present in the expansive soils leads to the lime stabilisation being ineffective. The experimental research showed that sulphate contamination had a substantial outcome on the soil profile, and the index properties of lime-stabilised soil which led to brittle failure of soil and a reduction in strength properties (Raja & Thyagaraj, 2021).

The response to the problem is to use the Polyethylene Terephthalate fibre to reinforce the lime-stabilised soils to improve the strength properties of such soils.

1.3 Objectives and Research Questions

1.3.1 Main Objective

To assess the use of Polyethylene Terephthalate fibre in the reinforcement of lime-stabilised expansive soils.

1.3.2 Specific Objectives

1. To ascertain the physical properties of the neat soil sample.
2. To determine the mechanical properties of the Polyethylene Terephthalate fibre and chemical properties of hydrated lime.
3. To ascertain the mix ratios of Polyethylene Terephthalate fibre, hydrated lime, and expansive soils to achieve the desired strength properties.
4. To determine the strength properties of the soil stabilised with hydrated lime while reinforced with varying Polyethylene Terephthalate fibre in the appropriate mix ratios.

1.3.3 Research Questions

1. What are the physical properties of the neat soil sample?
2. What are the mechanical properties of the Polyethylene Terephthalate fibre and the chemical properties of hydrated lime?
3. What are the mix ratios of Polyethylene Terephthalate fibre, hydrated lime, and expansive soils to achieve the desired strength properties?
4. What are the strength properties of the soil stabilised with hydrated lime while reinforced with varying Polyethylene Terephthalate fibre in the appropriate mix ratios?

1.4 Scope of Work

1.4.1 Geographical scope

The study was to be carried out along the Muyembe-Nakapiripirit road section along the chainages of 47+800 km, and this was where the expansive soils were obtained.

1.4.2 Time Scope

The study was conducted from September 2023 to April 2024.

1.4.3 Content Scope

The study scope focused on assessing the application of Polyethylene Terephthalate fibre in the reinforcement of lime-stabilised expansive soils.

1.5 Justification

The use of Polyethylene Terephthalate fibre and lime in the stabilisation of expansive soils aims to improve soil strength. Lime has been widely used in stabilisation, despite being associated with cases of low strength properties, failing to carry the loading of the structure in some cases influenced by different factors such as sulphate attack, carbonation, and so on. Normally 2 to 8 % of lime may be required for coarse-grained soils and 5 to 8 % of lime may be required for plastic soils. (Lone & Sachar, 2022).

Combining PET fibre with lime affirms that lime stabilisation has a more pronounced positive impact on strength. Additionally, the optimal strength for clayey soil reinforcement occurs with a 1.5 % fibre. Typically, reinforcement with strips results in higher strength, as indicated by the point load strength index, and greater flexibility under applied impact loads. (Koohmishi & Palassi, 2022).

Plastic pollution is a massive problem. Every year, hundreds of millions of tons of plastic trash are produced, and a huge portion ends up in our environment where it can last for many years. Millions of tons also wind up in our oceans each year. If no action is taken, this plastic pollution will keep growing at an alarming rate. Thus there is the need to find ways to either get rid of plastic waste entirely or develop environmentally friendly methods to reuse it (Urian, et al., 2023). The Polyethylene Terephthalate waste can be used to get the fibre to be used in the reinforcement of the expansive soils stabilised with lime.

1.6 Significance

The project will advance the knowledge of soil stabilisation and develop a method for implementing the Polyethylene Terephthalate fibre in the reinforcement of lime-stabilised expansive soils. This is significant because there will be no need for merely excavating and dumping such soils, resulting in cost savings as well as time saved in procuring labour and machinery to remove the given expansive soils. Furthermore, the project will provide the opportunity to use the good strength properties of Polyethylene Terephthalate fibre in improving the strength properties of lime-stabilised expansive soils.

CHAPTER TWO: LITERATURE REVIEW

2.1 Expansive Soils

Expansive soils pose significant challenges due to their tendency to undergo substantial volumetric changes with seasonal moisture fluctuations, particularly in arid and semi-arid regions. These fluctuations, characterized by drying and wetting cycles, lead to shrinkage and swelling, causing considerable differential movements in building foundations and highway pavements. Such movements, influenced by changes in water content and tension, are most severe in fine-grained soils with high plasticity. Expansive soils are responsible for common types of cracks and distress observed in pavement infrastructure, with longitudinal cracking indicative of volumetric changes in the pavement subgrade. These differential movements significantly impact pavement performance, reducing its service life. Engineering practitioners are currently seeking feasible and implementable solutions to mitigate the effects of seasonal pavement surface movements on both the functional and structural aspects of pavement structures (Sarker & Wang, 2022).

Furthermore, the shrinking and swelling are seen to be partly irreversible processes, and this implies that the damage to structures particularly road pavements and buildings can be a continuous occurrence (King, n.d.).

2.2 Soil Stabilisation

Soil stabilisation is the use of biological, chemical, or mechanical methods to improve the engineering properties of soil to increase its workability. Such properties include shear strength, permeability, compressibility, durability, and plasticity. The procedure of improving the grading of the particle size can be accomplished through binder

addition to the weak soils. Soil stabilisation can be accomplished by several methods. All these methods fall into two broad categories namely;

1. Mechanical stabilisation

Under this category, soil stabilisation can be achieved through a physical process by altering the physical nature of native soil particles by either induced vibration or compaction or by incorporating other physical properties.

2. Chemical stabilisation

Soil stabilisation depends mainly on chemical reactions between the stabiliser (cementitious material) and soil minerals to achieve the desired results. By adding these stabilisers, loose soil particles become bound together, creating a stronger and more stable material. Compared to natural soil, stabilised soil is less likely to absorb water (lower permeability), resists compression better, and is generally stronger. The specific type of stabiliser used depends on which weaknesses of the natural soil need to be addressed. In the world of engineering, the key soil properties of concern are how much the soil shrinks or swells (volume stability), its strength, how much it compresses under pressure, and how easily water can pass through it (THE CONSTRUCTOR, n.d.).

2.2.1 Selection of a suitable Soil chemical stabiliser

There are predominantly two common chemicals used as soil stabilisers, and these are lime and cement in particular. However, the decision on what chemical stabiliser to use came from the guidance of the Ministry of Works and Transport General specifications for Roads and Bridges 2010 manual (SERIES 3000) as illustrated below.

% passing the 0.075 mm sieve BS 1377-2	Plasticity Index (%) BS 1377: Part 2	Best suited stabiliser
Less than 25%	PI is less than 6 or $PI \times (\% \text{ passing } 0.075 \text{ mm})$ is less than 60	Cement only 1)
	6 - 10	Cement preferred
	More than 10	Cement and/or lime
More than 25%	Less than 10	Cement preferred
	10 - 20	Cement and/or lime
	More than 20	Lime preferred 2)

Table 1: Guide to the selection of stabiliser. Source (SERIES 3000- EARTHWORKS AND PAVEMENT LAYERS OF GRAVEL OR CR)

The above table guided the selection of the chemical stabiliser to use based on the percentage passing of soil through the 0.075 mm sieve along with the obtained Plasticity Index. The two parameters were utilised in unison, and this was in that the given Plasticity Index obtained had to correlate with the percentage passing to communicate the chemical stabiliser to be used on the expansive soils.

2.2.2 Hydrated Lime

Hydrated lime is also known as calcium hydroxide. Hydrated lime can either be a white powder or a white putty-like material. It can be used in various applications, including construction, and chemical manufacturing. It is commonly used as a building material, particularly as a mortar for bricklaying and plastering. Hydrated lime has several advantages over other types of lime. It is easy to handle and store as a wet putty or dry powder. It is also less caustic than Quicklime, making it safer to handle. Additionally, it has a longer shelf life than quicklime, as it does not react with air as quickly (LimePlanet, 2023). The chemical properties of the hydrated lime tend to vary though based on what specific application of such lime. The hydrated lime has the following composition as stated below (Calik & Sadoglu, 2014).

Parameter	Value (%)
Ca(OH)_2	85.80
CaO	65%
MgO	1.40
SiO	0.23

Table 2: Chemical properties of the hydrated lime. Source (Calik & Sadoglu, 2014).

Hydrated lime can be applied to enhance soil stability and compaction on construction sites, thereby improving the long-term strength of the soil. Lime with a high composition of Calcium Hydroxide is taken to be of high purity (MINTEK RESOURCES, n.d.).

2.2.3 Lime in Soil Stabilisation

Lime soil stabilisation involves enhancing soil properties such as density and bearing capacity by adding lime. The factors influencing this process include soil and lime types, lime content, compaction, and curing duration. When lime is introduced to the soil, a pozzolanic reaction occurs, where pozzolana materials react with lime in the presence of water to generate cementitious compounds. The fundamental mechanism behind lime-soil stabilisation is the ion exchange between lime and soil. Treating clayey soil with lime facilitates cation exchange, leading to increased plastic limit and reduced plasticity index, thereby enhancing soil stability. Lime also acts as a binding agent for clayey gravel when clay contains gravel within it. The addition of lime to pozzolanic soil in water results in a reaction where calcium hydroxide from the lime reacts with siliceous and aluminous materials in the soil, creating a mixture with cementitious properties, known as the pozzolanic reaction. This reaction boosts the strength of the lime-soil mixture, with strength gradually increasing over time as the pozzolanic reaction continues for extended periods (THE CONSTRUCTOR, n.d.).

Normally 2 to 8 % of lime may be required for coarse-grained soils and 5 to 8 % of lime may be required for plastic soils. (Lone & Sachar, 2022). However, the reaction between sulphate and alumina in soils and the calcium of excess lime can lead to soil swelling

that may contribute to expansion by hydration, and this swelling can lead to the weakening of the soil strength of the expansive soils (Wang, et al., 2019).

2.3 Soil reinforcement

Soil reinforcement is a method employed to enhance the strength and rigidity of soil. Various engineering methods, such as geogrid and geotextile, are utilized to bolster soil strength. This involves integrating earth fill with reinforcing strips, capable of withstanding significant tensile forces. Soil reinforcement represents a contemporary approach utilized across diverse projects to avert soil slope failures and enhance soil-bearing capacity (Civil Wale, n.d.).

Fibre-reinforced soil is characterized as a soil mixture containing randomly dispersed discrete elements, namely fibres, which enhance the mechanical properties of the soil composite. This type of soil acts as a composite material, with high-tensile-strength fibres embedded within a soil matrix. When subjected to shear stresses, the soil activates tensile resistance within the fibres, thereby augmenting the overall strength of the soil (Hejazi, et al., 2012).

Soil reinforcement stands out as a dependable and practical approach for enhancing the properties of fine-grained soil. Various technologies such as metallic strips, bars, geogrids, geotextiles, and fibres are widely recognized for this purpose. Utilizing metallic strips, geogrids, or geotextiles reinforces soil by enhancing its tensile strength in a specific direction. Despite the significance of tensile stresses, there's a possibility of weak planes existing at the interface between soil and reinforcement. Alternatively, the random integration of fibres into the soil is considered an efficient method akin to

stabilising with additives. Fibres are simply blended into the soil, similar to other agents like lime or cement. This approach mimics the activity of plant roots, maintaining strength isotropy and minimizing the formation of weak planes in the reinforcement direction. Moreover, these fibre additives solely modify the physical properties of the soil without any adverse environmental impact. Compared to untreated soils, those reinforced with fibres demonstrate enhanced ductility and no decrease in post-peak strength. Synthetic fibres, owing to their consistent material properties and repeatability, are deemed suitable for reinforcement purposes (Zafar, et al., 2023).

2.3.1 Fibre-reinforced soil

Fibres rooted in the soil can vary in form, texture, stiffness, content, length or aspect ratio, orientation and so on among which content, length and orientation of fibres are the most practical concerns in geotechnical applications. Fibre-reinforced soil can be grouped into two categories according to their method of application: Oriented Distributed Fibre-reinforced Soil and Randomly Distributed Fibre-reinforced Soil.

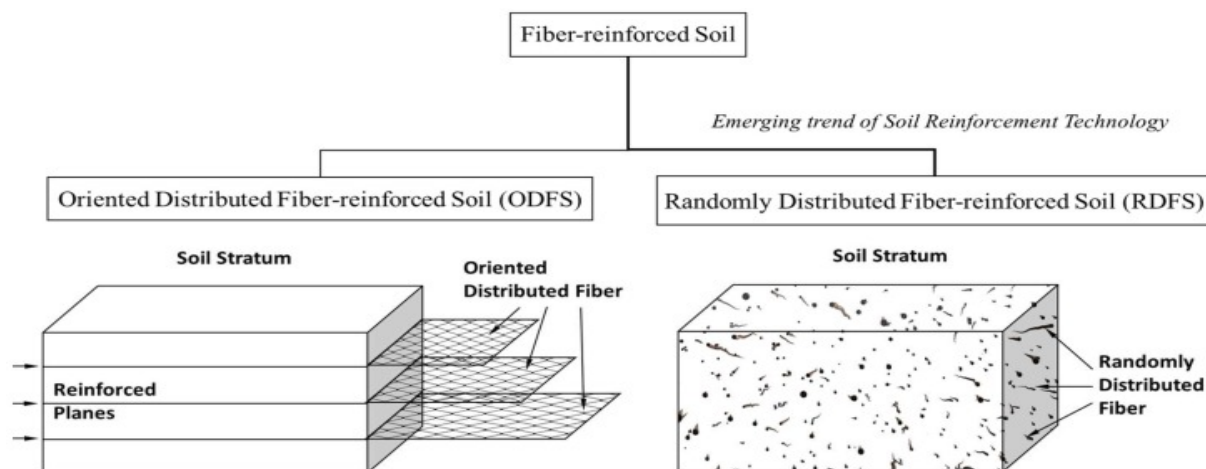


Figure 1: Classification and illustration of Fibre reinforcement mechanism of soil. Source (Gowthaman, et al., 2018).

ODFS is a commonly acknowledged method of soil reinforcement, involving the integration of natural fibres into planner systems in vertical, horizontal, or combined orientations. Its operational principle mirrors the geosynthetic methods, wherein materials such as geo-grids, geo-mats, and geo-textiles are utilized to reinforce weaker soil layers. By introducing fibres, ODFS boosts the frictional strength along the reinforced planes, while the un-reinforced sections depend solely on their inherent strength. This approach may result in the formation of potential failure planes in weaker, unreinforced zones. Alternatively, RDFS is a widely accepted method for enhancing soil quality, where fibres with desired characteristics and quantities are randomly mixed and compacted in situ. The adoption of RDFS has gained traction recently due to its simplicity: short discrete fibres can be easily blended with soil, akin to adding cement, lime, or other additives. This approach offers a uniform increase in the strength of the soil composite without introducing continuous weak planes. The RDFS technique capitalizes on the natural behaviour of plant roots, which reinforce soil by adding friction and interlocking. Initially, when the soil particles undergo stress, they compact and cause fibre deformation. Subsequently, as soil particles rotate and directly impact the fibres, they generate direct forces during the fibre-soil interlocking phase. At the same time, soil particles in contact with the fibres induce frictional forces in addition to interlocking forces. Eventually, these interlocking and frictional forces work together to activate tensile stress on the fibre material. Additionally, the random arrangement of fibres promotes adhesive bonding between the fibres and soil, enhancing composite strength. The interaction of the flexible fibres acts as a structural mesh, effectively binding the soil together and improving its structural integrity. The

RDFS mechanism was found to be the more applicable method when doing fibre reinforcement within soils (Gowthaman, et al., 2018).

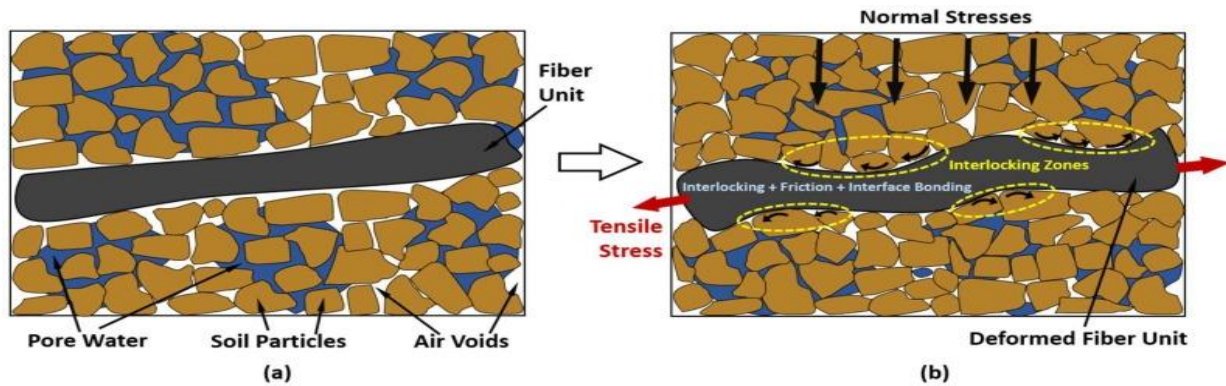


Figure 2: Schematic representation of a randomly distributed fibre unit at (a) initial stage and (b) deformation stage due to loading, where the effect of interlocking, friction and interface bonding induces mobilisation of the tensile stress on the fibre unit. Source (Gowthaman, et al., 2018).

2.3.2 PET fibre reinforcement in soil

Geosynthetics, composed of synthetic or natural polymers, are materials utilized in conjunction with soil, rock, or other geotechnical substances. They encompass a range of products like geotextiles, geogrids, geocells, geomembranes, erosion control mats, and geo-composites. Geotextiles, the most prevalent among these, trace their earliest known application back to sand-filled nylon bags used in the Dutch Delta Works in 1956. Over the past six decades, geotextiles have become integral to geotechnical engineering, serving purposes such as filtration, drainage, reinforcement, and erosion protection (Wu, et al., 2020).

Geosynthetics, specifically geotextiles crafted from synthetic polymers like PP and PET, are produced abundantly due to cost-effectiveness and the ease of obtaining fibres through melt-spinning technology. Their impressive mechanical strength, durability, and hydrophobicity make them ideal for various geotechnical engineering tasks, such as enhancing the load-bearing capacity of soil for construction site preparation such as road works (Tanasă, et al., 2022).

In recent years, the utilization of randomly dispersed fibres in clayey soil for soil improvement applications has gained considerable attention in geotechnical engineering research. Incorporating these fibres into the soil has been observed to enhance shear strength, soil soil-bearing capacity, diminish settlements, and restrict lateral deformations. Both natural and synthetic fibres offer significant advantages, including cost-effectiveness and the potential for synthetic fibre production through plastic waste recycling. Recycling polyethene terephthalate (PET) presents two main approaches: mechanical and chemical methods. Mechanical recycling involves techniques such as PET shredding using specialized machinery, which alters the physical form of PET without changing its chemical composition. (Kalkan, et al., 2020). Furthermore, the fibres enhance shear strength by establishing an interlocking matrix between the fibres and the soil. Fibres play a role in restraining soil movement under external stresses. Moreover, the formation of a gel within the stabilised soil matrix binds soil particles together, augmenting the strength of lime-stabilised soil with fibre reinforcements as compared to untreated soil (Tamassoki, et al., 2022).

CHAPTER THREE: METHODOLOGY

3.0 Introduction

This chapter encompasses the content of the materials used during the conduction of the research, and the methods implemented to achieve the objectives of the given research when incorporating the given materials in the project design. The section on materials looked at how the various components of the project design such as the fibre, lime and the expansive soils were obtained and managed till transportation to the testing laboratory then part of the methods looked at the various tests carried out using the obtained materials along with how they were applied in the mix ratio design.

3.1 Summary of the Methodology

The methodology looked at the various tests carried out to achieve the specific objectives of the research. The following specific objectives were meant to be achieved through the conduction of the given tests according to the standards.

3.1.1 Physical properties of the neat soil sample

The neat soil sample had the following tests carried out on it as stated below.

1. Particle size distribution with reference to BS 1377: Part 2 1990.
2. Atterberg Limit tests with respect to BS 1377: Part 2 1990.
3. Proctor test with respect to BS 1377: Part 1990.
4. CBR with respect to BS 1377: Part 4 1990.
5. Free Swell Index with reference to IS:2720 (Part 40) 1997.

3.1.2 Mechanical properties of the Polyethylene Terephthalate fibre and chemical properties of hydrated lime

The mechanical properties of the PET fibre in particular the tensile strength were obtained through carrying out a tensile strength test with reference to ASTM D638-14. The hydrated lime meant to be used for the research was purchased from the market hence it was found to have standard chemical properties.

3.1.3 Mix ratios of Polyethylene Terephthalate fibre, hydrated lime, and expansive soils to achieve the desired strength properties

The mix ratios of the project design were to incorporate varying portions of the expansive soils while maintaining a standard hydrated lime composition of 6 %, meant for soil stabilisation, which was identified to correspond to the optimum lime content range according to previous scholars. The PET fibre composition for reinforcement was to be added from 0 % to 2 % in intervals of 0.5% based on the literature. The total percentage for each mix ratio was to be 100 %, and the tests for each mix ratio were as stated below.

1. Particle size distribution with reference to BS 1377: Part 2 1990.
2. Atterberg limit tests with respect to BS 1377: Part 2 1990.
3. Proctor test with respect to BS 1377: Part 1990.
4. CBR with respect to BS 1377: Part 4 1990.
5. Free Swell Index with reference to IS:2720 (Part 40) 1997.
6. UCS with reference to BS 1924: Part 2: 1990.

3.1.4 Strength properties of the soil stabilised with hydrated lime while reinforced with varying Polyethylene Terephthalate fibre in the appropriate mix ratios.

The fourth specific objective was done in correlation with the third specific objective hence it was found that the tests conducted while using the suitable mix ratios were as stated below.

1. Proctor test with respect to BS 1377: Part 1990.
2. CBR with respect to BS 1377: Part 4 1990.
3. UCS with reference to BS 1924: Part 2: 1990.

3.2 Materials and Methods

3.2.1 Materials

a) Expansive soil

The soil samples of the expansive soil were obtained along the Muyembe-Nakapiripirit road stretch along the chainage of 47+800 km. There were two trial pits dug to an average depth of 0.5m along one pathway which was offset from the road stretch. The digging was done using a pickaxe and spades, and the dug soil samples were placed in eight tightly closed sacks with each sack carrying fifty kilograms of soil. Some soil samples were packed in two airtight bags each with a capacity of one kilogram. The packed soil samples were then all loaded onto a vehicle to be transported to the laboratory where the soil tests were to be conducted. The soil was air-dried for two days.

b) Hydrated Lime

The hydrated lime was purchased from a hardware store in Mukono District in Uganda.

c) Polyethylene Terephthalate Fibre

The PET material makes a variety of plastic bottles used by beverage companies for drinks like water and soda in particular. Hence the first step was to acquire an amount of around five kilograms of PET plastic waste bottles. The bottles were then washed with water and soap to remove any dirt. The clean plastic waste bottles were taken for cutting using a pair of scissors to remove the top part of the bottle and the lower part to allow for the acquisition of a sheet of plastic to be cut. The plastic sheets were then selectively chopped to a given size of 2mm in diameter and length of 20 mm. There was the application of the fibres in compositions of 0.5 %, 1.0 %, 1.5 % and 2.0 % in the project mix design.



Figure 3: Mixing of 6% hydrated lime and 94% dry weight of expansive soil. Source (Manana, 2024).

3.2.2 Methods

The tests carried out were done in reference to set standards to achieve the set objectives of the research project. The tests were conducted in relation to the chronological order of the specific objectives of the research.

3.2.2.1 Particle Size Distribution

Particle size distribution was a critical factor in soil classification. Soil texture, which was determined by the proportion of sand, silt, and clay particles, was a fundamental property used to classify soils. The size ranges are likely to control the engineering properties of the soil. The test was done with reference to BS1377: part 2:1990.

3.2.2.2 Atterberg Limit tests

The tests were done to determine the Plastic Limit, Liquid Limit, and Plasticity Index. The tests were done with reference to the BS 1377: Part 2 1990. The Liquid Limit was the water content for which the soil altered from a liquid to a plastic state, and the Plastic Limit referred to the moisture concentration at which the soil can no longer change shape without cracking. The Plasticity Index is the difference between the Liquid Limit and Plastic Limit, $PI = LL - PL$.

3.2.2.3 Proctor Test

The test was used to determine the Maximum Dry Density and Optimum Moisture Content of the soil. The test was performed with reference to BS 1377: Part 4: 1990. The desired OMC was obtained at the highest point along the curve of Dry Density values against moisture content.

3.2.2.4 California Bearing Ratio

The Objective of the test was to measure the potential load-bearing capacity of soil and its resistance to deformation under load. The test was done with reference to BS 1377: Part 4 1990. The One-point method was deployed when carrying out the test.

3.2.2.5 Tensile Strength

The main objective of carrying out this test was to determine the mechanical properties of the Polyethylene Terephthalate fibres. The property in particular was the tensile strength of the PET fibre. The test was done in reference to ASTM D638-14.

3.2.2.6 Unconfined Compressive Strength

The main objective of this test was to determine the Unconfined Compressive Strength (UCS) of the stabilised soil sample. This test was done with reference to BS 1924: Part 2: 1990.

3.2.2.7 Free Swell Index Test

Free swell or differential free swell, also termed as “free swell index”, is the increase in the volume of soil without any external constraint when subjected to submergence in water. The objective of the test was to get the percentage change of volume of soil with no external loading subjected to the soil once submerged in water. The test was done with reference to IS:2720 (Part 40) 1997.

CHAPTER FOUR: RESULTS AND DISCUSSION

4.0 Introduction

This chapter involved the critical analysis of the results from the soil tests done with regards to Chapter Three, and some of the tests done included the Atterberg Limits, Proctor, Sieve Analysis, Unconfined Compressive Strength, Tensile Strength and California Bearing Ratio and so on. The chapter further dealt with the breakdown of the results and graphical representation of the data of the tests on the soil along with the PET fibre. There was further interpretation and analysis of the test conducted on the material in particular the Polyethylene Terephthalate fibre along with the tests done on the soil stabilised with the hydrated lime and varying percentages of the Polyethylene Terephthalate fibre.

4.1 Physical Properties of the Neat Soil Sample

The aspect of the physical properties of the neat soil sample dealt with the first specific objective of the project. The physical properties of the soil were obtained through the various tests associated with specific objective one, and the various tests done to get such physical properties of the neat soil sample were as mentioned below

4.1.1 Particle Size Distribution

Particle Size Distribution involved the use of Sieve analysis with reference to BS 1377 Part 2:1990. Sieve analysis was done to determine the grading of a given soil sample. The result was a particle size distribution curve which represents the grading of the soil sample. It was done for coarse soils as the particles can be differentiated by passing through different sieve sizes. This gave the relative portions of various particle sizes that are contained in the soil sample which are gravel, silt, sand, or clay, and which

one was predominant and hence capable of controlling the engineering properties of the soil.

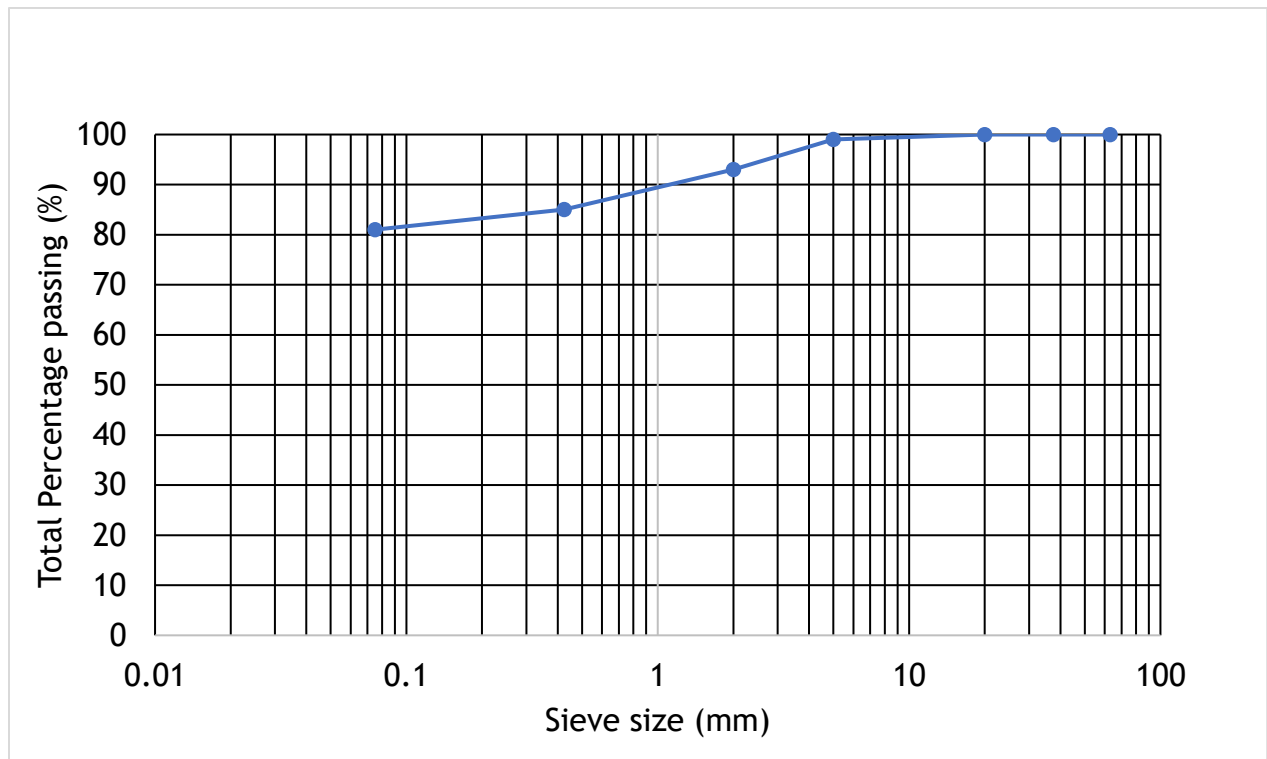


Figure 4: Particle Size Distribution graph of the neat soil sample

The Particle size distribution graph indicated that the percentage passing through the 0.075 mm sieve was 81 % which was greater than 50 %, which implied that the given soils were poorly graded along with the fact that most of the soil particles were lying within the fine grain range. The indication of poorly graded soils likely to be clayey implied that there was a need for stabilisation.

4.1.2 Atterberg Limits

The Atterberg limits were needed to classify soils for engineering purposes. Two samples were taken to determine the Atterberg Limits.

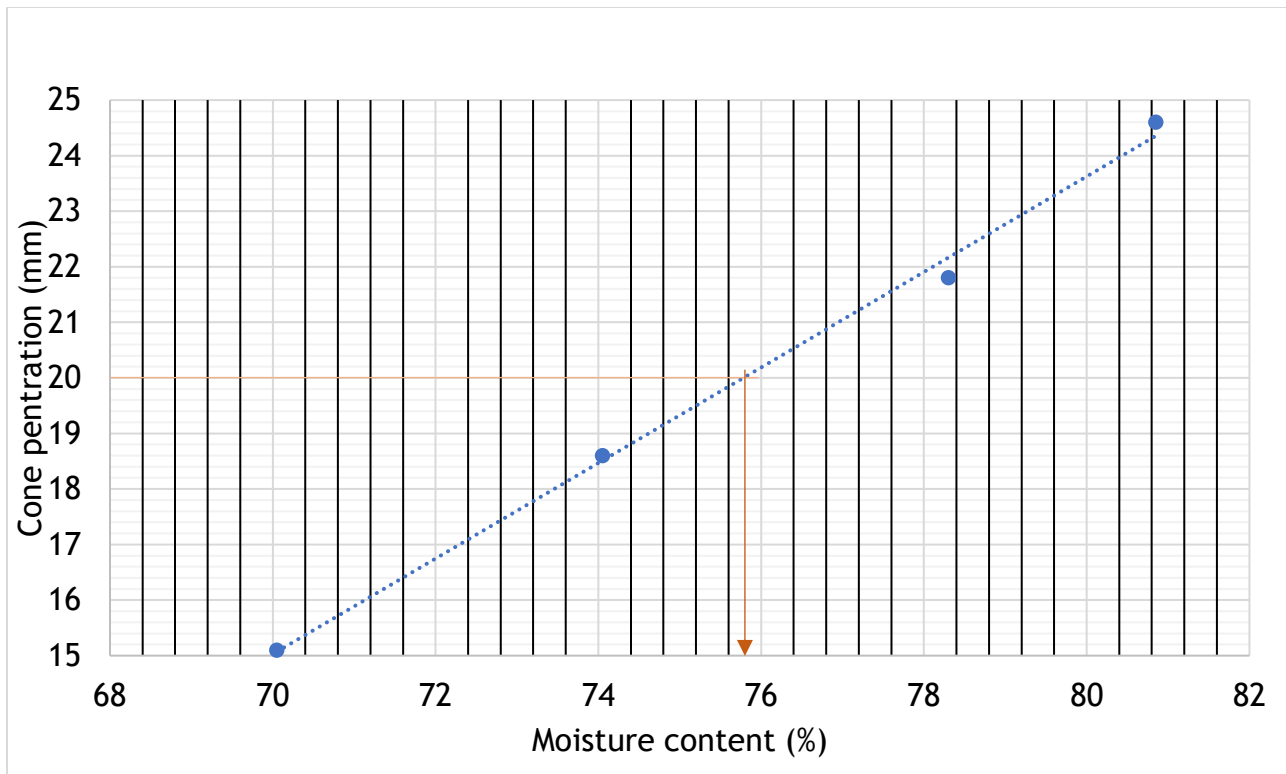


Figure 5: Liquid Limit graph for the neat soil sample

4.1.2.1 Liquid Limit

The maximum value of the Liquid Limit for neat sample-1 was 81.2 % while the minimum value was 69.4 %. The average value for the liquid limit for neat sample-1 was 75.6 %. The maximum value for the LL for neat sample-2 was 80.5 % at a depth of 0.5m and the minimum value was 70.7 % at 0.5m. The average value for the Liquid Limit for neat sample-2 was 76.0 %. The average value for the LL for all samples was taken as 75.8 %.

4.1.2.2 Plastic Limit

The average value for the Plastic Limit of neat sample 1 was 37.5 % at depths of 0.5m. The average value for the Plastic Limit for neat sample-2 was taken as 37.6 %. The average value for Plastic Limits for all samples was 37.6 %.

4.1.2.3 Plasticity Index

The Plasticity Index for neat sample-1 was 38.1 % and neat sample-2 was 38.4 %. The average was 38.2 %. The PI of 38.2 % was found to be high and this implied that the given soil could easily have discrepancies in volume when the soil moisture content is varied.

4.1.2.4 Linear Shrinkage

The linear shrinkage limit for neat sample-1 was 20% for neat sample-2 was 20% at a depth of 0.5m. The average value for all the samples was 20%. Linear Shrinkage is the phenomenon that refers to the transition of soil from a partial to a full solid state, during which no additional volume change takes place. It's important to highlight that soil shrinkage during this process leads to the formation of cracks within the soil mass. These cracks not only increase the soil's permeability to water but also pose potential risks of damage to geotechnical structures (Pratama, et al., 2021).

	Liquid Limit (%)	Plastic Limit (%)	Plasticity Index (%)
Neat Sample 1	75.6	37.5	38.1
Neat Sample 2	76.0	37.6	38.4
Average	75.8	37.6	38.2

Table 3:Summary of the Atterberg Limits results of the neat soil sample

Applying the use of the Plasticity chart based on the Unified Soil Classification System found the soils to be classified as inorganic clays of high plasticity, CH. The soils were fine-grained high plasticity inorganic clay soils (*Mishra, n.d.*).

The AASHTO soil classification system found the soils to be Clayey soils of Group classification A-7, A-7-5, and A-7-6 (Jamal, 2019). The given soil classification meant that such soils are poor subgrade materials having a high plasticity and likely low bearing capacity hence implying that to make such soils viable for subgrade use in road construction, there shall be an aim to use hydrated lime and PET fibre to improve the strength properties and plasticity of such soils to the allowed standards of subgrade materials.

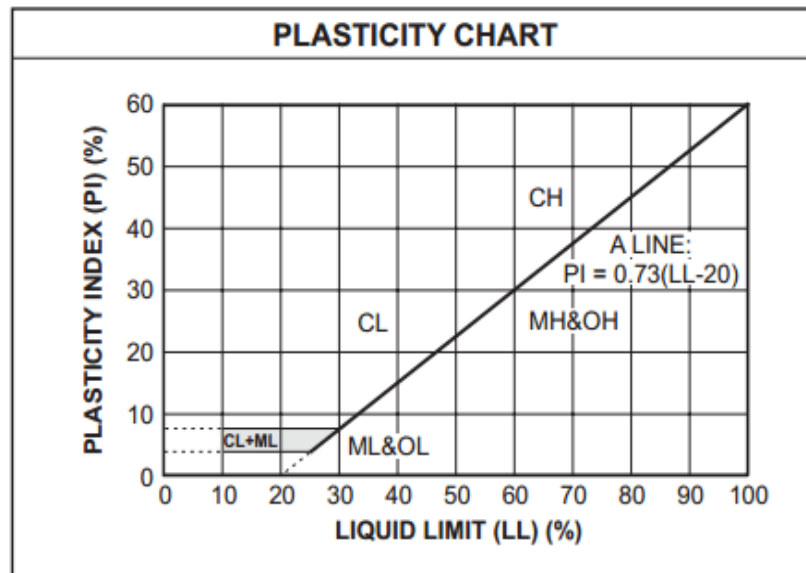


Figure 6: Plasticity chart for classification of fine-grained soils. Source (Mishra, n.d.).

- Highly plastic soils clay soils tend to shrink with a loss of moisture and swell with the increase of moisture content. The swelling and shrinking cause volumetric changes and cracking that affect the structures (buildings and roads) that may be constructed on such soils. The research was targeted to reduce the plasticity of the soils and increase the soil strength to avoid the effects that are associated with clay soils of high plasticity.

4.1.3 Proctor

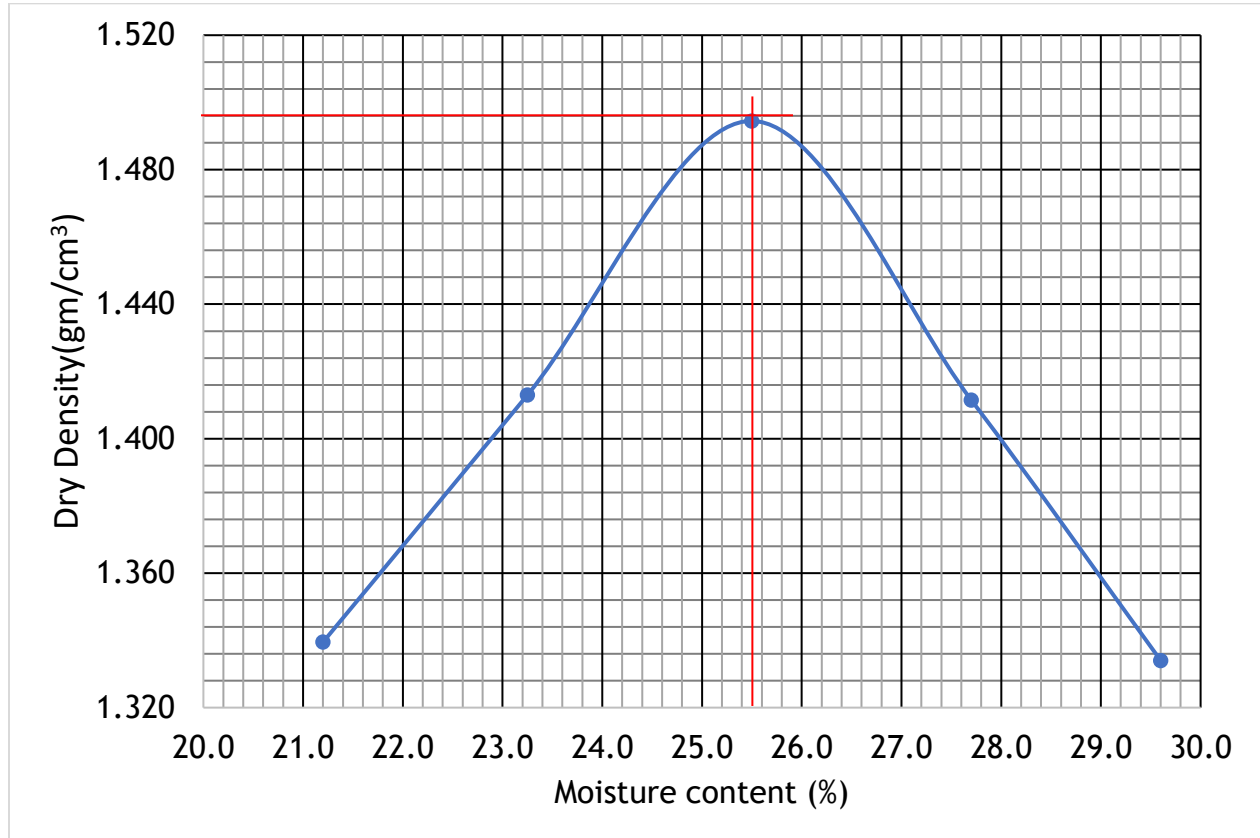


Figure 7: MDD and OMC chart of the neat soil sample

The MDD of the neat soil sample was discovered to be 1.495 gm/ cm³ when the OMC of the given soil was 25.5 %. MDD was interconnected to OMC as it was found that this was the highest value of dry density of soil obtained when the ideal moisture content is added to such soil and then compacted with the utmost ease. Soil compaction performance is essential for evaluating its suitability in construction projects like roads, bridges, and buildings, ensuring stability and durability (Li , et al., 2024).

4.1.4 California Bearing Ratio

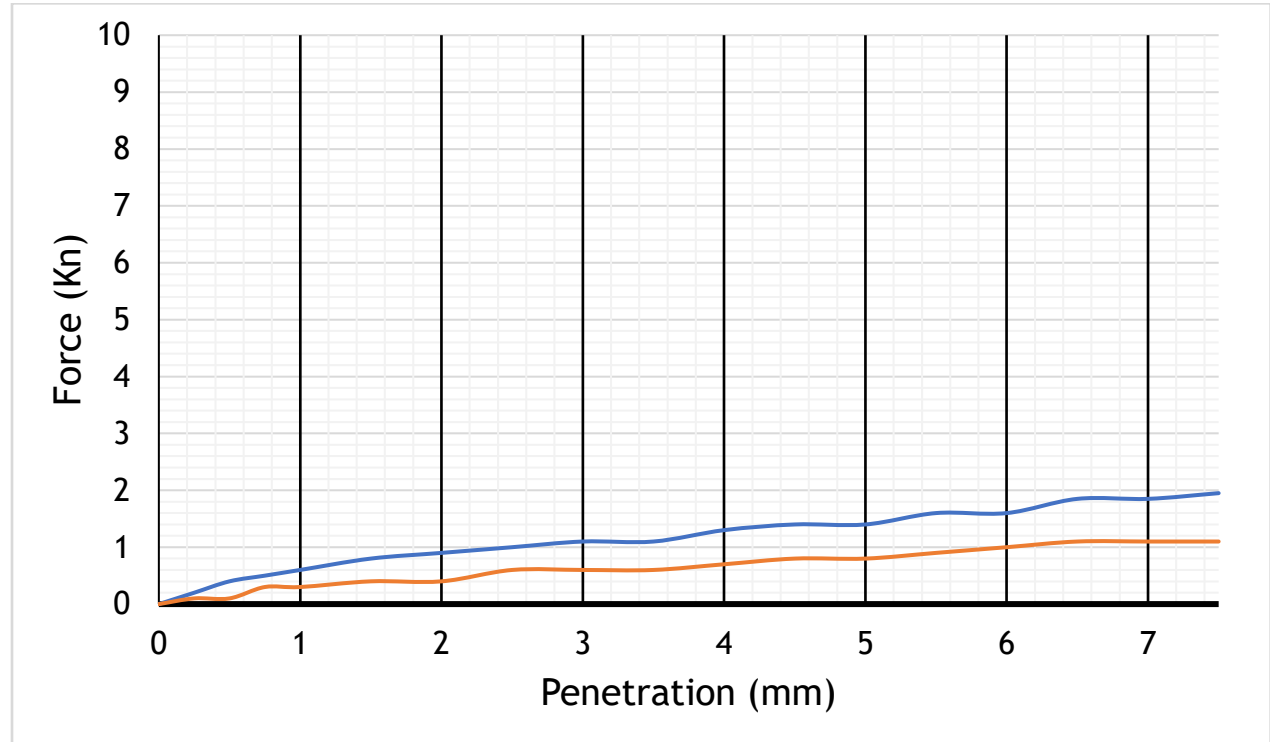


Figure 8: CBR graph of the neat soil sample

The results from the tests carried out on the sample gave the CBR value of 8.0% and 7.0% for neat samples 1 and 2 respectively, the average CBR was 7.5 %. A CBR of 7.5% in the soil analysis of a subgrade suggested that the soil has relatively low strength and may be considered weak for load-bearing purposes. Furthermore, there was the aim to achieve a CBR value that corresponds to the minimum UCS value of 0.50MPa lime-stabilised subgrade material, CM according to the SERIES 3000 manual. As the CBR of 7.5% was below the minimum value of 30% required to meet the standards of lime-stabilised material, CM, there was the need to stabilise the expansive soils using lime while also applying fibre reinforcement.

4.2 Tensile Strength Test of the Polyethylene Terephthalate Fibre

Sample Ref.		PET 1	PET 2	PET 3	PET 4	PET 5
Strip size	Width (mm)	11.5	8.4	11.1	11.5	7.1
	Thickness (mm)	0.3	0.3	0.3	0.3	0.3
Cross-Sectional Area (mm ²)		3.45	2.52	3.33	3.45	2.13
Force at Breaking (kN)		0.750	0.500	0.800	0.800	0.500
Tensile Strength (MPa)		217	198	241	232	235
Average Strength (MPa)		224.6				
Elongation (%)		64	59	62	68	65
Average Elongation (%)		63.6				

Table 4: Tensile strength results of the PET Fibre

Tensile strength and elongation are key properties of fibres that affect their reinforcement capability. Elongation is believed to be connected to the tensile strength of a fibre (Aishwarya & Rachel, 2023). The degree to which the tensile strength of the

fibre is utilised was thought to depend on the extent of fibre elongation during shearing, hence the substantial elongation value of 63.6 % led to a high tensile strength value of 224.6 MPa. Additionally, it was essential to have assumed a particular distribution of tensile stress along the fibre length. The elongation and tensile strength were noted to vary depending on the cross-sectional area of the fibre (Shukla, 2017). With a tensile strength of 224.6 MPa, the PET fibre was able to resist the minimal tensile stresses dispersed within the fibre-reinforcement structure without jeopardising the integrity of the PET fibre (PolyGlobal, 2018).

Elongation has been noted to have had a strong correlation with the strength of individual fibres. Additionally, the influence of artificial weak-link effects introduced during testing also affected the breaking elongation (Bunsell, 2018). The distributed tension caused by fibres depended on both the content and the ultimate tensile strength of each fibre when the major mode of failure was fibre breakage (Palmeira, et al., 2008). The elongation of the PET fibre was found to be 63.6 %. The 63.6 % quantified the extent to which the fibre could stretch, represented as a percentage of its original size, before reaching the point of rupture. It reflected the capacity of the fibre to undergo substantial deformation before failure. Fibres exhibiting a greater percentage of elongation at break demonstrated increased ductility. This high ductility suggested that the fibres are inclined to deform rather than fracture, particularly when employed to reinforce lime-stabilised soil (PolyGlobal, 2018).

4.3 Effect of PET fibre Reinforcement and Lime stabilisation on the soil properties

4.3.1 Particle Size Distribution

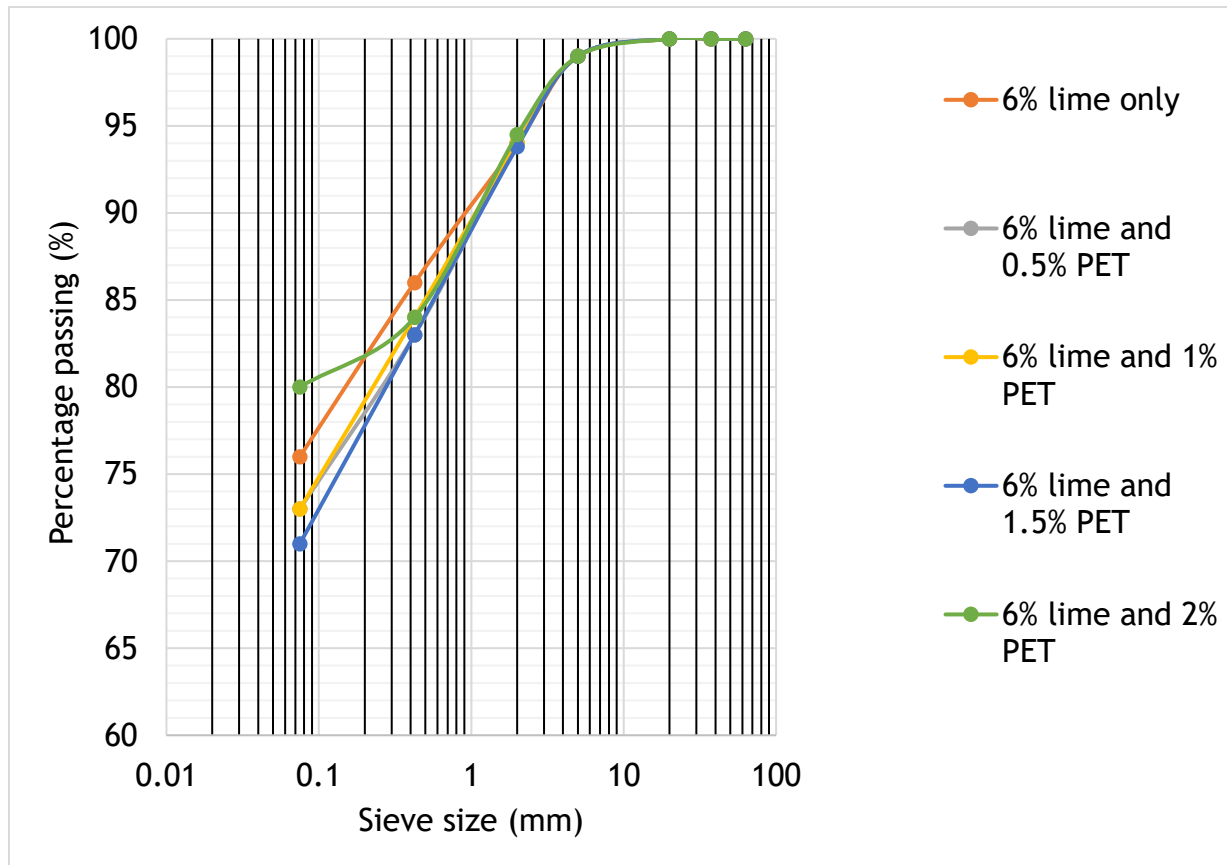


Figure 9: Percentage passing against sieve size

The addition of the constant 6 % lime and PET fibre affected the amount of the soil passing through the 75 μ m sieve from 82% to an average of 75 %. This was due to the increased amount of solid PET fibres which bound the soil particles (Tamassoki, et al., 2022). The cohesion effect of the 6 % hydrated lime on the soil led to the formation of bigger particles (Firoozi, et al., 2017). The result was a decrease in the percentage of fines with the addition of the fibres and lime making the soil a better distribution of the various soil particles.

4.3.2 MDD and OMC

4.3.2.1 MDD

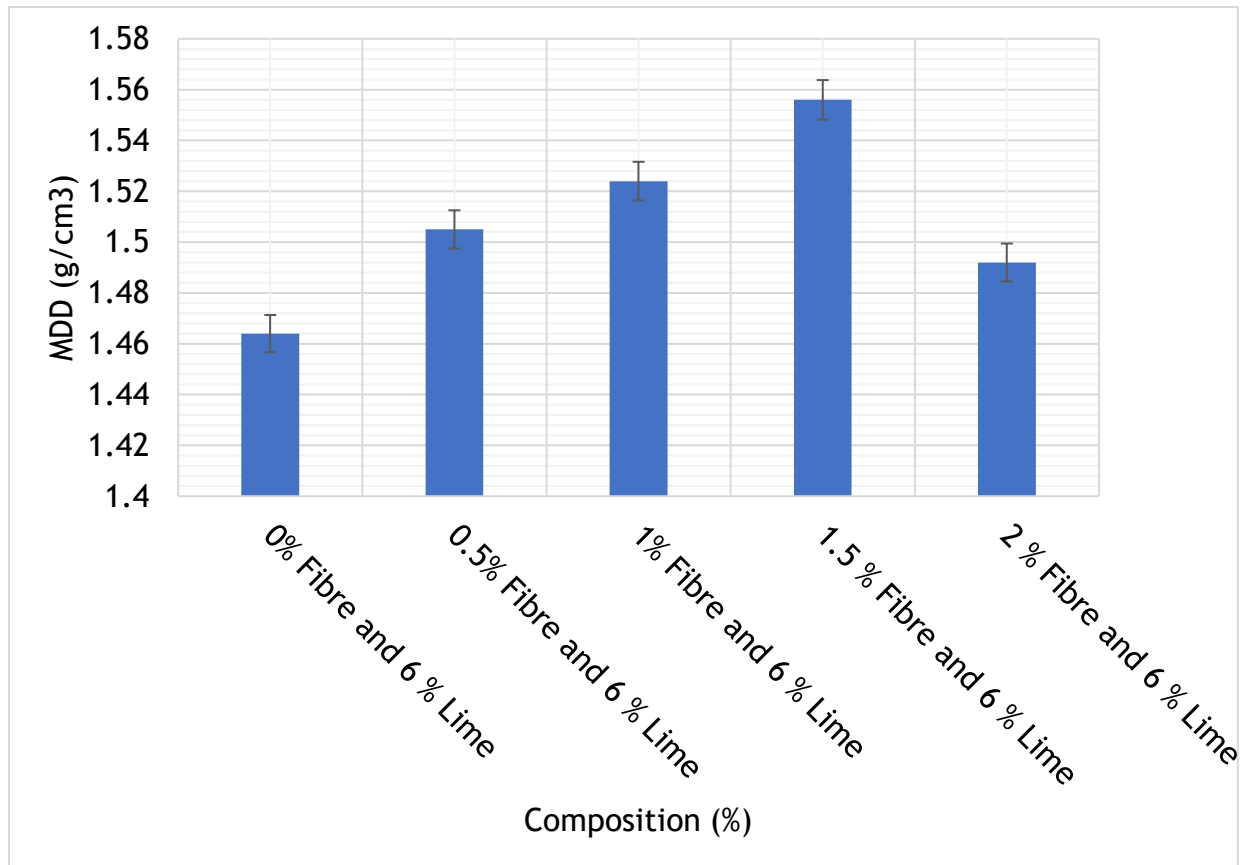


Figure 10: MDD against Composition

The pozzolanic reactions between the 6% lime and the expansive soils resulted in the reduction of MDD and the increase in OMC of the mixtures investigated. The decrease in MDD was attributed to the immediate formation of cementitious reaction products at particle contact points, which increased the porosity and thus reduced the MDD of the mixture (Abdi, et al., 2021). The addition of plastic fibres of 0.5 %, 1.0 % and 1.5 % into the soil decreased the number of voids thus improving effective compaction and

cohesion hence leading to an increase in the MDD of the plastic-soil mixture (Kalliyath, et al., 2016).

However, with the addition of 2 % of PET fibre to the lime-stabilised, it was seen that the MDD of the soil decreased. An excessive amount of fibres acted like a lubricant, reducing the friction between soil particles and hindering the interlocking mechanisms, and that compromised the soil strength. This drop in the MDD was attributed to the properties of the fibre-reinforced soil due to a weaker soil structure with voids to allow for greater water movement and retention (Aishwarya & Rachel, 2023).

4.3.2.2 OMC

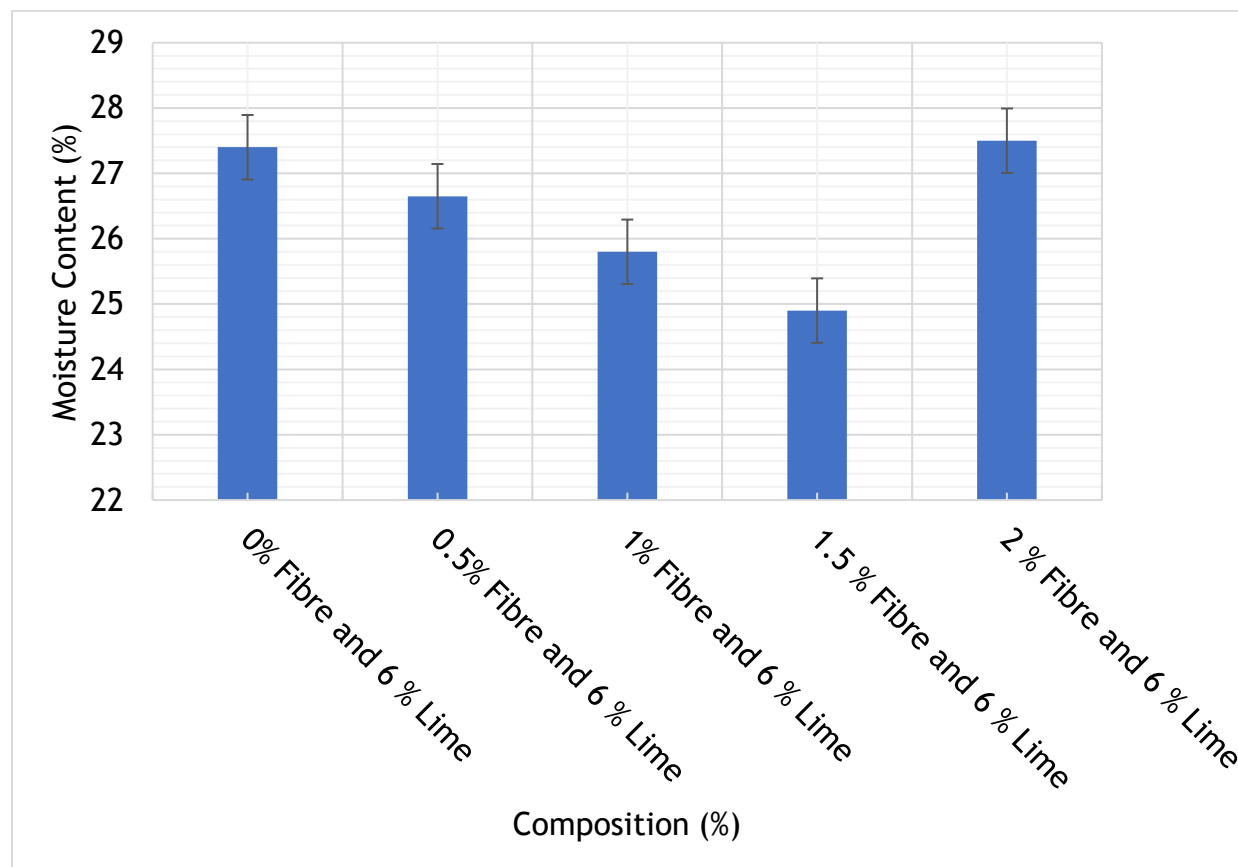


Figure 11: Moisture Content against Composition

Initially, the Optimum Moisture Content rose following the introduction of 6 % hydrated Lime, attributed to the reaction between lime and expansive soils, prompting a higher moisture requirement for soil compaction. Following the addition of 6 % hydrated Lime, the cation exchange and flocculation process ensued, causing an increase in grain size, subsequent expansion of void ratio, and consequently, a decrease in maximum dry density accompanied by an elevation in optimum moisture content. The compaction curve flattening post-lime treatment allows for achieving the prescribed density across a broader moisture content range. Jan and Mir associated these alterations with the reduction in diffuse double-layer thickness due to heightened cation concentration (Manzoor & Yousuf, 2020).

Generally, the OMC values for fibre contents of 0.5 %, 1.0 %, and 1.5 % indicated that adding plastic waste materials to soil reduced the OMC. This occurred because the plastics lack absorbent properties compared to clay soil replaced by plastic fibres, which have a strong attraction to water due to their surface tension (Hassan, et al., 2021).

When 2 % PET fibre was added, the OMC of the soil increased, but it led to failure in the reinforced samples due to cracking. The cracks initiated diagonally from the top and bottom of the sample, extending gradually towards the middle. This caused some surface blocks of the reinforced soil to detach. Eventually, these cracks merged to form a predominant shear plane at failure. As the fibre content increased, the failure pattern shifted from ductile to brittle in the reinforced soil. The cracks meant that paths were created which allowed for the movement of water within the soil matrix hence increasing the moisture content within this soil (Lawer, et al., 2021).

4.3.3 Atterberg Limits

4.3.3.1 Plasticity Index

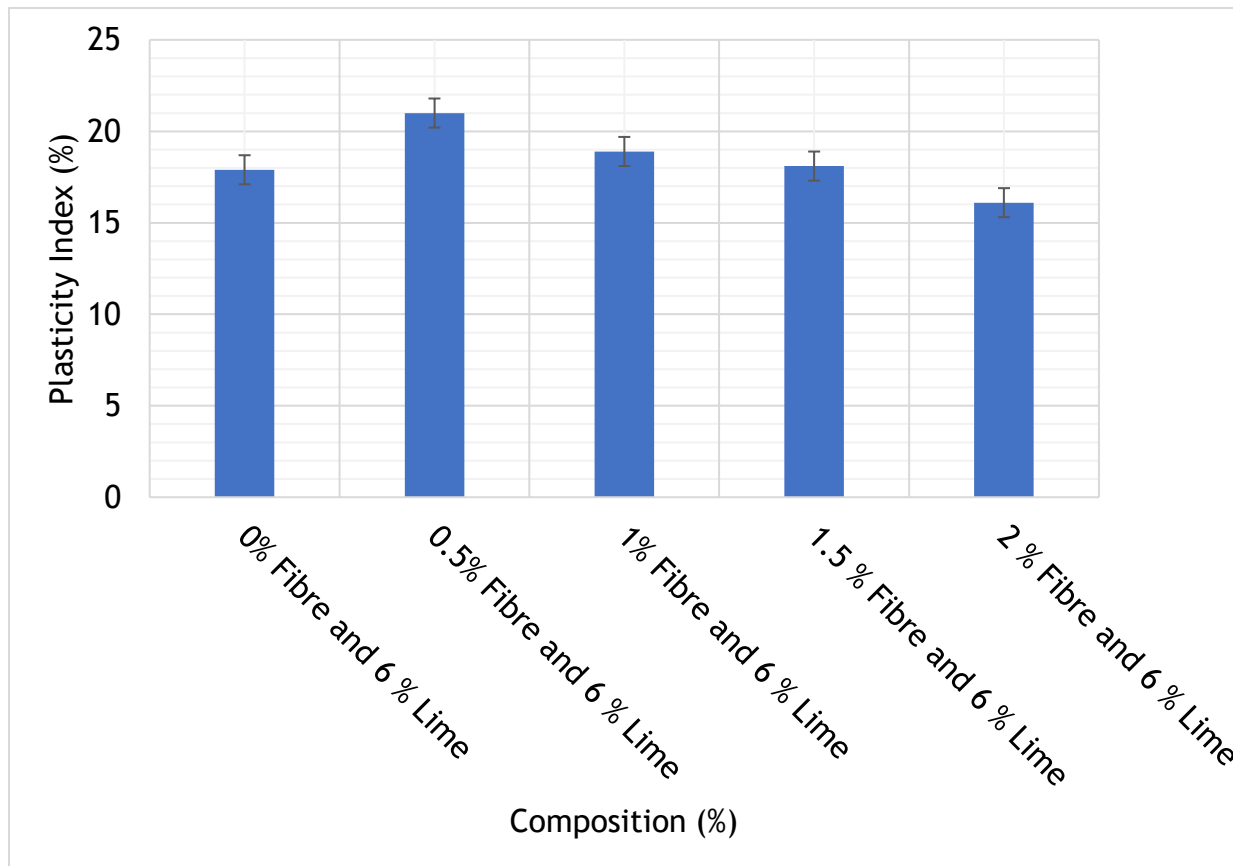


Figure 12: Plasticity Index against Composition

The inclusion of 6 % hydrated lime caused drying primarily through chemical alterations in the soil, reducing its water retention capacity and enhancing stability. Upon initial mixing, Calcium ions (Ca^{2+}) from the hydrated lime migrated to the surface of clay particles, displacing water and other ions. Consequently, the soil became more crumbly and granular, facilitating easier manipulation and compaction. This led to a further decrease in the Plasticity Index and reduced the tendency of the soil to undergo

swelling and shrinkage. This process, known as "flocculation and agglomeration," typically occurred within a few hours (Firoozi, et al., 2017).

The PI values increased when compared to the PI initially got for the soil stabilised with 6% lime only. The given trend for the PI illustrated a reduction of the soil reinforced with fibre contents ranging from 0.5 % to 2 %. This occurred because the fibres lack absorbent properties compared to clay soil replaced by plastic fibres, which have a strong attraction to water due to their surface tension (Hassan, et al., 2021).

4.3.4 California Bearing Ratio

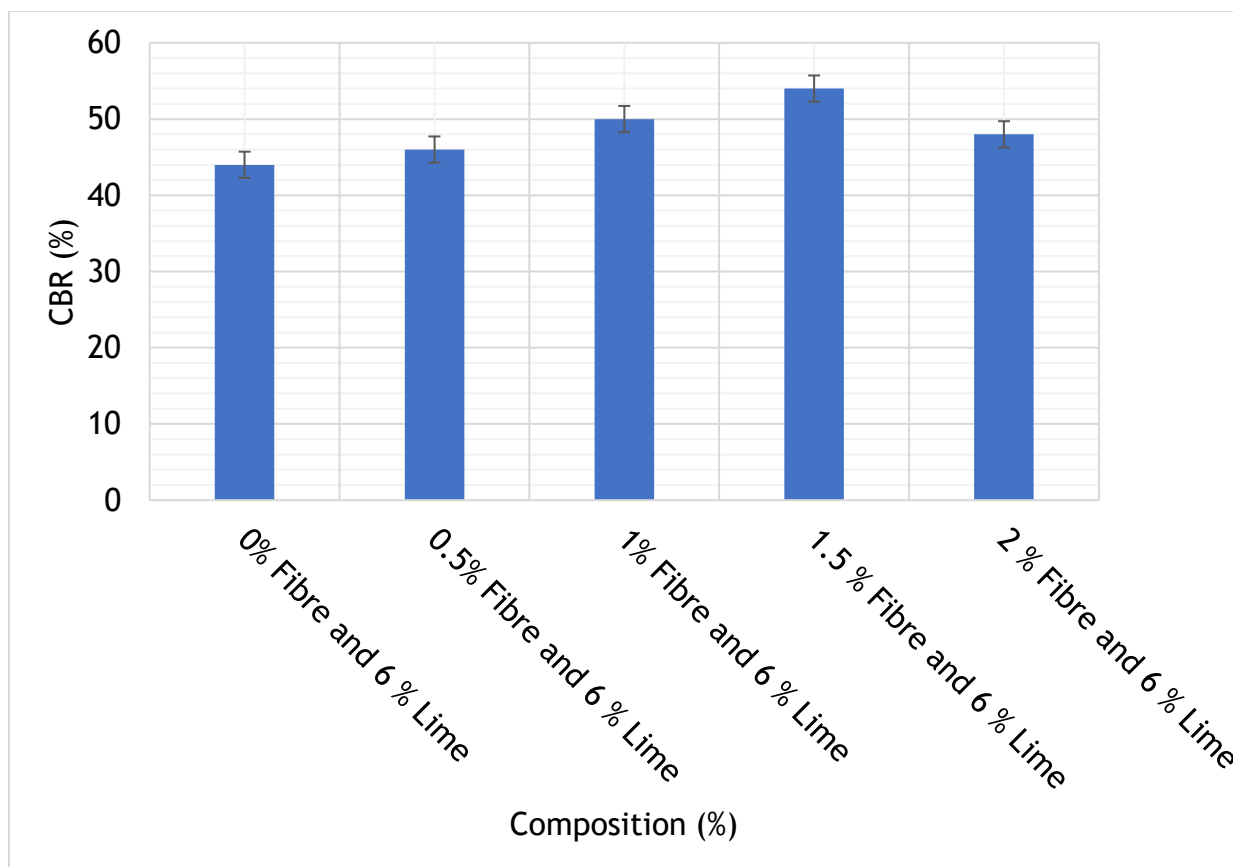


Figure 13: CBR against Composition

The CBR of the soil stabilised with 6 % hydrated lime was observed to have increased to 44% from the initial CBR value of 7.5 % of the neat soil sample. When water and lime are added to clayey soil, lime breaks down into Ca^{2+} and OH^- ions. The Ca^{2+} ions then replace monovalent ions such as Na^+ and Li^+ that are adsorbed to the surface of clay minerals. This binding of Ca^{2+} ions to the clay mineral surface led to a reduction in repulsive forces and a decrease in the thickness of the diffuse water layer. As a result, soil particles drew closer together, a process commonly referred to as flocculation, and the process of flocculation allowed for the formation of large soil particles that are interlocked and able to withstand greater loadings applied to them (Manzoor & Yousuf, 2020).

A noticeable stiffer response with increasing penetration was observed with the addition of fibre content from 0.5 to 1.5 % in intervals of 0.5 %. This improvement in soil properties was due to the fibre addition. The fibre addition meant that the randomly distributed discrete fibres reinforced the soft soil subgrade under heavy loads leading to improved strength for the soil which may suffer excessive deformation when left unreinforced (Hasrajani, et al., 2015). The rise in CBR of lime-stabilised fibre-reinforced soil was credited to the considerable improvement in the bearing capacity facilitated by the addition of discrete fibres. With an increase in the plastic content within the soil bed, the load-bearing capacity of the footing escalated up to a certain threshold, beyond which it diminished (Iravanian & Haider, 2020).

A decrease was noted after reinforcing the soil with 2 % PET fibre. The decrease of the CBR due to the further addition of plastic to the soil was because more plastic fibres into the soil sample led to the segregation of the soil-plastic matrix during compaction

hence causing poor bonding between the materials (Raghu, 2018). An excessive amount of fibres acted like a lubricant, reducing the friction between soil particles and hindering the interlocking mechanisms, and that led to a weaker overall soil structure. This decline might have been due to the abundance of waste plastics, which could have compromised the strength of the soil. Consequently, this resulted in reduced strength and a less robust soil structure overall (Niyomukiza, et al., 2021).

4.3.5 Unconfined Compressive Strength

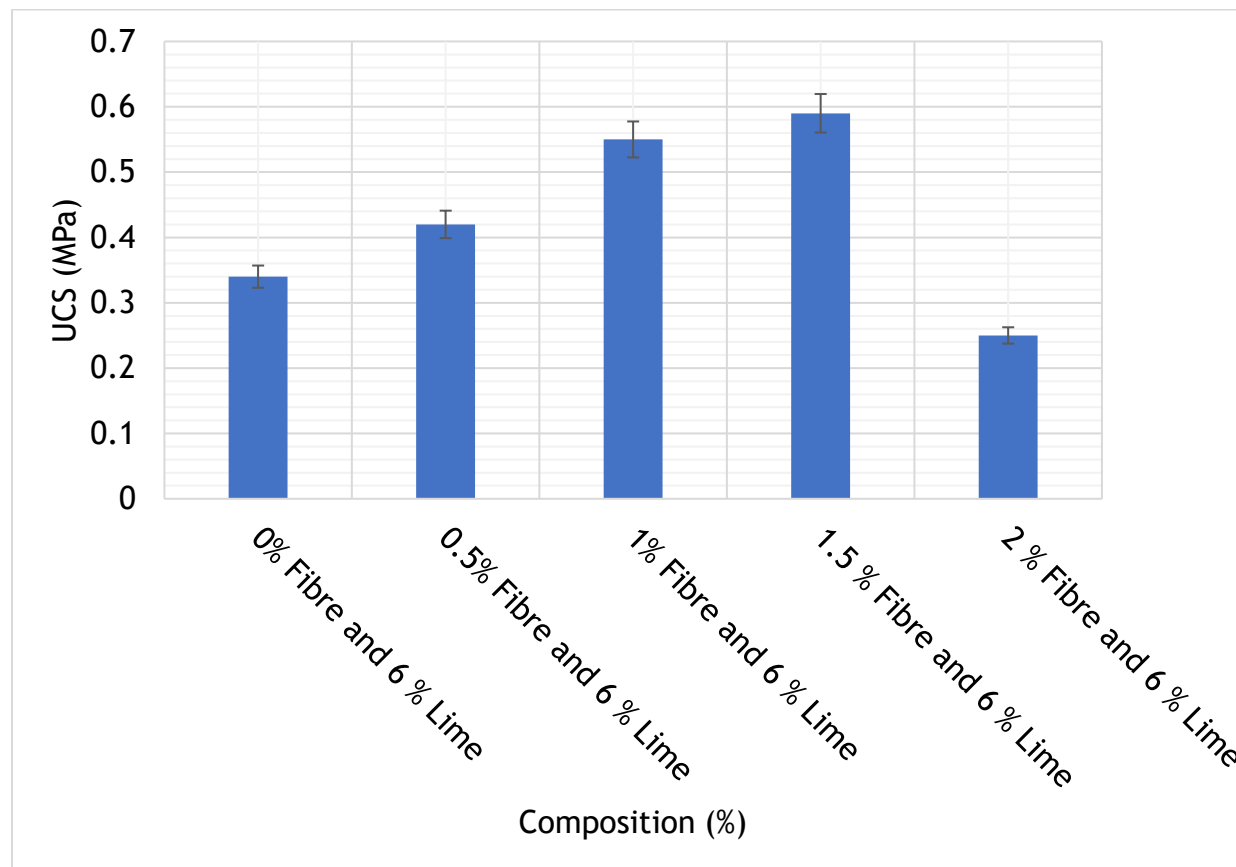


Figure 14: UCS against Composition

The trend of the results of the UCS was that there was a continuous increment from the point where there was a composition of 0 % fibre to 1.5 % fibre with a constant mix of

6% hydrated lime. At the 2 % fibre content, it was illustrated that the UCS reduced greatly. The variation of the UCS values with fibre incorporation was ideally attributed to the fibre interaction mechanisms with the expansive soils.

When adequate quantities of lime and water were added, the pH of the soil quickly increased to above 10.5, which enabled the clay particles to break down. Silica and alumina were released and reacted with Calcium ions from the lime to form Calcium-silicate-hydrates and Calcium-aluminate-hydrates. The Calcium hydrates were cementitious products similar to those formed in Portland cement. They formed the matrix that contributed to the strength of lime-stabilised soil layers. As this matrix formed, the soil was transformed from a sandy, granular material to a hard, relatively impermeable layer with significant load-bearing capacity. The matrix formed was permanent, durable, and significantly impermeable, producing a structural layer that was both strong and flexible (Firoozi, et al., 2017).

Fibre reinforcements contained the tensile stresses, which arose from the friction between the reinforcements and the soil. The transfer of these tensile stresses within the reinforcements typically resulted in an enhancement of the shear strength of the soil. This improvement was achieved by redistributing shear stresses within the soil through the tensile strength of the reinforcements. Introducing randomly distributed polymeric additives, such as polypropylene and Polyethylene Terephthalate, into soils enhanced their mechanical properties (Marçal, et al., 2020). Furthermore, the fibres enhanced shear strength by establishing an interlocking matrix between the fibres and the soil. Moreover, the formation of a gel within the stabilised soil matrix bound the

soil particles together, augmenting the strength of lime-stabilised soil with fibre reinforcements as compared to untreated soil (Tamassoki, et al., 2022).

UCS samples reinforced with a 2 % fibre content experienced failure through cracking. These cracks initiated diagonally from both the top and bottom of the sample, gradually extending towards the middle. As a consequence, some surface blocks of the reinforced soil detached. The cracks eventually merged to form a predominant shear plane at failure. As the fibre content increased, the failure pattern of the reinforced soil transitioned from ductile to brittle (Lawer, et al., 2021).

4.3.6 Free Swell Index

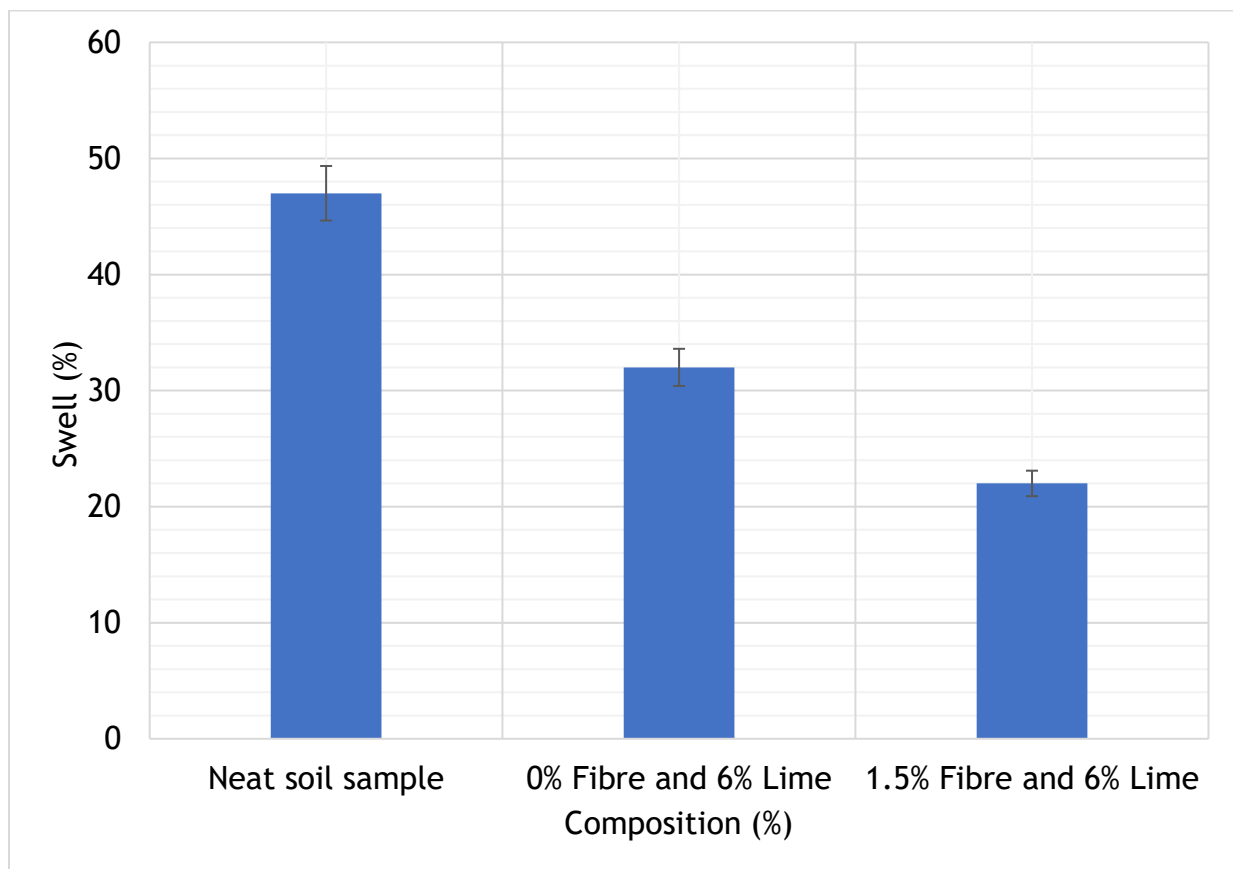


Figure 15: Swell against Composition

The trend of the Free Swell Index tests was shown to continuously decrease with regards to the neat soil, the soil reinforced with 0 % and 1.5 % PET fibre, and 6 % hydrated lime. According to Holtz and Gibbs, the Free Swell Index classification found that swell results within the range of 35-50 % were considered to be high while those found fall within the range of 20-35 %, were taken to be medium (Pardoyo, et al., 2020).

The neat soil sample was observed to have a swell value of 47 %. The Free Swell Index result of the neat soil sample implied that the given soil was unsuitable for use as a subgrade material. The swell value of 47 % is attributed to the fact that expansive clay soils containing minerals such as montmorillonite, smectite, or vermiculite are especially susceptible to this swell behaviour once exposed to water (Lees, 2021).

The soil sample stabilised with only 6 % of hydrated Lime obtained a swell value of 32%, and this value was lower compared to the value initially obtained for the neat soil sample. This is because when lime reacted with clay minerals, it underwent a pozzolanic reaction. This reaction formed cementing materials like calcite and calcium-silicate-hydrate. These acted like glue, binding the clay particles together. This tightened the soil structure, leaving less space for water to be absorbed by the clay (THE CONSTRUCTOR, n.d.).

The soil sample with a mix ratio of 6 % Lime and 1.5 % PET fibre had a swell value of 22%, and this was due to the fibre addition limiting the swell of soil by forming a coherent fibre-soil matrix with higher strength that restricts soil movement resulting in swell behaviour of the soil is reduced even when such soil was already stabilised using lime (Rabab'ah, et al., 2021).

4.4 Project Design

PERCENTAGES BY MASS OF MATERIALS (%)				TEST RESULTS				
Expansive soils	Polyethylene Terephthalate fibre	Hydrated Lime	Total	CBR (%)	MDD (g/cm ³)	UCS (MPa)	OMC (%)	PI (%)
94.0	0	6	100	44	1.464	0.34	27.4	17.9
93.5	0.5	6	100	46	1.505	0.42	26.7	21.0
93.0	1.0	6	100	50	1.524	0.55	25.8	18.9
92.5	1.5	6	100	54	1.556	0.59	24.9	18.1
92.0	2	6	100	48	1.492	0.23	27.5	16.1

Table 5: Project Design

The project design table shows that the optimum mix ratio of Polyethylene Terephthalate Fibre and hydrated Lime was found to be at 1.5 % and 6 % respectively. This optimum mix ratio was found to have CBR and UCS values of 54 % and 0.59 MPa respectively, which met the minimum CBR and UCS standards of 30 % and 0.50 MPa for the lime-stabilised material, CM according to the MoWT General Specifications for Road and Bridge Works, 2005 manual.

The soil samples with the mix ratios of a consistent percentage of 6 % of hydrated Lime and fibre contents of 0 %, 1.0 % and 0.5 % had UCS values that did not meet the minimum UCS value of 0.5MPa required for cemented layer subgrade material of CM according to the SERIES 3000 Manual.

The soil sample that was reinforced with 2 % PET fibre and stabilised with 6 % hydrated lime obtained a UCS value of 0.23 MPa and a CBR of 48 %. However, the UCS value did not meet the standards of a lime-stabilised material, CM according to SERIES 3000 - EARTHWORKS AND PAVEMENT LAYERS OF GRAVEL OR CR.

CHAPTER FIVE: FINDINGS, CONCLUSION AND RECOMMENDATIONS

5.1 Findings

- a) The neat soil was found to have poorly graded soils along with Atterberg limits of a high Plasticity Index and Liquid Limit of 38.2 % and 75.8 %. The soil also had a low CBR value of 7.5 % for a subgrade material plus a high swell value of 47 %.
- b) The high tensile strength value of 224.6 MPa along with the elongation of the PET fibre further gave the justification for the use of such fibres in the reinforcement of soils stabilised with lime. The hydrated lime was found to have a Calcium hydroxide composition of around 85.80 %.
- c) The various PET fibre contents of 0 %, 0.5 %, 1.0 %, 1.5 % and 2.0 % while using a constant amount of 6 % of hydrated lime once mixed were found to have CBR and UCS values of 44 %, 46 %, 50 %, 54 % and 48 %, and 0.34 MPa, 0.42 MPa, 0.55 MPa, 0.59 MPa and 0.23 MPa respectively. However, the values of the CBR, MDD and UCS decreased for the 2 % PET fibre and 6 % Hydrated lime mix ratio. The optimum mix ratio of 1.5 % PET fibre and 6 % hydrated Lime was found to have a CBR and UCS value of 54 % and 0.59 Ma respectively.
- d) The PET fibre composition of 1.5 % PET fibre and 6 % hydrated lime resulted in the acquisition of parameters of a suitable chemically stabilised subgrade material, CM that has a CBR and UCS value of 54 % and 0.59 MPa respectively.

5.2 Conclusions and Recommendations

5.2.1 Conclusions

- a) Observations of the neat soil sample indicated highly plastic clay, necessitating soil property modification. This was due to the soil having a high Plasticity Index value of 38.2 % and Liquid Limit of 75.6 % which resulted in the soil being classified as a highly plastic clayey soil. Furthermore, the swell value of 47 % indicated that the soil was prone to high volumetric changes.
- b) The tensile strength and elongation of the PET fibre influenced the confirmed suitability to transfer tensile stresses within the soil matrix without the fibres undergoing failure. Furthermore, the hydrated lime was found to have a composition of Calcium Hydroxide of around 85.80 % which was sufficient to ensure pozzolanic reactions between the lime and expansive soils.
- c) The 6 % hydrated lime stabilised soil samples reinforced with 0 %, 0.5 %, 1.0% and 1.5 % PET fibre were observed to have increased strength parameters of the CBR and UCS. The mix ratio of 1.5 % PET fibre and 6 % hydrated lime was found to be the optimum mix ratio as this ratio had the CBR and UCS values of 54 % and 0.59 MPa respectively which met the minimum standards of a lime-stabilised soil material, CM. The mix ratio of 6 % lime and 2 % PET fibre was found to have a decrease in the strength parameter of UCS of 0.23 MPa which did not meet the MoWT General Specifications for Road and Bridge Works, 2005 for minimum standard UCS of 0.50 MPa. Furthermore, it was ascertained that PET fibre had improved the strength parameters of the lime-stabilised soil up to the optimum PET fibre content of 1.5 % used for reinforcement.

- d) The soil stabilised with 6% hydrated Lime and reinforced with 1.5 % PET fibre mix ratio was found to obtain the required parameters of 0.59 MPa and 54 % of UCS and CBR respectively required for a chemically stabilised subgrade material, CM of minimum CBR of 30 % and UCS of 0.5 MPa according to the MoWT General Specifications for Road and Bridge Works,2005. Hence the mix ratio of 6 % hydrated lime and 1.5% PET fibre was found to be the optimum mix ratio along with the PET fibre being found to be suitable for application in the reinforcement of lime-stabilised soils.

5.2.2 Recommendations

- a) There is the consideration of conducting durability tests such as wetting and drying to ascertain the endurance of the PET fibre to reinforce the subgrade soils over long periods.
- b) Further research is needed into the application of other fibres such as natural fibres in the reinforcement of lime-stabilised expansive soils.
- c) There is a need to conduct the UCS tests over long curing periods beyond 14 days to ascertain whether higher UCS values of fibre-reinforced lime-stabilised soil can be obtained.

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APPENDIX

INSTITUTION

STUDENTS

TESTING LAB



LEONA CHRISTIAN

UNIVERSITY

ASHIWE CALEB & MANJANA MARK

Stirling

PROJECT:

ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF
EXPANSIVE SOILS

SUMMARY OF ALL THE TEST RESULTS FOR EXPANSIVE SOIL STABILISED WITH LIME & FIBRE

LOCATION	RETAINED %	SAMPLING DATE	GRADING				ATTEBERG LIMITS				MOO		CBR	CBR SW/TL				
			49	37.5	20	5	2	0.425	0.075	GM	LL	PL	PI	LS	MOO	OMC	62Blows	82
NEAT LATHRATIC GRAVEL		100	100	100	100	99	93	85	81	0.41	75.6	37.5	38.1	20.0	1.498	25.5	8.0	1.13
		100	100	100	99	93	84	80	0.43	76.0	37.6	38.4	20.0	1.492	25.4	7.0	1.01	
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE		100	100	100	98	94	86	76	0.451	65.1	47.2	17.9	10.5	1.464	27.4	44	0.50	
		100	100	100	99	94	86	71	0.480	65.2	47.3	17.9	10.5					
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE		100	100	100	99	95	83	73	0.486	67.2	46.4	20.8	20.0	1.505	26.7	46	0.46	
		100	100	100	99	92	84	78	0.452	67.3	46.2	21.1	20.0					
EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE		100	100	100	99	94	85	73	0.480	66.0	47.0	19.0	20.0	1.524	25.8	50	0.5	
		100	100	100	99	94	85	74	0.476	65.6	46.8	18.8	20.0					
EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE		100	100	100	99.0	94.1	84.4	70.7	0.508	67.4	49.3	18.1	9.4	1.556	24.9	54	0.31	
		100	100	100	99.0	93.2	82.8	75.4	0.486	67.4	49.3	18.1	9.4					
EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE		100	100	100	98.9	94.4	84.9	80.1	0.406	65.5	49.4	16.0	9.0	1.492	27.5	48	0.43	
		100	100	100	99.1	94.5	83.8	77.6	0.441	65.5	49.3	16.2	9.0					

FOR LAB

Lab Technician

Mwambi Engineer



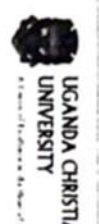


LAB TECHNICIAN

Materials Engineer

Stirling

Stirling



UGANDA CHRISTIAN
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INSTITUTION

STUDENTS

TESTING LAB



ASILIME CALEB & MANANA MARK

Stirling

PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS

SUMMARY OF TEST RESULTS FOR EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE

LOCATION: MUYEMBE-NAKAPIPIRIT ROAD

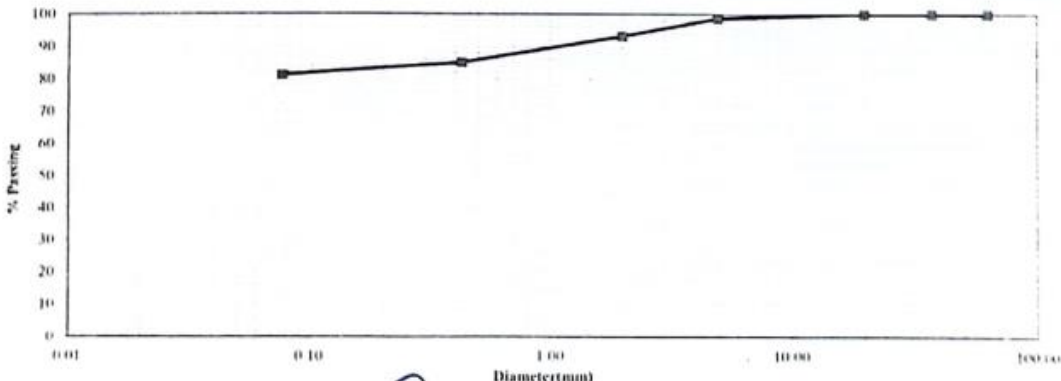
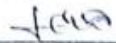
Depth: 0.5m

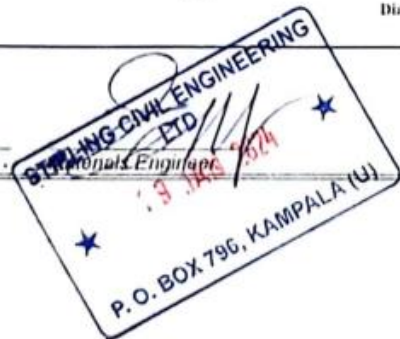
LOCATION	BLENDED %	GRADING						ATTERBERG LIMITS			MDO		CBR	CBR SWELL	NATURAL MOISTURE CONTENT				
		SAMPLING DATE	63	37.5	20	5	2	0.425	0.075	GM	LL	PL				PI	LS	MDO	OMC
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE		Sample 01	100	100	100	98	94	86	76	0.45	65.1	47.2	17.9	10.5	1.464	27.4	43.8	0.50	37.75
		Sample 02	100	100	100	99	94	86	71	0.49	65.2	47.3	17.9	10.5					
		100	100	100	98.59	93.75	85.78	73.44	0.47	65.2	47.2	17.9	10.5	1.464	27.4	43.8	0.50	37.7	
1/8/2024																			
AVERAGE		100	100	100	99	94	86	73	0.470	65.2	47.3	17.9	10.5	1.464	27.4	43.8	0.50	37.75	

FOR LAB

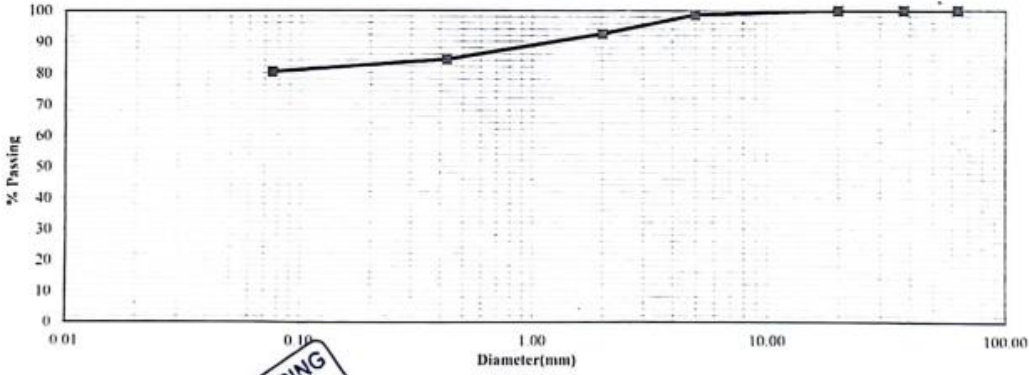
LAB TECHNICIAN

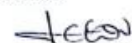
STUDENTS

INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location :			MUYEMBE-NAKAPIRIPIT ROAD		
Lab. Reference No.:					
Location : (km)	NEAT SAMPLE TP 01		Dry wt. of sample before washing: (g)	4296.2	
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)	826.9	
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	13/Jan/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100	100	100
37.5	0.0	0.0	100	80	100
20.0	0.0	0.0	100	60	95
5.0	52.9	1.2	99	30	65
2.00	237.5	5.5	93	20	50
0.425	353.1	8.2	85	10	30
0.075	172.1	4.0	81	5	15
Total fines	3480.6	81.0			
Bottom Pan	11.3				
Extracted fines	3469.3				
Total sample	4296.2				
Grading Modulus		0.41			
					
Testing Lab  Lab Technician			STUDENTS  		



INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Vision of Excellence in Education & Ministry		ASHIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)					
Location :			MUYEMBE-NAKAPIRIPIT ROAD		
Lab. Reference No.:					
Location : (km)	NEAT SAMPLE TP 02		Dry wt. of sample before washing: (g)	4130.9	
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)	818.6	
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	13/Jan/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100	100	100
37.5	0.0	0.0	100	80	100
20.0	0.0	0.0	100	60	95
5.0	54.6	1.3	99	30	65
2.00	249.7	6.0	93	20	50
0.425	345.9	8.4	84	10	30
0.075	166.9	4.0	80	5	15
Total fines	3313.8	80.2			
Bottom Pan	1.5				
Extracted fines	3312.3				
Total sample	4130.9				
Grading Modulus		0.43			



Testing/Lab  Lab Technician	STUDENTS  
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INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Beacon of Faith and Learning in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																																																																																										
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																																																																																												
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Remarks: TESTING LAB STIRLING CIVIL ENGINEERING Structural Engineering Lab Technician P.O. BOX 798 KAMPALA (U) STUDENTS 																																																																																												

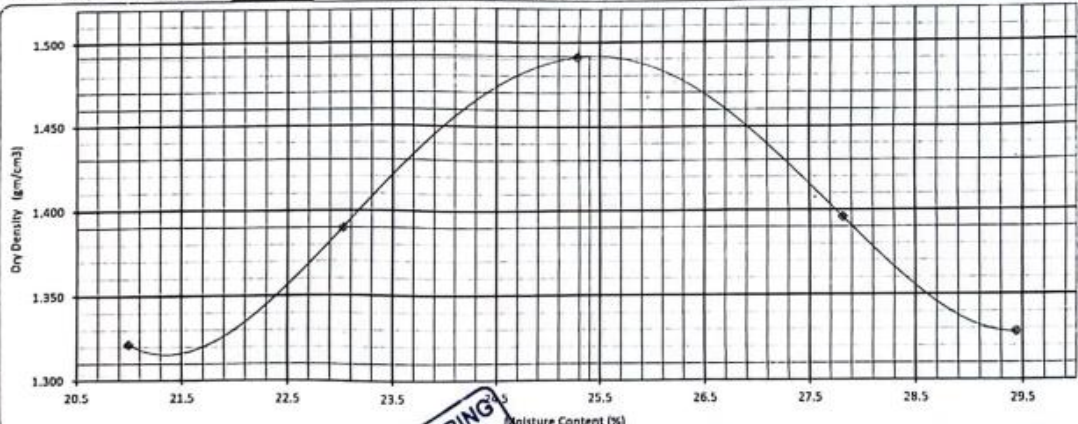
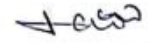
INSTITUTION UGANDA CHRISTIAN UNIVERSITY It is better to have a little of the Spirit of God	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling			
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
ATTERBERG LIMITS <i>Liquid limit (cone penetrometer) and plastic limit</i>					
SOURCE:	MUYEMBE-NAKAPIRIPIT ROAD	Technician:	Lab Team		
mix	NEAT SAMPLE TP 02	Sample Date	8/Jan/2024		
Test method	BS 1377: Part 2, 1990:4.3/4 4	Test Date	11/Jan/2024		
LAYER	EXPANSIVE SOILS				
Depth:	0.5m				
PLASTIC LIMIT	Test No.	SO	PL	Average	
Mass of wet soil + container (g)		44.23	36.25	40.24	
Mass of dry soil + container (g)		38.4	32.22	35.31	
Mass of container (g)		22.9	21.5	22.2	
Mass of moisture (g)		5.83	4.0	4.93	
Mass of dry soil (g)		15.5	10.72	13.11	
Moisture content %		37.6	37.6	37.6	
AVERAGE					
LIQUID LIMIT	Test No	1	2	3	4
Initial gauge reading (mm)		0	0	0	0
Final gauge reading (mm)		15.2	18.7	21.7	24.6
penetration (mm)		15.2	18.7	21.7	24.6
AVERAGE		15.2	18.7	21.7	24.6
Container No.	PI28	PI33	PI33	AT	
Mass of wet soil + container (g)	49.76	40.88	56.72	56.63	
Mass of dry soil + container (g)	32.02	26.30	34.91	35.51	
Mass of container (g)	6.94	6.80	6.97	9.29	
Mass of moisture (g)	17.74	14.58	21.81	21.12	
Mass of dry soil (g)	25.08	19.5	27.94	26.22	
Moisture content (%)	70.7	74.8	78.1	80.5	
AVERAGE		70.7	74.8	78.1	80.5

Liquid Limit Determination

The graph plots Cone Penetration (mm) on the y-axis (15 to 25) against Moisture Content (%) on the x-axis (70 to 81). Four data points are plotted: (70.7, 15.2), (74.8, 18.7), (78.1, 21.7), and (80.5, 24.6). A straight line is drawn through these points. A horizontal line is drawn at 20 mm cone penetration, intersecting the straight line at a moisture content of 76.0%.

Liquid limit (%)	76.0
Plastic limit (%)	37.6
Plasticity Index (%)	38.4
Linear shrinkage	
Trough No	4
Trough length (cm)	14.0
Specimen length (cm)	11.2
L.shrinkage =	2.8
% L.shrinkage =	20.0

Remarks:	
TESTING LAB STIRLING CIVIL ENGINEERING 11/01/2024 P.O. BOX 796, KAMPALA (U)	STUDENTS

INSTITUTION	STUDENTS NAMES		TESTING LAB		
 UGANDA CHRISTIAN UNIVERSITY Established in the Year of 2000	ASIIMWE CALEB & MANANA MARK		Stirling		
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
Test Reference No.	Depth.	0.5m	Date Sampled	Date Tested	Technician
Mix	NEAT SAMPLE TP 02		8/Jan/24	13/Jan/24	Lab team
SOURCE	MUYEMBE-NAKAPIRIPIT ROAD				
Material description:	EXPANSIVE SOILS		Natural moisture (%) :	11.0	
TEST DATA					
Weight of rammer (Kg)	No. of blows per layer	No of layers	Height of drop (mm)	Diameter of mould(mm)	Volume of mould (cm ³)
4.5	27	5	457	100	1,000
MOISTURE CONTENT DATA					
Test No.	1	2	3	4	5
Tin No.	A	A	A	A	A
Water Added	cm ³	200	300	400	500
Mass of Compacted soil + mould	gm	4,815	4,928	5,084	5,000
Mass of Mould	gm	3,216	3,216	3,216	3,216
Mass of Compacted soil	gm	1599	1710	1868	1784
Volume of mould	cm ³	1,000	1,000	1,000	1,000
Wet density of soil	g/cm ³	1.599	1.710	1.868	1.784
DATA FOR PROCTOR CURVE					
Container No.	ACB	CB	NBM	NUK	UPC
Mass of wet soil + Container	gm	1,952.0	2,005.0	1,915.0	1,735.0
Mass of dry soil + container	gm	1,753.0	1,772.0	1,690.0	1,525.0
Mass of container	gm	805.0	760.0	800.0	770.0
Mass of water added	gm	199	233	225	210
Mass of dry soil	gm	948	1012	890	755
Moisture content	%	21.0	23.0	25.3	27.8
Dry density	g/cm ³	1.322	1.390	1.491	1.396
Maximum dry density (gm/cm ³) 1.492 Optimum moisture content (%) 25.4					
					
Remarks:					
FOR TESTING LAB			STUDENTS		
 Lab Technician			 Students		



Institution	Students Names		Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	ASHIMWE CALEB & MANANA MARK		Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS				
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)				
Test sample reference :	Depth: 0.5m		Sampling Date : 8/Jan/24	
Mix:	NEAT SAMPLE TP 01		Casting date : 14/Jan/24	
Source:	MUYEMBE-NAKAPIRIPIT ROAD		Testing Date : 18/Jan/24	
Sample Description:	EXPANSIVE SOILS		Technician : Lab team	
			Volume of Mould used (m ³) 2305	
Natural moisture of air dried sample			Volume of water added	
Tin No.	UCJ		Mass of air dried soil (g)	6000
Tin + air dried soil sample (g)	2025		MDD (Mg/m ³)	1.498
Tin + oven dry soil sample (g)	1845		N.M.C (%)	17.3
Tin (g)	807		OMC (%)	25.5
Dry soil sample	1038		Added OMC (%)	8.2
Water (g)	180		Calculated dry wt of soil (g)	4959.5
N.M.C (%)	17.3		Water added (g)	417
Average (%)	17.3		Water added (ml)	417
Number of blows	62			
Number of layer	5			
Water Content Determination	Before Soaking	After Soaking		
Tare No	XZM -	MU -		
Mass of wet sample + Tare	g 2005 -	2460 -		
Mass of dry sample + Tare	g 1756 -	2096 -		
Mass of Tare	g 805 -	807 -		
Mass of water	g 249 -	364 -		
Mass of dry sample	g 951 -	1289 -		
Water content	% 26.2 -	28.2 -		
Average water Content	% 26.2	28.2		
Density determination				
Mould No	NO			
Mass of mould + soil	g 11625	11720		
Mass of mould	g 6999	6999		
Mass of soil	g 4626	4721		
Volume of the mould	cm ³ 2305	2305		
Moist density	g/cm ³ 2.007	2.048		
Dry density	g/cm ³ 1.591	1.597		
Swell Determination				
Date	Hour	D.Gauge Reding		
Initial reading	96 hrs	18.22		
Final reading		19.66		
Height of the specimen		127		
Height of swell		1.13		
Observations  Lab. Technician STIRLING CIVIL ENGINEERING LTD P.O. BOX 798, KAMPALA (U) For the Lab For Students				

Institution UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	Students Names ASHIMWE CALEB & MANANA MARK	Testing Lab Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)		
Test sample reference :	Depth 0.5m	Sampling Date 8/Jan/24
Mix: NEAT SAMPLE TP 01		Penetration Date 18/Jan/24
Source: MUYEMBE-NAKAPIRIPIT ROAD		Technician :: Lab team
Sample Description : EXPANSIVE SOILS		
Number of blows per layer	62	
Number of layers	5	5
Mould No	NO	
Capacity of the Proving Ring (KN)	50	50
Proving Ring Constant (KN/div.)	0.2052	0.2052
Speed : mm min.		
	Top	Bottom
Penetration of the plunger (mm)	Time (s)	Reading *10 ⁻³ mm (KN)
0	0	0.0
0.25	12	0.2
0.5	24	0.2
0.75	35	0.4
1	47	0.4
1.5	71	0.6
2	94	0.6
2.5	118	0.8
3	142	0.8
3.5	165	0.8
4	189	1.0
4.5	213	1.0
5	236	1.0
5.5	260	1.2
6	283	1.2
6.5	307	1.4
7	331	1.4
7.5	354	1.4
Observations		
For the Contractor		For Students
 Lab Technician		



Institution UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	Students Names ASIMIWE CALEB & MANANA MARK	Testing Lab Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)		
Test sample reference:	Depth: 0.5m	Sampling Date: 8/Jan/24
Mix: NEAT SAMPLE TP 01		Testing Date: 18/Jan/24
Source: MUYEMBI-NAKAPIRIPIT ROAD		Technician: Lab team
Sample Description: EXPANSIVE SOILS		

PENETRATION vs FORCE CURVE

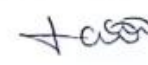
	62 blows							
	Force		CBR					
	Bottom	Top	Bottom	Top				
2.5 mm Penetration	1.0	0.8	8	6				
5.0 mm Penetration	1.6	1.0	8	5				
Average	1.3	0.9	8.0	5.7				
Retained CBR								
Observations	CBR = 8.0							

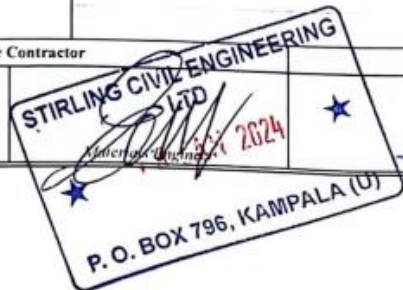
For the Lab Lab. Technician	For Students Student
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STIRLING CIVIL ENGINEERING LTD
P.O. BOX 796, KAMPALA (U)

Institution  UGANDA CHRISTIAN UNIVERSITY A Division of Evangelical Church of Uganda		Students Names ASHMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference mix		Depth: 0.5m NI AT SAMPLE 1P 02		Sampling Date: 8/Jan/24 Casting date: 14/Jan/24	
Source MUUYIMBI-NAKAPIRIRI ROAD		Sample Description EXPANSIVE SOILS		Testing Date: 18/Jan/24 Technician: Lab team Volume of Mould used (m ³): 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No	NM1		Mass of air dried soil (g)	6000	
Tin - air dried soil sample (g)	3280		MDD (Mg/m ³)	1.492	
Tin - oven dry soil sample (g)	3093		N.M.C (%)	8.0	
Tin (g)	765		OMC (%)	25.4	
Dry soil sample	2328		Added OMC (%)	17.4	
Water (g)	187		Calculated dry wt of soil (g)	5518.0	
N.M.C (%)	8.0		Water added (g)	965	
Average (%)	8.0		Water added (mL)	965	
Number of blows Number of layer		62 5			
Water Content Determination		Before Soaking	After Soaking		
Tare No	1001	-	261		
Mass of wet sample + Tare	g	2260	-		
Mass of dry sample + Tare	g	1963	-		
Mass of Tare	g	804	-		
Mass of water	g	297	-		
Mass of dry sample	g	1159	-		
Water content	%	25.6	-		
Average water Content	%	25.6	28.1		
Density determination					
Mould No		14			
Mass of mould + soil	g	10213	10331		
Mass of mould	g	5477	5477		
Mass of soil	g	4736	4854		
Volume of the mould	cm ³	2305	2305		
Moist density	g/cm ³	2.055	2.106		
Dry density	g/cm ³	1.636	1.644		
Swell Determination					
Date		Hour	D Gauge Reading		
Initial reading		96 hrs	4.71		
Final reading			5.99		
Height of the specimen			127		
Height of swell					
		Swelling (%)			
Observations					
For the  Lab Technician		For the  For Students			



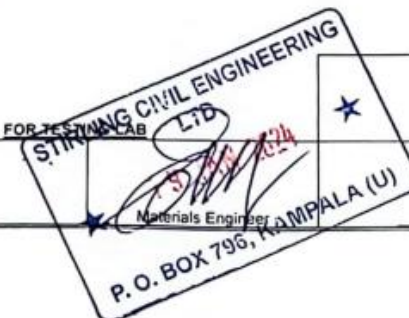
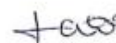
Institution		Students Names				Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASHIMWE CALEB & MANANA MARK				Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS							
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)							
Test sample reference		Depth: 0.5m		Sampling Date		8/Jan/24	
mix:		NEAT SAMPLE TP 02		Penetration Date		18/Jan/24	
Source:		MUYEMBE-NAKAPIRIPIT ROAD		Technician		Lab team	
Sample Description		EXPANSIVE SOILS					
Number of blows per layer		62					
Number of layers		5		5		5	
Mould No		T4					
Capacity of the Proving Ring (KN)		50		50		50	
Proving Ring Constant (KN/div.)		0.2052		0.2052		0.2052	
Speed: mm/min		Top		Bottom			
Penetration of the plunger (mm)		Time (s)	Reading *10 ³ mm	Force (KN)	Reading *10 ³ mm	Force (KN)	
0	0	0	0.0	0	0.0		
0.25	12	0	0.0	1	0.2		
0.5	24	0	0.0	2	0.4		
0.75	35	1	0.2	3	0.6		
1	47	1	0.2	3	0.6		
1.5	71	1	0.2	4	0.8		
2	94	1	0.2	4	0.8		
2.5	118	2	0.4	5	1.0		
3	142	2	0.4	5	1.0		
3.5	165	2	0.4	5	1.0		
4	189	2	0.4	6	1.2		
4.5	213	3	0.6	6	1.2		
5	236	3	0.6	6	1.2		
5.5	260	3	0.6	7	1.4		
6	283	4	0.8	7	1.4		
6.5	307	4	0.8	8	1.6		
7	331	4	0.8	8	1.6		
7.5	354	4	0.8	8	1.6		
Observations							
For the Contractor		For Students					
 Lab. Technician							



Institution UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	Students Names ASHIMWE CALEB & MANANA MARK	Testing Lab Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)		
Test sample reference	Depth: 0.5m	Sampling Date: 8/Jan/24
mix	NEAT SAMPLE TP 02	Testing Date: 18/Jan/24
Source	MUYEMBE-NAKAPIRIPIRIT ROAD	Technician: Lab team
Sample Description	EXPANSIVE SOILS	

PENETRATION vs FORCE CURVE

	62 blows											
	Force		CBR									
	Bottom	Top	Bottom	Top								
2.5 mm Penetration	1.0	0.4	8	3								
5.0 mm Penetration	1.2	0.6	6	3								
Average	1.1	0.5	7.0	3.1								
Retained CBR												
Observations	CBR = 7.0											
 Lab Technician STIRLING CIVIL ENGINEERING LTD P.O. BOX 795, KAMPALA (U) For Students 												

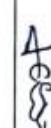
INSTITUTION	STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A COMMITMENT TO EXCELLENCE IN EDUCATION	ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS				
Test Reference No.	Depth.	0.5	Date Sampled	Date Tested
Mix	NATURAL MOISTURE CONTENT		9/Jan/24	11/Jan/24
SOURCE	MUYEMBE-NAKAPIRIPIRIT ROAD			
Material description:	EXPANSIVE SOILS			
DATA FOR FIELD MOISTURE CONTENT				
Container No.	NMT	Y6Y	UCJ	CR7
Mass of wet soil + Container	gm	2,409.0	2,295.0	2,125.0
Mass of dry soil + container	gm	1,955.0	1,895.0	1,750.0
Mass of container	gm	768.0	821.0	808.0
Mass of water added	gm	454	400	375
Mass of dry soil	gm	1187	1074	998
Moisture content	%	38.2	37.2	39.8
Average Moisture content		38.5		
		STUDENTS		
Lab Technician				

INSTITUTION		STUDENTS		TESTING LAB														
 UGANDA CHRISTIAN UNIVERSITY		ASIMWE CALIB & MANANA MARK		Stirling														
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																		
SUMMARY OF TEST RESULTS FOR EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE																		
LOCATION: MUYEMBE-NAKAPIRIPIRIT ROAD Depth: 0.5m																		
LOCATION	BLENDED %	GRADING						ATTERBERG LIMITS			MDO		CBR	CBR SWELL	NATURAL MOISTURE CONTENT			
		SAMPLING DATE	63	37.5	20	5	2	0.425	0.075	GM	LL	PL				PI	LS	MDO
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE	Sample 01	100	100	100	98	94	86	76	0.45	65.1	47.2	17.9	10.5	1.464	27.4	43.8	0.50	37.75
	Sample 02	100	100	100	99	94	86	71	0.49	65.2	47.3	17.9	10.5					
	AVERAGE	100	100	100	98.59	93.75	85.78	73.44	0.47	65.2	47.2	17.9	10.5	1.464	27.4	43.8	0.50	37.7
MUYEMBE-NAKAPIRIPIRIT ROAD																		
1/8/2024																		
AVERAGE		100	100	100	99	94	86	73	0.470	65.2	47.3	17.9	10.5	1.464	27.4	43.8	0.50	37.75

FOR LAB

Lab Technician

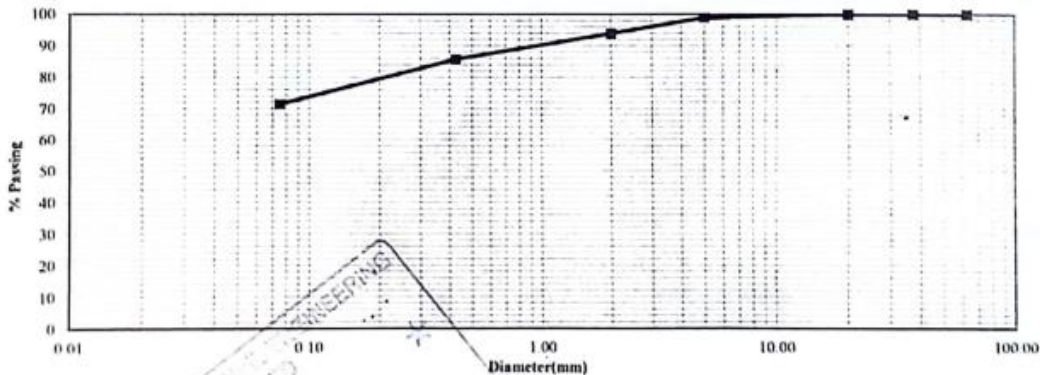
STUDENTS

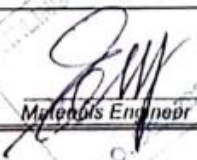


P.O. BOX 10000 KAMPALA

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS NAMES ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)		
Location : MUYEMBE-NAKAPIRIPIT ROAD		Lab. Reference No.:
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE	Dry wt. of sample before washing: (g) 2320.6
Depth: (m)	0.5m	Dry wt. of sample after washing: (g) 586.7
Material description:	MUYEMBE-NAKAPIRIPIT ROAD	Date Sampled: Date Tested: Technician
		8/Jan/2024 26/Feb/2024 Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)
63.0	0.0	0
37.5	0.0	0.0
20.0	0.0	0.0
5.0	37.7	1.6
2.00	111.7	4.8
0.425	179.0	7.7
0.075	239.5	10.3
Total fines	1752.7	75.5
Bottom Pan	18.8	
Extracted fines	1733.9	
Total sample	2320.6	
Grading Modulus		0.45
Testing Lab Lab Technician Materials Engineer 		STUDENTS

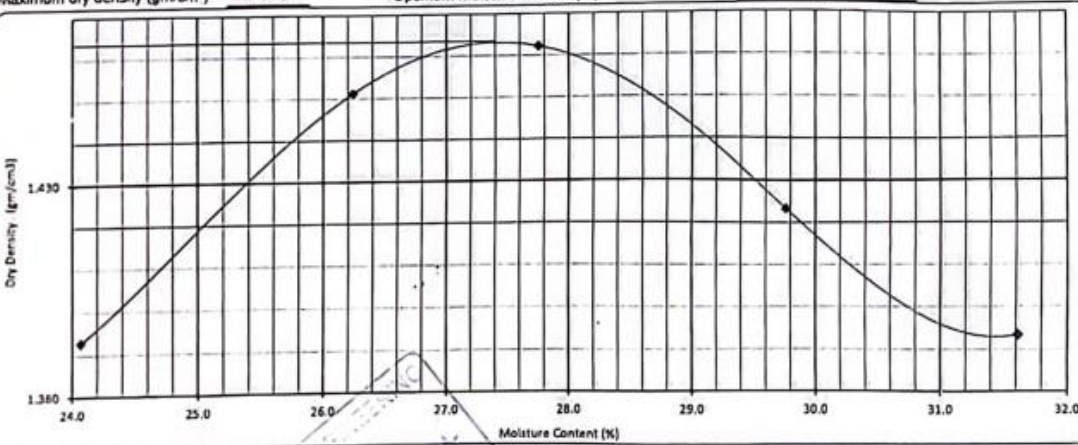
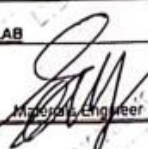
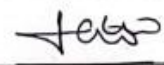
INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)	NEAT SAMPLE TP 02		Dry wt. of sample before washing: (g)	2733.9	
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)	811.0	
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	26/Feb/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	32.6	1.2	99		
2.00	133.3	4.9	94		
0.425	224.7	8.2	86		
0.075	392.6	14.4	71		
Total fines	1950.7	71.4			
Bottom Pan	27.8				
Extracted fines	1922.9				
Total sample	2733.9				
Grading Modulus		0.49			

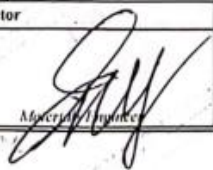


Testing Lab		STUDENTS	
 Lab Technician	 STUDENT		

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Education	STUDENTS ASIMWE CALEB & MANANA MARK	TESTING LAB Stirling																						
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																								
ATTERBERG LIMITS																								
<i>Liquid limit (cone penetrometer) and plastic limit</i>																								
SOURCE : MUYEMBE-NAKAPIRIPIT ROAD		Technician: Lab Team																						
mix EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE	Sample Date 8/Jan/2024																							
Test method BS 1377: Part 2, 1990:4.3/4.4	Test Date 11/Jan/2024																							
LAYER EXPANSIVE SOILS																								
Depth: 0.5m																								
PLASTIC LIMIT																								
	Test No.	VP	AB	Average																				
Mass of wet soil + container (g)		39.49	33.52	36.505																				
Mass of dry soil + container (g)		33.73	29.5	31.615																				
Mass of container (g)		21.53	20.99	21.26																				
Mass of moisture (g)		5.76	4.0	4.89																				
Mass of dry soil (g)		12.2	8.51	10.355																				
Moisture content %		47.2	47.2	47.2																				
AVERAGE																								
LIQUID LIMIT																								
	Test No.	1	2	3	4																			
Initial gauge reading (mm)		0	0	0	0																			
Final gauge reading (mm)		15.5	18.3	21.5	24.9																			
penetration (mm)		15.5	18.3	21.5	24.9																			
AVERAGE		15.5	18.3	21.5	24.9																			
Container No.		BB	A7	BC	PI86																			
Mass of wet soil + container (g)		57.10	61.87	59.74	66.88																			
Mass of dry soil + container (g)		37.62	41.40	38.79	42.81																			
Mass of container (g)		6.84	9.37	7.06	7.07																			
Mass of moisture (g)		19.48	20.47	20.95	24.07																			
Mass of dry soil (g)		30.78	32.03	31.73	35.74																			
Moisture content (%)		63.3	63.9	66.0	67.3																			
AVERAGE																								
63.3 63.9 66.0 67.3																								
Liquid Limit Determination																								
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 70%;">Liquid limit (%)</td> <td style="width: 30%;">65.1</td> </tr> <tr> <td>Plastic limit (%)</td> <td>47.2</td> </tr> <tr> <td>Plasticity Index (%)</td> <td>17.9</td> </tr> <tr> <td colspan="2" style="text-align: center;">Linear shrinkage</td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td>Trough No.</td> <td>4</td> </tr> <tr> <td>Trough length (cm)</td> <td>14.0</td> </tr> <tr> <td>Specimen length (cm)</td> <td>12.5</td> </tr> <tr> <td>L.shrinkage =</td> <td>1.5</td> </tr> <tr> <td>% L.shrinkage =</td> <td>10.5</td> </tr> </table>					Liquid limit (%)	65.1	Plastic limit (%)	47.2	Plasticity Index (%)	17.9	Linear shrinkage				Trough No.	4	Trough length (cm)	14.0	Specimen length (cm)	12.5	L.shrinkage =	1.5	% L.shrinkage =	10.5
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Remarks:																								
TESTING LAB Materials Engineer Lab Technician			STUDENTS ASIMWE CALEB MANANA MARK																					

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																																								
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INSTITUTION	STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS				
Test Reference No.	Depth	0.5m	Date Sampled	Date Tested
Mix	EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE		8/Jan/24	28/Feb/24
SOURCE	MUYEMBE-NAKAPIRIPIT ROAD			Technician
Material description:	EXPANSIVE SOILS		Natural moisture (%)	11.0
TEST DATA				
Weight of rammer (Kg)	No. of blows per layer	No of layers	Height of drop (mm)	Diameter of mould (mm)
4.5	27	5	457	100
MOISTURE CONTENT DATA				
Test No.	1	2	3	4
Tin No.	A	A	A	A
Water Added	cm ³	260	320	380
Mass of Compacted soil + mould	gm	4,046	5,050	5,086
Mass of Mould	gm	3,218	3,218	3,218
Mass of Compacted soil	gm	1,728	1,832	1,868
Volume of mould	cm ³	1,000	1,000	1,000
Wet density of soil	g/cm ³	1.728	1.832	1.868
DATA FOR PROCTOR CURVE				
Container No	KT	CMD	Y8Y	ACB
Mass of wet soil + Container	gm	2,130.0	2,009.0	2,301.0
Mass of dry soil + container	gm	1,872.0	1,750.0	1,981.0
Mass of container	gm	800.0	763.0	828.0
Mass of water added	gm	258	259	320
Mass of dry soil	gm	1072	987	1153
Moisture content	%	24.1	26.2	27.8
Dry density	g/cm ³	1.393	1.451	1.462
Maximum dry density (gm/cm ³)		1.464		
Optimum moisture content (%)		27.4		
				
Remarks:				
FOR TESTING LAB		STUDENTS		
 Lab Technician		 STUDENTS		

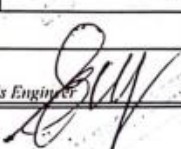
Institution		Students Names		Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa		ASHIMWE CALEB & MANANA MARK		Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)					
Test sample reference :		Depth 0.5m		Sampling Date 8/Jan/24	
mix: EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE				Penetration Date 12/Mar/24	
Source: MUYEMBE-NAKAPIRIPIT ROAD				Technician : Lab team	
Sample Description : EXPANSIVE SOILS					
Number of blows per layer		62			
Number of layers		5		5	
Mould No		MM			
Capacity of the Proving Ring (KN)		50		50	
Proving Ring Constant (KN/div.)		0.2052		0.2052	
Speed : min min.		Top		Bottom	
Penetration of the plunger (mm)	Time (s)	Reading *10 ³ mm	Force (KN)	Reading *10 ³ mm	Force (KN)
0	0	0	0.0	0	0.0
0.25	12	1	0.2	2	0.4
0.5	24	2	0.4	5	1.0
0.75	35	2	0.4	8	1.6
1	47	4	0.8	10	2.1
1.5	71	10	2.1	13	2.7
2	94	15	3.1	16	3.3
2.5	118	21	4.3	22	4.5
3	142	26	5.3	26	5.3
3.5	165	32	6.6	32	6.6
4	189	37	7.6	40	8.2
4.5	213	44	9.0	49	10.1
5	236	49	10.1	52	10.7
5.5	260	52	10.7	57	11.7
6	283	56	11.5	61	12.5
6.5	307	58	11.9	65	13.3
7	331	59	12.1	69	14.2
7.5	354	62	12.7	72	14.8
Observations					
For the Contractor		For Students			
 Ashimwe Caleb Lab. Technician		 Manana Mark			

Institution  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		Students Names ASHIMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference : mix: Source:		Depth: 0.5m EXPANSIVE SOIL, STABILISED WITH 6% LIME & 0% FIBRE MUYEMBE-NAKAPIRIPIT ROAD EXPANSIVE SOILS		Sampling Date : 8/Jan/24 Casting date : 27/Feb/24 Testing Date : 12/Mar/24 Technician : Lab team Volume of Mould used (m³) 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No.	Z6T		Mass of air dried soil (g)	6000	
Tin + air dried soil sample (g)	2475		MDD (Mg/m³)	1.464	
Tin + oven dry soil sample (g)	2273		N.M.C (%)	13.8	
Tin (g)	810		OMC (%)	27.4	
Dry soil sample	1463		Added OMC (%)	13.6	
Water (g)	202		Calculated dry wt of soil (g)	5171.6	
N.M.C (%)	13.8		Water added (g)	717	
Average (%)	13.8		Water added (ml.)	717	
Number of blows 62					
Number of layer 5					
Water Content Determination		Before Soaking	After Soaking		
Tare No	Y6Y	-	Z6T	-	
Mass of wet sample + Tare	g	2228	-	1937	-
Mass of dry sample + Tare	g	1915	-	1668	-
Mass of Tare	g	820	-	810	-
Mass of water	g	313	-	269	-
Mass of dry sample	g	1095	-	858	-
Water content	%	28.6	-	31.4	-
Average water Content	%	28.6		31.4	
Density determination					
Mould No	MM				
Mass of mould + soil	g	10421		10542	
Mass of mould	g	6050		6050	
Mass of soil	g	4371		4492	
Volume of the mould	cm³	2305		2305	
Moist density	g/cm³	1.896		1.949	
Dry density	g/cm³	1.475		1.484	
Swell Determination					
Date	1 hour	D.Gauge Reding			
Initial reading	96 hrs	9.36			
Final reading		10			
Height of the specimen		127			
Height of swell		0.64			
	Swelling(%)	0.50			
Observations					
For the Lab			For Students		
Lab Technician: 			For Students: 		

Institution	Students Names	Testing Lab
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	ASHIMWE CALEB & MANANA MARK	Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
<i>CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)</i>		
Test sample reference	Depth 0.5m	Sampling Date 8/Jan/24
mix	EXPANSIVE SOIL STABILISED WITH 6% LIME &	Testing Date 12/Mar/24
Source	MUYEMBE-NAKAPIRIPITI ROAD	Technician Lab team
Sample Description	EXPANSIVE SOILS	

PENETRATION vs FORCE CURVE



	62 blows							
	Force		CBR					
	Bottom	Top	Bottom	Top				
2.5 mm Penetration	4.5	4.3	34	33				
5.0 mm Penetration	10.7	10.1	53	50				
Average	7.6	7.2	43.8	41.5				
Retained CBR	43.8							
Observations	CBR = 43.8							
For the Lab					For Students			
 Lab. Technician					 Materials Engineer			

INSTITUTION		STUDENTS		TESTING LAB															
 UGANDA CHRISTIAN UNIVERSITY A University of the African Renaissance		ASIIMWE CALEB & MANANA MARK		Stirling															
PROJECT:		ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																	
SUMMARY OF TEST RESULTS FOR EXPANSIVE MATERIAL OF EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE																			
LOCATION:		MUYEMBE-NAKAPIRIPITI ROAD																	
		Depth: 0.5m																	
LOCATION	BLENDED %	GRADING								ATTERBERG LIMITS				MDD		CBR	CBR SWELL	NATURAL MOISTURE CONTENT	
		SAMPLING DATE	63	37.5	20	5	2	0.425	0.075	GM	LL	PL	PI	LS	MDD				OMC
EXPANSIVE SOIL		Sample 01	100	100	100	99	95	83	73	0.49	67.2	46.4	20.8	20.0	1.505	26.7	45.8	0.46	
		100	100	100	99	92	84	78	0.45	67.3	46.2	21.1	20.0						
		100	100	100	99.38	93.65	83.86	75.6	0.47	67.3	46.3	21.0	20.0	1.505	26.7	45.8	0.46		
MUYEMBE-NAKAPIRIPITI ROAD																			
	1/8/2024																		
AVERAGE		100	100	100	99	94	84	76	0.469	67.3	46.2	21.0	20.0	1.505	26.7	45.8	0.46	#DIV/0!	

FOR LAB

STIRLING CONSULTING
Engineering & Construction Services

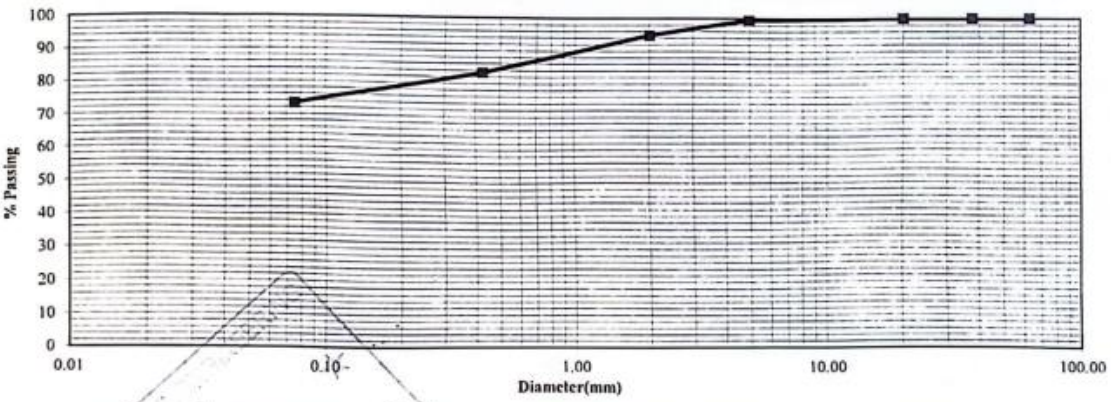
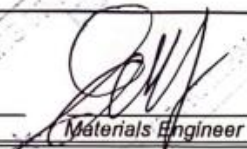
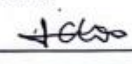
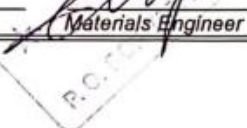
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 Materials Engineer

Lab Technician

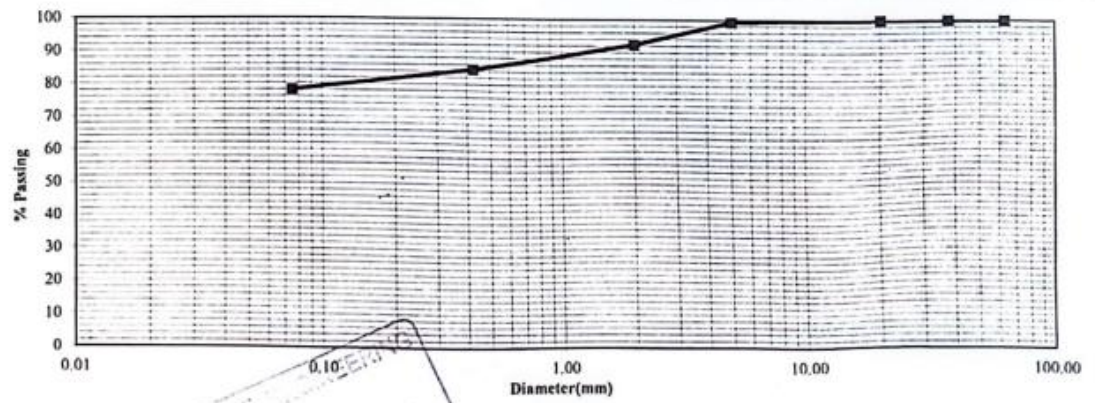
STUDENTS

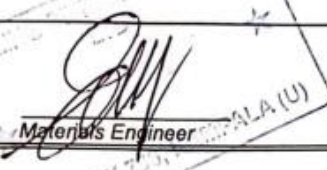
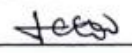
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INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE		Dry wt. of sample before washing: (g)	2296.3	
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)	851.1	
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	26/Feb/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	12.9	0.6	99		
2.00	105.8	4.6	95		
0.425	265.0	11.5	83		
0.075	230.5	10.0	73		
Total fines	1682.1	73.3			
Bottom Pan	236.9				
Extracted fines	1445.2				
Total sample	2296.3				
Grading Modulus		0.49			
					
Testing Lab			STUDENTS		
 Lab Technician			 		
 Materials Engineer					

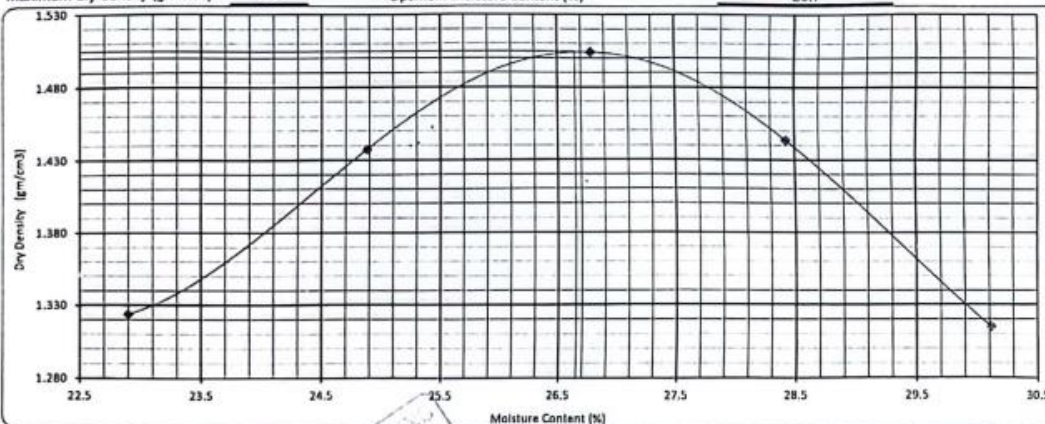
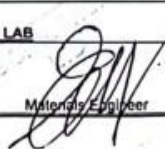
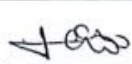
INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE		Dry wt. of sample before washing: (g)	2857.4	
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)	792.6	
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	26/Feb/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	19.6	0.7	99		
2.00	195.6	6.8	92		
0.425	229.8	8.0	84		
0.075	185.1	6.5	78		
Total fines	2227.3	77.9			
Bottom Pan	162.5				
Extracted fines	2064.8				
Total sample	2857.4				
Grading Modulus		0.45			



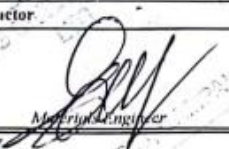
Testing Lab  Lab Technician  Materials Engineer	STUDENTS  _____  _____
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INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Mining	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																																																
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<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th>PLASTIC LIMIT</th> <th>Test No.</th> <th>2f</th> <th>h</th> <th></th> <th>Average</th> </tr> <tr> <td>Mass of wet soil + container (g)</td> <td></td> <td>32.17</td> <td>41.22</td> <td></td> <td>36.695</td> </tr> <tr> <td>Mass of dry soil + container (g)</td> <td></td> <td>29.05</td> <td>34.79</td> <td></td> <td>31.92</td> </tr> <tr> <td>Mass of container (g)</td> <td></td> <td>22.31</td> <td>20.98</td> <td></td> <td>21.645</td> </tr> <tr> <td>Mass of moisture (g)</td> <td></td> <td>3.12</td> <td>6.4</td> <td></td> <td>4.775</td> </tr> <tr> <td>Mass of dry soil (g)</td> <td></td> <td>6.74</td> <td>13.81</td> <td></td> <td>10.275</td> </tr> <tr> <td>Moisture content %</td> <td></td> <td>46.3</td> <td>46.6</td> <td></td> <td>46.4</td> </tr> <tr> <td colspan="6" style="text-align: center;">AVERAGE</td> </tr> </table>			PLASTIC LIMIT	Test No.	2f	h		Average	Mass of wet soil + container (g)		32.17	41.22		36.695	Mass of dry soil + container (g)		29.05	34.79		31.92	Mass of container (g)		22.31	20.98		21.645	Mass of moisture (g)		3.12	6.4		4.775	Mass of dry soil (g)		6.74	13.81		10.275	Moisture content %		46.3	46.6		46.4	AVERAGE					
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TESTING LAB: <i>(Signature)</i> Materials Engineer: <i>(Signature)</i> Lab Technician: <i>(Signature)</i>		STUDENTS: <i>(Signature)</i> <i>(Signature)</i>																																																

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Vision of Excellence in the Service of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
ATTERBERG LIMITS		
<i>Liquid limit (cone penetrometer) and plastic limit</i>		
SOURCE : MUYEMBE-NAKAPIRIPIT ROAD		Technician: Lab Team
mix	PANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIB	Sample Date 8/Jan/2024
Test method	BS 1377: Part 2, 1990:4.3/4.4	Test Date 11/Jan/2024
LAYER EXPANSIVE SOILS		
Depth:	0.5m	
PLASTIC LIMIT	Test No.	QO
Mass of wet soil + container (g)		35.78
Mass of dry soil + container (g)		31.84
Mass of container (g)		21.74
Mass of moisture (g)		4.42
Mass of dry soil (g)		9.6
Moisture content %		46.0
AVERAGE		
LIQUID LIMIT	Test No	1
Initial gauge reading (mm)		0
Final gauge reading (mm)		15.4
penetration (mm)		15.4
AVERAGE		
Container No.	P135	P154
Mass of wet soil + container (g)	77.67	73.37
Mass of dry soil + container (g)	50.94	46.99
Mass of container (g)	9.65	7.20
Mass of moisture (g)	26.73	26.38
Mass of dry soil (g)	41.29	39.79
Moisture content (%)	64.7	66.3
AVERAGE		
Liquid Limit Determination		
		Liquid limit (%) 67.3 Plastic limit (%) 46.2 Plasticity Index (%) 21.1 Linear shrinkage Trough No. 4 Trough length (cm) 14.0 Specimen length (cm) 11.2 L.shrinkage = 2.8 % L.shrinkage = 20.0
Remarks:		
TESTING LAB Materials Engineer Lab Technician		STUDENTS

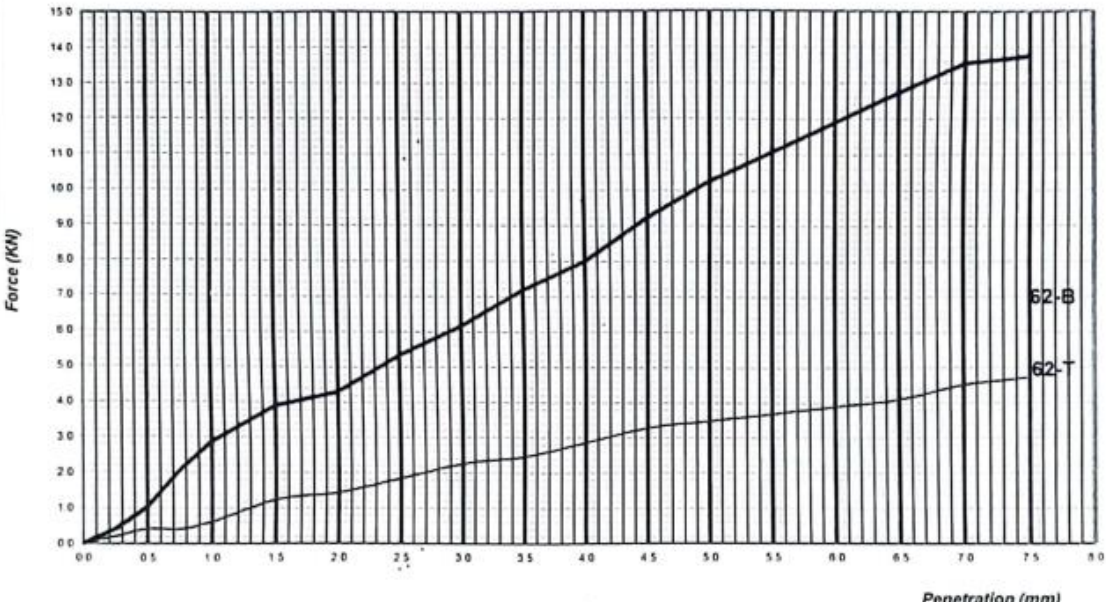
INSTITUTION	STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Ministry of Education & The Office of Education	ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT:				
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS				
Test Reference No.	Depth	0.5m	Date Sampled	Date Tested
Mix	EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE		8/Jan/24	26/Feb/24
SOURCE	MUYEMBE-NAKAPIPIRIT ROAD		Technician	
Material description:	EXPANSIVE SOILS		Natural moisture (%) :	11.0
TEST DATA				
Weight of rammer (Kg)	No. of blows per layer	No of layers	Height of drop (mm)	Diameter of mould(mm)
4.5	27	5	457	100
VOLUME OF MOULD (cm³)				
1,000				
MOISTURE CONTENT DATA				
Test No.	1	2	3	4
Tin No.	A	A	A	A
Water Added	cm³	250	310	370
Mass of Compacted soil + mould	gm	4,912	5,080	5,192
Mass of Mould	gm	3,285	3,285	3,285
Mass of Compacted soil	gm	1627	1795	1907
Volume of mould	cm³	1,000	1,000	1,000
Wet density of soil	g/cm³	1.627	1.795	1.907
DATA FOR PROCTOR CURVE				
Container No.	AT	UCJ	Y64	BBC
Mass of wet soil + Container	gm	2,864.0	3,234.0	3,180.0
Mass of dry soil + container	gm	2,480.0	2,770.0	2,681.0
Mass of container	gm	803.0	905.0	818.0
Mass of water added	gm	384	464	499
Mass of dry soil	gm	1677	1865	1863
Moisture content	%	22.9	24.9	26.8
Dry density	g/cm³	1.324	1.437	1.504
Maximum dry density (g/cm³) 1.505 Optimum moisture content (%) 26.7				
				
Remarks:				
FOR TESTING LAB		STUDENTS		
 Lab Technician	 Materials Engineer		 Students	

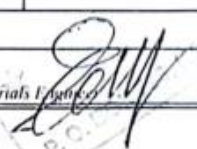
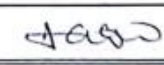
Institution  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Mining		Students Names ASHIMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference :		Depth: 0.5m EXPANSIVE SOIL, STABILISED WITH 6% LIME & 0.5% FIBRE		Sampling Date : 8/Jan/24	
mix:				Casting date : 27/Feb/24	
Source:		MUYEMBE-NAKAPIRIPIT ROAD		Testing Date : 12/Mar/24	
Sample Description:		EXPANSIVE SOILS		Technician : Lab team	
				Volume of Mould used (m ³) 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No.	Y6Y5		Mass of air dried soil (g)	6000	
Tin + air dried soil sample (g)	2566		MDD (Mg/m ³)	1.505	
Tin + oven dry soil sample (g)	2415		N.M.C (%)	9.4	
Tin (g)	802		OMC (%)	26.65	
Dry soil sample	1613		Added OMC (%)	17.3	
Water (g)	151		Calculated dry wt of soil (g)	5438.3	
N.M.C (%)	9.4		Water added (g)	949	
Average (%)	9.4		Water added (mL)	949	
Number of blows		62			
Number of layer		5			
Water Content Determination		Before Soaking	After Soaking		
Tare No		DR	PU		
Mass of wet sample + Tare	g	1456	1968		
Mass of dry sample + Tare	g	1255	1700		
Mass of Tare	g	505	756		
Mass of water	g	201	268		
Mass of dry sample	g	750	944		
Water content	%	26.8	28.4		
Average water Content	%	26.8	28.4		
Density determination		L			
Mould No					
Mass of mould + soil	g	11580	11650		
Mass of mould	g	7155	7155		
Mass of soil	g	4425	4495		
Volume of the mould	cm ³	2305	2305		
Moist density	g/cm ³	1.920	1.950		
Dry density	g/cm ³	1.514	1.519		
Swell Determination		Hour		D.Gauge Reding	
Date		96 hrs		12	
Initial reading				12.58	
Final reading				127	
Height of the specimen				0.58	
Height of swell		Swelling(%)		0.46	
Observations					
For the Lab		For Students			
Lab. Technician					

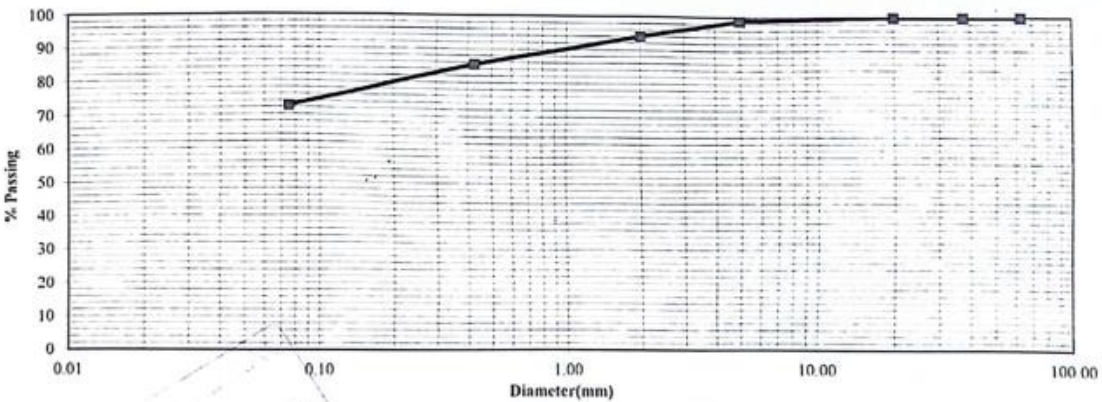
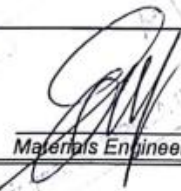
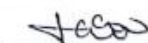
Institution  UGANDA CHRISTIAN UNIVERSITY A House of Excellence in the Heart of Africa		Students Names ASHIMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)					
Test sample reference :		Depth: 0.5m		Sampling Date: 8/Jun/24	
mix:		EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE		Penetration Date: 12/Mar/24	
Source:		MUYEMBE-NAKAPIRIPIT ROAD		Technician: Lab team	
Sample Description :		EXPANSIVE SOILS			
Number of blows per layer		62			
Number of layers		5		5	
Mould No		L			
Capacity of the Proving Ring (KN)		50		50	
Proving Ring Constant (KN/div.)		0.2052		0.2052	
Speed : mm/min		Top		Bottom	
Penetration of the plunger (mm)	Time (s)	Reading *10 ³ mm	Force (KN)	Reading *10 ³ mm	Force (KN)
0	0	0	0.0	0	0.0
0.25	12	1	0.2	2	0.4
0.5	24	2	0.4	5	1.0
0.75	35	2	0.4	10	2.1
1	47	3	0.6	14	2.9
1.5	71	6	1.2	19	3.9
2	94	7	1.4	21	4.3
2.5	118	9	1.8	26	5.3
3	142	11	2.3	30	6.2
3.5	165	12	2.5	35	7.2
4	189	14	2.9	39	8.0
4.5	213	16	3.3	45	9.2
5	236	17	3.5	50	10.3
5.5	260	18	3.7	54	11.1
6	283	19	3.9	58	11.9
6.5	307	20	4.1	62	12.7
7	331	22	4.5	66	13.5
7.5	354	23	4.7	67	13.7
Observations					
For the Contractor		For Students			
 Lab. Technician		 Student			

Institution	Students Names	Testing Lab
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Education	ASHIMWE CALEB & MANANA MARK	Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
<i>CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)</i>		
Test sample reference	Depth 0.5m	Sampling Date 8/Jan/24
mix	EXPANSIVE SOIL STABILISED WITH 6% LIME &	Testing Date 12/Mar/24
Source	MUYEMBI-NAKAPIRIPIT ROAD	Technician Lab team
Sample Description	EXPANSIVE SOILS	

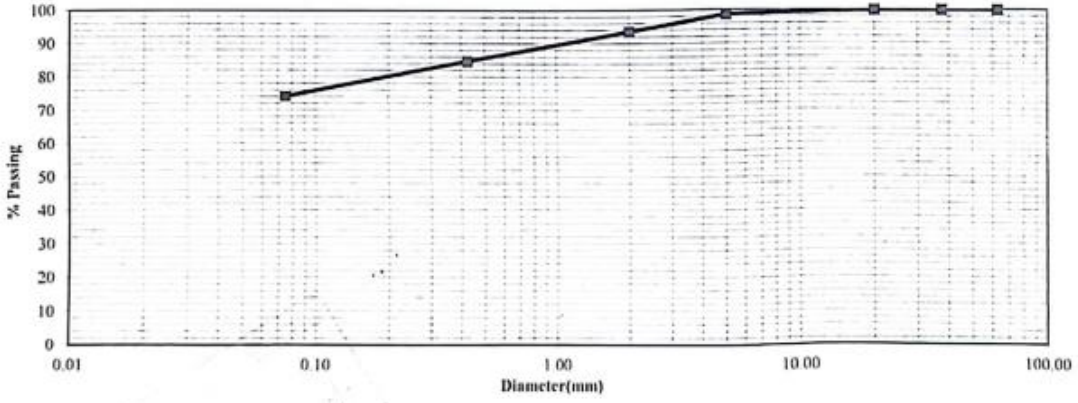
PENETRATION vs FORCE CURVE

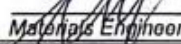
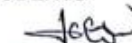


	62 blows							
	Force		CBR					
	Bottom	Top	Bottom	Top				
2.5 mm Penetration	5.3	1.8	40	14				
5.0 mm Penetration	10.3	3.5	51	17				
Average	7.8	2.7	45.8	15.7				
Retained CBR	45.8							
Observations	CBR= 45.8							
For the Lab					For Students			
Lab. Technician								

INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE		Dry wt. of sample before washing: (g)		3009.6
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)		828.0
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	26/Feb/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	32.2	1.1	99		
2.00	148.3	4.9	94		
0.425	257.3	8.5	85		
0.075	388.1	12.9	73		
Total fines	2183.7	72.6			
Bottom Pan	2.1				
Extracted fines	2181.6				
Total sample	3009.6				
Grading Modulus		0.48			
					
Testing Lab			STUDENTS		
Lab Technician  Materials Engineer			 		

INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)		EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE		Dry wt. of sample before washing: (g)	
				2474.9	
Depth: (m)		0.5m		Dry wt. of sample after washing: (g)	
				643.5	
Material description:		MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:
				8/Jan/2024	26/Feb/2024
				Technician	
				Lab team	
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
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5.0	35.9	1.5	99		
2.00	121.6	4.9	94		
0.425	221.5	8.9	85		
0.075	261.5	10.6	74		
Total fines	1834.4	74.1			
Bottom Pan	3.0				
Extracted fines	1831.4				
Total sample	2474.9				
Grading Modulus		0.48			



Testing Lab		STUDENTS	
 Lab Technician	 Materials Engineer	 _____	 _____

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
ATTERBERG LIMITS		
<i>Liquid limit (cone penetrometer) and plastic limit</i>		
SOURCE :		MUYEMBE-NAKAPIRIPIT ROAD
mix		EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE
Test method		BS 1377: Part 2, 1990:4.3/4.4
LAYER		EXPANSIVE SOILS
Depth:		0.5m
PLASTIC LIMIT		
	Test No.	TN
		GT
		Average
Mass of wet soil + container (g)		37.73
Mass of dry soil + container (g)		32.8
Mass of container (g)		22.26
Mass of moisture (g)		4.93
Mass of dry soil (g)		10.54
Moisture content %		46.8
AVERAGE		
LIQUID LIMIT		
	Test No	1
		2
		3
		4
Initial gauge reading (mm)		0
Final gauge reading (mm)		15.1
penetration (mm)		15.1
AVERAGE		15.1
Container No.	AB	PIQE
Mass of wet soil + container (g)	63.41	66.87
Mass of dry soil + container (g)	41.42	43.10
Mass of container (g)	6.90	6.92
Mass of moisture (g)	21.99	23.77
Mass of dry soil (g)	34.52	36.18
Moisture content (%)	63.7	65.7
AVERAGE	63.7	65.7

Liquid Limit Determination

Liquid limit (%)	66.0
Plastic limit (%)	47.0
Plasticity Index (%)	19.0
Linear shrinkage	
Trough No.	4
Trough length (cm)	14.0
Specimen length (cm)	11.2
L.shrinkage =	2.8
% L.shrinkage =	20.0

Remarks:

TESTING LAB Materials Engineer.		STUDENTS
Lab Technician		

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Study of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																																								
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																																										
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SOURCE : MUYEMBE-NAKAPIRIPIT ROAD		Technician: Lab Team																																								
mix EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE		Sample Date 8/Jan/2024																																								
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Depth: 0.5m																																										
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 30%;">PLASTIC LIMIT</th> <th style="width: 15%;">Test No.</th> <th style="width: 15%;">44</th> <th style="width: 15%;">2</th> <th style="width: 15%;">Average</th> </tr> <tr> <td>Mass of wet soil + container (g)</td> <td></td> <td>51.26</td> <td>48.29</td> <td>49.775</td> </tr> <tr> <td>Mass of dry soil + container (g)</td> <td></td> <td>42.07</td> <td>39.06</td> <td>40.865</td> </tr> <tr> <td>Mass of container (g)</td> <td></td> <td>21.23</td> <td>22.24</td> <td>21.735</td> </tr> <tr> <td>Mass of moisture (g)</td> <td></td> <td>9.19</td> <td>8.6</td> <td>8.91</td> </tr> <tr> <td>Mass of dry soil (g)</td> <td></td> <td>20.84</td> <td>17.42</td> <td>19.13</td> </tr> <tr> <td>Moisture content %</td> <td></td> <td>44.1</td> <td>49.5</td> <td>46.8</td> </tr> </table>			PLASTIC LIMIT	Test No.	44	2	Average	Mass of wet soil + container (g)		51.26	48.29	49.775	Mass of dry soil + container (g)		42.07	39.06	40.865	Mass of container (g)		21.23	22.24	21.735	Mass of moisture (g)		9.19	8.6	8.91	Mass of dry soil (g)		20.84	17.42	19.13	Moisture content %		44.1	49.5	46.8					
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Container No.	P182	A4	A6	P133																																						
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Liquid Limit Determination 		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Liquid limit (%)</td> <td style="width: 50%;">65.6</td> </tr> <tr> <td>Plastic limit (%)</td> <td>46.8</td> </tr> <tr> <td>Plasticity Index (%)</td> <td>18.8</td> </tr> <tr> <td colspan="2" style="text-align: center;">Linear shrinkage</td> </tr> <tr> <td>Trough No.</td> <td>4</td> </tr> <tr> <td>Trough length (cm)</td> <td>14.0</td> </tr> <tr> <td>Specimen length (cm)</td> <td>11.2</td> </tr> <tr> <td>L.shrinkage =</td> <td>2.8</td> </tr> <tr> <td>% L.shrinkage =</td> <td>20.0</td> </tr> </table>	Liquid limit (%)	65.6	Plastic limit (%)	46.8	Plasticity Index (%)	18.8	Linear shrinkage		Trough No.	4	Trough length (cm)	14.0	Specimen length (cm)	11.2	L.shrinkage =	2.8	% L.shrinkage =	20.0																						
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Remarks:																																										
TESTING LAB Materials Engineer Lab Technician		STUDENTS [Signature] [Signature]																																								

INSTITUTION	STUDENTS NAMES	TESTING LAB
UGANDA CHRISTIAN UNIVERSITY A TRUST OF CHRISTIANS IN THE HEART OF AFRICA	ASIIMWE CALEB & MANANA MARK	Stirling
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
Test Reference No.	Depth 0.5m	Date Sampled
Mix	EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE	Date Tested
SOURCE	MUYEMBE-NAKAPIRIPIT ROAD	Technician
Material description:	EXPANSIVE SOILS	Lab team
	Natural moisture (%) :	11.0

TEST DATA					
Weight of rammer (Kg)	No. of blows per layer	No of layers	Height of drop (mm)	Diameter of mould(mm)	Volume of mould (cm ³)
4.5	27	5	457	100	1,000

MOISTURE CONTENT DATA					
Test No.	1	2	3	4	5
Tin No	A	A	A	A	A
Water Added cm ³	360	420	480	540	600
Mass of Compacted soil + mould gm	6,028	6,140	6,200	6,189	6,106
Mass of Mould gm	4,278	4,278	4,278	4,278	4,278
Mass of Compacted soil gm	1750	1862	1922	1911	1828
Volume of mould cm ³	1,000	1,000	1,000	1,000	1,000
Wet density of soil g/cm ³	1.750	1.862	1.922	1.911	1.828

DATA FOR PROCTOR CURVE					
Container No.	BKN	CR7	YY	NBM	FDC
Mass of wet soil + Container gm	2,263.0	2,191.0	2,230.0	2,214.0	2,321.0
Mass of dry soil + container gm	1,996.0	1,915.0	1,930.0	1,905.0	1,971.0
Mass of container gm	801.0	771.0	784.0	797.0	805.0
Mass of water added gm	267	276	300	309	350
Mass of dry soil gm	1195	1144	1146	1108	1166
Moisture content %	22.3	24.1	26.2	27.9	30.0
Dry density g/cm ³	1.430	1.500	1.523	1.494	1.406

Maximum dry density (gm/cm ³)	1.524	Optimum moisture content (%)	25.8
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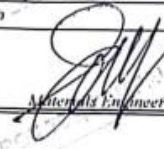
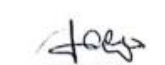
The graph plots Dry Density (g/cm³) on the y-axis (ranging from 1.400 to 1.500) against Moisture Content (%) on the x-axis (ranging from 22.0 to 30.0). Five data points are plotted and connected by a smooth curve. The peak of the curve is at approximately 25.8% moisture content and 1.524 g/cm³ dry density.

Moisture Content (%)	Dry Density (g/cm³)
22.3	1.430
24.1	1.500
25.8	1.524
27.9	1.494
30.0	1.406

Remarks: 	STUDENTS
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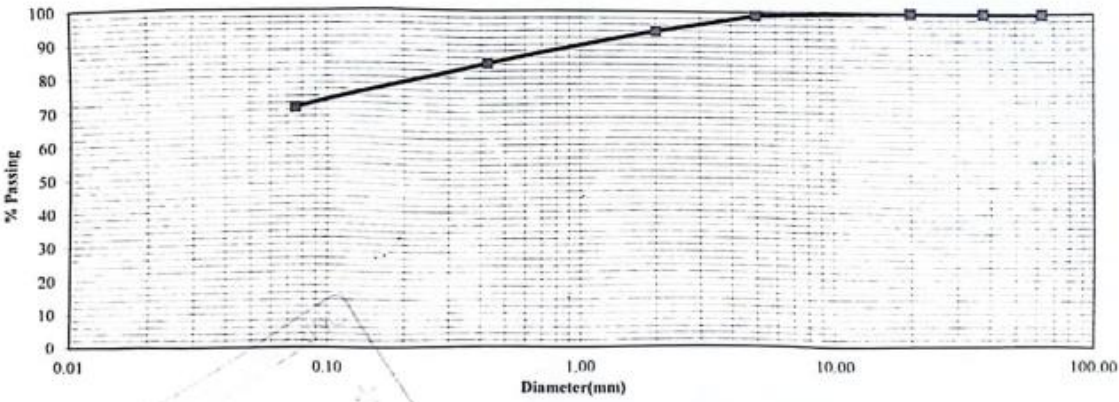
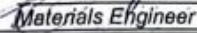
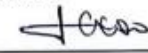
FOR TESTING LAB Lab Technician	STUDENTS Students
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Institution		Students Names				Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASHIMWE CALEB & MANANA MARK				Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS							
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)							
Test sample reference		Depth. 0.5m		Sampling Date		8/Jun/24	
mix:		EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE				Penetration Date	
Source:		MUYEMBE-NAKAPIRIPIT ROAD				Technician : Lab team	
Sample Description :		EXPANSIVE SOILS					
Number of blows per layer		62					
Number of layers		5		5		5	
Mould No		WR					
Capacity of the Proving Ring (KN)		50		50		50	
Proving Ring Constant (KN/div.)		0.2052		0.2052		0.2052	
Speed : mm/min.		Top		Bottom			
Penetration of the plunger (mm)	Time (s)	Reading *10 ³ mm	Force (KN)	Reading *10 ³ mm	Force (KN)		
0	0	0	0.0	0	0.0		
0.25	12	1	0.2	2	0.4		
0.5	24	2	0.4	3	0.6		
0.75	35	4	0.8	5	1.0		
1	47	5	1.0	8	1.6		
1.5	71	10	2.1	12	2.5		
2	94	16	3.3	18	3.7		
2.5	118	22	4.5	26	5.3		
3	142	29	6.0	33	6.8		
3.5	165	34	7.0	40	8.2		
4	189	40	8.2	48	9.8		
4.5	213	43	8.8	53	10.9		
5	236	46	9.4	58	11.9		
5.5	260	48	9.8	62	12.7		
6	283	49	10.1	64	13.1		
6.5	307	50	10.3	66	13.5		
7	331	51	10.5	69	14.2		
7.5	354	52	10.7	71	14.6		
Observations							
For the Contractor				For Students			
 Lab. Technician				 Students			

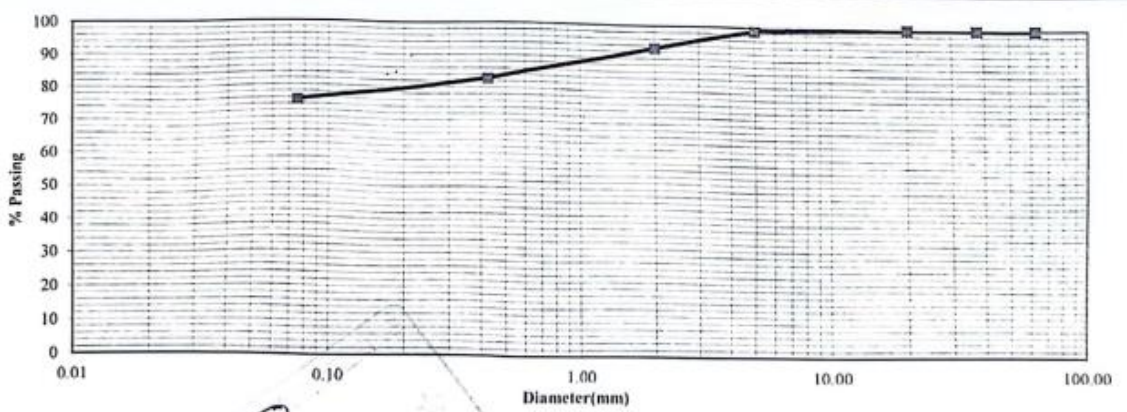
Institution  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		Students Names ASIMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference :		Depth: 0.5m		Sampling Date : 8/Jan/24	
mix:		EXPANSIVE SOIL, STABILISED WITH 6% LIME & 1% FIBRE		Casting date : 27/Feb/24	
Source:		MUYEMBE-NAKAPIRIPIT ROAD		Testing Date : 12/Mar/24	
Sample Description:		EXPANSIVE SOILS		Technician : Lab team	
				Volume of Mould used (m ³) 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No.	UPC		Mass of air dried soil (g)	6000	
Tin + air dried soil sample (g)	2393		MDD (Mg/m ³)	1.524	
Tin + oven dry soil sample (g)	2191		N.M.C (%)	14.6	
Tin (g)	807		OMC (%)	25.8	
Dry soil sample	1384		Added OMC (%)	11.2	
Water (g)	202		Calculated dry wt of soil (g)	5124.3	
N.M.C (%)	14.6		Water added (g)	587	
Average (%)	14.6		Water added (mL)	587	
Number of blows		62			
Number of layer		5			
Water Content Determination		Before Soaking	After Soaking		
Tare No		ACB -	KT -		
Mass of wet sample + Tare	g	2078 -	2120 -		
Mass of dry sample + Tare	g	1778 -	1803 -		
Mass of Tare	g	781 -	800 -		
Mass of water	g	300 -	317 -		
Mass of dry sample	g	997 -	1003 -		
Water content	%	30.1 -	31.6 -		
Average water Content	%	30.1 -	31.6		
Density determination					
Mould No		WR			
Mass of mould + soil	g	10397	10463		
Mass of mould	g	6041	6041		
Mass of soil	g	4356	4422		
Volume of the mould	cm ³	2305	2305		
Moist density	g/cm ³	1.890	1.918		
Dry density	g/cm ³	1.453	1.458		
Swell Determination					
Date		1 hour	D.Gauge Reading		
Initial reading		96 hrs	9.86		
Final reading			10.55		
Height of the specimen			127		
Height of swell			0.69		
		Swelling(%)	0.54		
Observations					
For the Lab		For Students			
Lab. Technician 					

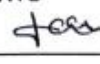
Institution UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Africa	Students Names ASIMWE CALEB & MANANA MARK	Testing Lab Stirling																																																																																								
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Test sample reference mix Source Sample Description	Depth: 0.5m EXPANSIVE SOIL STABILISED WITH 6% LIME & MUJEMBE-NAKAPIRIPIT ROAD EXPANSIVE SOILS	Sampling Date: 8/Jun/24 Testing Date: 12/Mar/24 Technician: Lab team																																																																																								
PENETRATION vs FORCE CURVE																																																																																										
The graph shows Force (kN) on the y-axis (0.0 to 15.0) and Penetration (mm) on the x-axis (0.0 to 80). Two curves are plotted: 62-B (upper curve) and 62-T (lower curve). Both curves show an increase in force with penetration, with the 62-B curve being consistently higher than the 62-T curve.																																																																																										
<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <th rowspan="3"></th><th colspan="4">62 blows</th><th colspan="4"></th></tr> <tr> <th colspan="2">Force</th><th colspan="2">CBR</th><th colspan="2"></th><th colspan="2"></th></tr> <tr> <th>Bottom</th><th>Top</th><th>Bottom</th><th>Top</th><th colspan="2"></th><th colspan="2"></th></tr> <tr> <td>2.5 mm Penetration</td><td>5.3</td><td>4.5</td><td>40</td><td>34</td><td></td><td></td><td></td><td></td></tr> <tr> <td>5.0 mm Penetration</td><td>11.9</td><td>9.4</td><td>60</td><td>47</td><td></td><td></td><td></td><td></td></tr> <tr> <td>Average</td><td>8.6</td><td>7.0</td><td>50.0</td><td>40.7</td><td></td><td></td><td></td><td></td></tr> <tr> <td>Retained CBR</td><td colspan="4">50.0</td><td></td><td></td><td></td><td></td></tr> <tr> <td>Observations</td><td colspan="8">CBR= 50.0</td></tr> <tr> <td colspan="4">For the Lab</td><td colspan="5">For Students</td></tr> <tr> <td>Lab. Technician</td><td colspan="3" style="text-align: center;"> </td><td style="text-align: center;"> </td><td colspan="4" style="text-align: center;"> </td></tr> </table>				62 blows								Force		CBR						Bottom	Top	Bottom	Top					2.5 mm Penetration	5.3	4.5	40	34					5.0 mm Penetration	11.9	9.4	60	47					Average	8.6	7.0	50.0	40.7					Retained CBR	50.0								Observations	CBR= 50.0								For the Lab				For Students					Lab. Technician								
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INSTITUTION		STUDENTS		TESTING LAB														
 UGANDA CHRISTIAN UNIVERSITY A Christian University in the Heart of Africa		ASIIIME CALEB & MANANA MARK		Stirling														
PROJECT:		ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																
SUMMARY OF TEST RESULTS FOR EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE																		
LOCATION:		MUYEMBE-NAKAPIRIPIRIT ROAD		Depth: 0.5m														
LOCATION	BLENDED %	SAMPLING DATE	GRADING					ATTERBERG LIMITS			MDD		CBR	CBR SWELL				
			63	37.5	20	5	2	0.425	0.075	GM	LL	PL				PI	LS	MDD
EXPANSIVE SOIL		Sample 01	100	100	100	99	94	84	71	0.51	67.4	49.3	18.1	9.4	1.556	24.9	53.6	0.31
		Sample 02	100	100	100	99	93	83	75	0.49	67.4	49.3	18.1	9.4				
			100	100	100	98.99	93.61	83.59	73.07	0.50	67.4	49.3	18.1	9.4	1.556	24.9	53.6	0.31
MUYEMBE-NAKAPIRIPIRIT ROAD		1/8/2024																
AVERAGE			100	100	100	99	94	84	73	0.497	67.4	49.3	18.1	9.4	1.556	24.9	53.6	0.31
FOR LAB		Lab Technician  Materials Engineer STUDENTS 																

INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE		Dry wt. of sample before washing: (g)		2662.9
Depth: (m)	0.5m		Dry wt. of sample after washing: (g)		785.9
Material description:	MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Date Tested:	Technician
			8/Jan/2024	26/Feb/2024	Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	26.4	1.0	99		
2.00	131.7	4.9	94		
0.425	257.5	9.7	84		
0.075	364.4	13.7	71		
Total fines	1882.9	70.7			
Bottom Pan	5.9				
Extracted fines	1877.0				
Total sample	2662.9				
Grading Modulus		0.51			
					
Testing Lab			STUDENTS		
 Lab Technician			 STUDENTS		
 Materials Engineer			 ASIMWE CALEB & MANANA MARK		

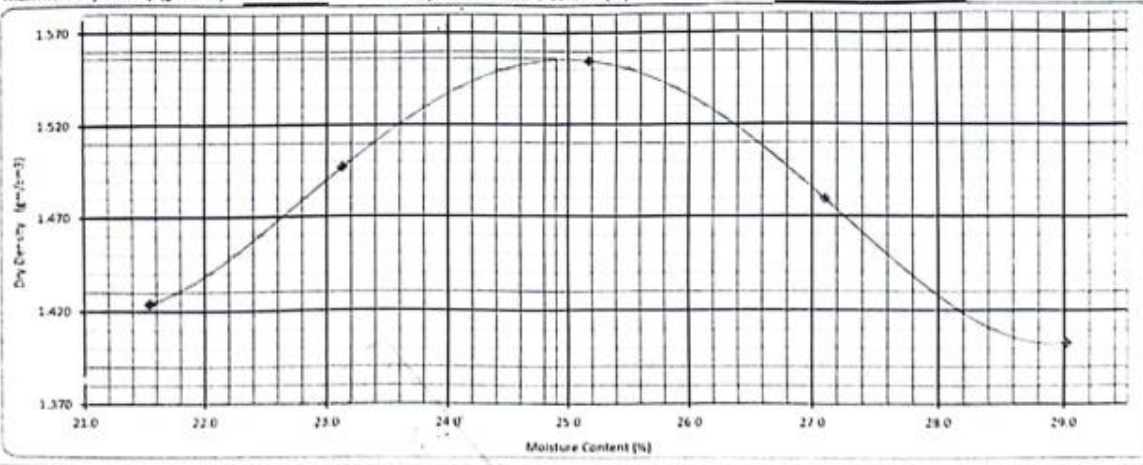
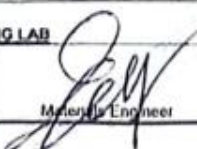
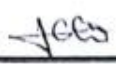
INSTITUTION  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS NAMES ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>		
Location : MUYEMBE-NAKAPIRIPIT ROAD		Lab. Reference No.:
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE	Dry wt. of sample before washing: (g) 2756.3
Depth: (m)	0.5m	Dry wt. of sample after washing: (g) 695.0
Material description:	MUYEMBE-NAKAPIRIPIT ROAD	Date Sampled: Date Tested: Technician
		8/Jan/2024 26/Feb/2024 Lab team
Sieve Size (mm)	Weight Retained (g)	Retained (%)
63.0	0.0	0
37.5	0.0	0.0
20.0	0.0	0.0
5.0	28.1	1.0
2.00	160.5	5.8
0.425	286.0	10.4
0.075	202.7	7.4
Total fines	2079.0	75.4
Bottom Pan	17.7	
Extracted fines	2061.3	
Total sample	2756.3	
Grading Modulus		0.49

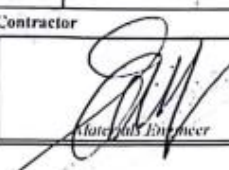
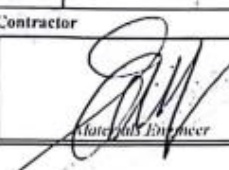
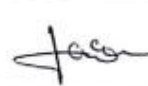


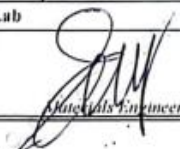
Testing Lab Lab Technician Materials Engineer	STUDENTS  
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INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Arts	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																		
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																				
ATTERBERG LIMITS																				
<i>Liquid limit (cone penetrometer) and plastic limit</i>																				
SOURCE : MUJEMBE-NAKAPIRIPIT ROAD		Technician: Lab Team																		
mix	PANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIB	Sample Date: 8/Jan/2024																		
Test method	BS 1377: Part 2, 1990:4.3/4.4	Test Date: 11/Jan/2024																		
LAYER	EXPANSIVE SOILS																			
Depth:	0.5m																			
PLASTIC LIMIT	Test No.	SI																		
Mass of wet soil + container (g)		41.01																		
Mass of dry soil + container (g)		35.05																		
Mass of container (g)		22.94																		
Mass of moisture (g)		5.96																		
Mass of dry soil (g)		12.11																		
Moisture content %		49.2																		
		40.5																		
		49.3																		
AVERAGE																				
LIQUID LIMIT	Test No.	1																		
Initial gauge reading (mm)		0																		
Final gauge reading (mm)		15.0																		
penetration (mm)		15.0																		
		18.4																		
		21.9																		
		24.9																		
		24.9																		
		24.9																		
		24.9																		
Container No.	A2	PIOE																		
Mass of wet soil + container (g)	64.29	79.00																		
Mass of dry soil + container (g)	42.06	50.25																		
Mass of container (g)	7.63	7.28																		
Mass of moisture (g)	22.23	28.75																		
Mass of dry soil (g)	34.43	42.97																		
Moisture content (%)	64.6	66.9																		
		68.4																		
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AVERAGE																				
Liquid Limit Determination <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Liquid limit (%)</td> <td>67.4</td> </tr> <tr> <td>Plastic limit (%)</td> <td>49.3</td> </tr> <tr> <td>Plasticity Index (%)</td> <td>18.1</td> </tr> <tr> <td colspan="2" style="text-align: center;">Linear shrinkage</td> </tr> <tr> <td>Trough No.</td> <td>p</td> </tr> <tr> <td>Trough length (cm)</td> <td>14.0</td> </tr> <tr> <td>Specimen length (cm)</td> <td>12.7</td> </tr> <tr> <td>L.shrinkage =</td> <td>1.3</td> </tr> <tr> <td>% L.shrinkage =</td> <td>9.4</td> </tr> </table>			Liquid limit (%)	67.4	Plastic limit (%)	49.3	Plasticity Index (%)	18.1	Linear shrinkage		Trough No.	p	Trough length (cm)	14.0	Specimen length (cm)	12.7	L.shrinkage =	1.3	% L.shrinkage =	9.4
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Remarks:																				
TESTING LAB Materials Engineer		STUDENTS 																		
Lab Technician																				

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling																																																																														
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TESTING LAB Materials Engineer Lab Technician		STUDENTS 																																																																														

INSTITUTION	STUDENTS NAMES	TESTING LAB			
 UGANDA CHRISTIAN UNIVERSITY A University of Transformation in the Heart of Africa	ASIIMWE CALEB & MANANA MARK	Stirling			
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
Test Reference No	Depth 0.5m	Date Sampled 8/Jan/24			
Mix	EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE	Date Tested 26/Feb/24			
SOURCE	MUYEMBE-NAKAPIRIPIT ROAD	Technician Lab team			
Material description:	EXPANSIVE SOILS	Natural moisture (%) 11.0			
TEST DATA					
Weight of rammer (Kg)	No. of blows per layer	No of layers			
4.5	27	5			
Height of drop (mm)	Diameter of mould (mm)	Volume of mould (cm³)			
457	100	1,000			
MOISTURE CONTENT DATA					
Test No.	1	2	3	4	5
Tin No	A	A	A	A	A
Water Added cm ³	240	300	360	420	480
Mass of Compacted soil + mould gm	4,949	5,061	5,164	5,098	5,028
Mass of Mould gm	3,218	3,218	3,218	3,218	3,218
Mass of Compacted soil gm	1731	1843	1946	1880	1810
Volume of mould cm ³	1,000	1,000	1,000	1,000	1,000
Wet density of soil g/cm ³	1.731	1.843	1.946	1.880	1.810
DATA FOR PROCTOR CURVE					
Container No	MANU	ZION	LDU	AA	NQ
Mass of wet soil + Container gm	1,461.0	1,755.0	1,878.0	1,502.0	924.0
Mass of dry soil + container gm	1,299.0	1,508.0	1,584.0	1,270.0	729.0
Mass of container gm	547.0	440.0	416.0	414.0	57.0
Mass of water added gm	162	247	294	232	195
Mass of dry soil gm	752	1068	1168	856	672
Moisture content %	21.5	23.1	25.2	27.1	29.0
Dry density g/cm ³	1.424	1.497	1.555	1.479	1.403
Maximum dry density (g/cm³)	1.556				
Optimum moisture content (%)	24.9				
					
Remarks:					
FOR TESTING LAB			STUDENTS		
Lab Technician	 Materials Engineer				

Institution		Students Names				Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASHIMWE CALEB & MANANA MARK				Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS							
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)							
Test sample reference		Depth 0.5m		Sampling Date 8/Jan/24			
mix:		EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE		Penetration Date 12/Mar/24			
Source:		MUYEMBE-NAKAPIRIPIT ROAD		Technician		Lab team	
Sample Description:		EXPANSIVE SOILS					
Number of blows per layer		62					
Number of layers		5		5		5	
Mould No		XT					
Capacity of the Proving Ring (kN)		50		50		50	
Proving Ring Constant (kN/div.)		0.2052		0.2052		0.2052	
Speed: mm/min.		Top		Bottom			
Penetration of the plunger (mm)		Time (s)	Reading *10 ³ mm	Force (kN)	Reading *10 ³ mm	Force (kN)	
0	0	0	0.0	0	0.0		
0.25	12	2	0.4	2	0.4		
0.5	24	5	1.0	7	1.4		
0.75	35	9	1.8	11	2.3		
1	47	11	2.3	15	3.1		
1.5	71	16	3.3	18	3.7		
2	94	20	4.1	25	5.1		
2.5	118	23	4.7	34	7.0		
3	142	28	5.7	38	7.8		
3.5	165	32	6.6	42	8.6		
4	189	36	7.4	45	9.2		
4.5	213	41	8.4	50	10.3		
5	236	45	9.2	53	10.9		
5.5	260	49	10.1	56	11.5		
6	283	53	10.9	62	12.7		
6.5	307	55	11.3	64	13.1		
7	331	57	11.7	65	13.3		
7.5	354	59	12.1	67	13.7		
Observations							
For the Contractor				For Students			
 Lab Technician		 Contractor		 Student 1		 Student 2	

Institution  UGANDA CHRISTIAN UNIVERSITY A House of Education in the Heart of Africa		Students Names ASIMWE CALEB & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference :		Depth: 0.5m EXPANSIVE SOIL, STABILISED WITH 6% LIME & 1.5% FIBRE		Sampling Date : 8/Jan/24	
mix:				Casting date : 27/Feb/24	
Source: MUYEMBE-NAKAPIRIPIT ROAD				Testing Date : 12/Mar/24	
Sample Description: EXPANSIVE SOILS				Technician : Lab team	
				Volume of Mould used (m ³) 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No.	21		Mass of air dried soil (g)	6000	
Tin + air dried soil sample (g)	2118		MDD (Mg/m ³)	1.556	
Tin + oven dry soil sample (g)	1953		N.M.C (%)	14.2	
Tin (g)	790		OMC (%)	24.9	
Dry soil sample	1163		Added OMC (%)	10.7	
Water (g)	165		Calculated dry wt of soil (g)	5148.8	
N.M.C (%)	14.2		Water added (g)	563	
Average (%)	14.2		Water added (ml.)	563	
Number of blows		62			
Number of layer		5			
Water Content Determination		Before Soaking	After Soaking		
Tare No	KAU -	KT -			
Mass of wet sample + Tare	g 2060 -	2069 -			
Mass of dry sample + Tare	g 1772 -	1743 -			
Mass of Tare	g 799 -	800 -			
Mass of water	g 288 -	326 -			
Mass of dry sample	g 973 -	943 -			
Water content	% 29.6 -	34.6 -			
Average water Content	% 29.6	34.6			
Density determination		XT			
Mould No					
Mass of mould + soil	g 10514	10732			
Mass of mould	g 6134	6134			
Mass of soil	g 4380	4598			
Volume of the mould	cm ³ 2305	2305			
Moist density	g/cm ³ 1.900	1.995			
Dry density	g/cm ³ 1.466	1.482			
Swell Determination					
Date	Hour	D.Gauge Reading			
Initial reading	96 hrs	9			
Final reading		9.39			
Height of the specimen		127			
Height of swell		0.39			
	Swelling(%)	0.31			
Observations					
For the Lab		For Students			
Lab. Technician					
					

Institution UGANDA CHRISTIAN UNIVERSITY A House of Excellence in the Heart of Africa	Students Names ASIMIWE CALEB & MANANA MARK	Testing Lab Stirling																												
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																														
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Test sample reference:	Depth: 0.5m	Sampling Date: 8/Jan/24																												
Mix:	EXPANSIVE SOIL STABILISED WITH 6% LIME &	Testing Date: 12/Mar/24																												
Source:	MUYEMBE-NAKAPIRIPITI ROAD	Technician: Lab team																												
Sample Description: EXPANSIVE SOILS																														
PENETRATION vs FORCE CURVE																														
	<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <th colspan="4">62 blows</th> </tr> <tr> <th colspan="2">Force</th> <th colspan="2">CBR</th> </tr> <tr> <th>Bottom</th> <th>Top</th> <th>Bottom</th> <th>Top</th> </tr> <tr> <td>2.5 mm Penetration</td> <td>7.0</td> <td>4.7</td> <td>53</td> </tr> <tr> <td>5.0 mm Penetration</td> <td>10.9</td> <td>9.2</td> <td>54</td> </tr> <tr> <td>Average</td> <td>8.9</td> <td>7.0</td> <td>53.6</td> </tr> <tr> <td>Retained CBR</td> <td colspan="3">53.6</td> </tr> </table>		62 blows				Force		CBR		Bottom	Top	Bottom	Top	2.5 mm Penetration	7.0	4.7	53	5.0 mm Penetration	10.9	9.2	54	Average	8.9	7.0	53.6	Retained CBR	53.6		
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For the Lab	For Students																													
Lab. Technician	Materials Engineer																													

INSTITUTION	STUDENTS	TESTING LAB				
 UGANDA CHRISTIAN UNIVERSITY A Place of Learning for All	ASIMWE CALEB & MANANA MARK	Stirling				
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS						
SUMMARY OF TEST RESULTS FOR EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE						
LOCATION: MUYEMBE-NAKAPIRIPIRI ROAD						
Depth: 0.5m						
LOCATION	BLENDED %	GRADING	ATTERBERG LIMITS	MDD	CBR	CBR SWELL
	SAMPLING DATE					
	Sample 01	63 37.5 20 5 2 0.435 0.075 0.41	LL PL PI LS	MDD OMC	47.7	62 0.43
	Sample 02	100 100 100 99 94 85 80 0.44	65.45 49.4 16.0 9.0	1.492 27.5		
	EXPANSIVE SOIL	100 100 100 99 94 84 78	65.5 49.3 16.2 9.0			
	STABILISED WITH 6% LIME & 2% FIBRE	100 100 100 98.99 94.42 84.32 78.89	65.5 49.3 16.1 9.0	1.492 27.5	47.7	0.43
	MUYEMBE-NAKAPIRIPIRI ROAD					
	1/8/2024					
	AVERAGE	100 100 100 99 94 84 79 0.424	65.5 49.3 16.1 9.0	1.492 27.5	47.7	0.43 #DIV/0!

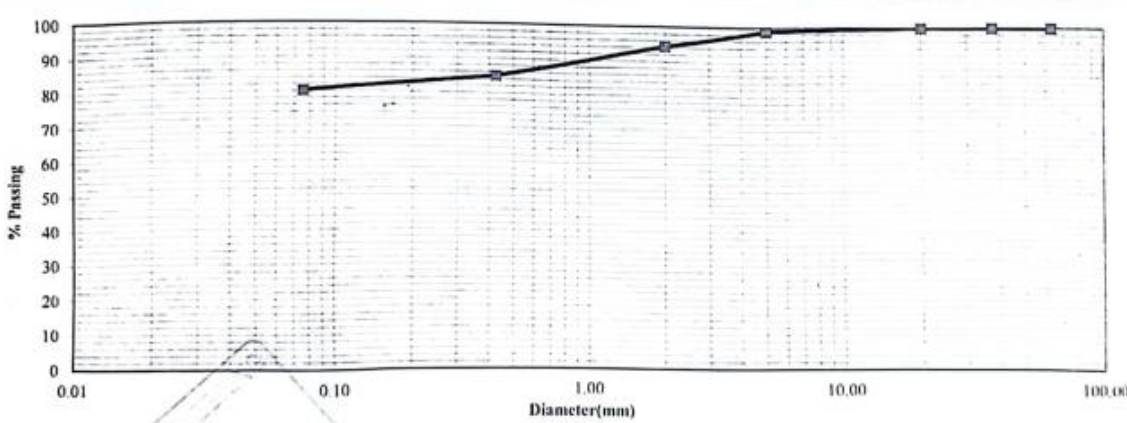
FOR LAB

Lab Technician: _____

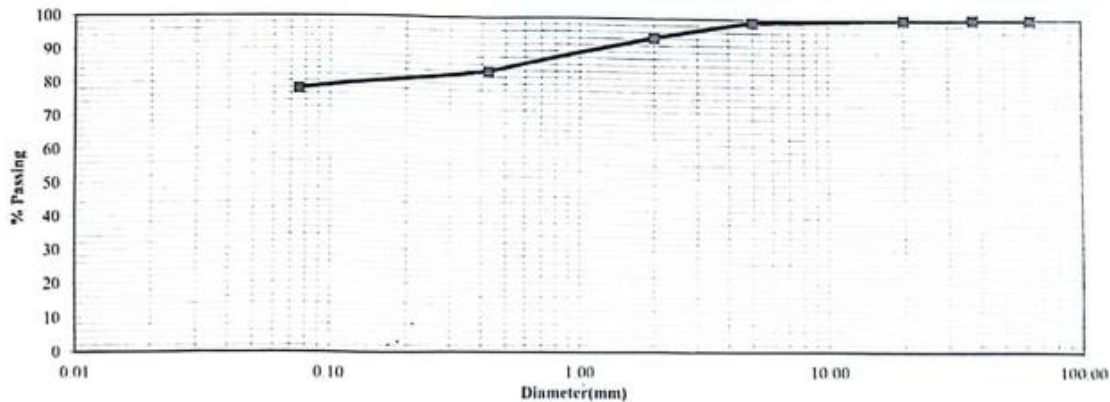
Materials Engineer: 

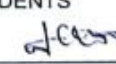
STUDENTS

INSTITUTION  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS NAMES ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling		
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS				
<u>PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)</u>				
Location : MUYEMBE-NAKAPIRIPIT ROAD		Lab. Reference No.:		
Location : (km)	EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE	Dry wt. of sample before washing: (g) 3057.1		
Depth: (m)	0.5m	Dry wt. of sample after washing: (g) 609.2		
Material description:	MUYEMBE-NAKAPIRIPIT ROAD	Date Sampled: Date Tested: Technician		
		8/Jan/2024 26/Feb/2024 Lab team		
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)
63.0	0.0	0	100	
37.5	0.0	0.0	100	
20.0	0.0	0.0	100	
5.0	34.9	1.1	99	
2.00	136.9	4.5	94	
0.425	290.9	9.5	85	
0.075	144.2	4.7	80	
Total fines	2450.2	80.1		
Bottom Pan	2.3			
Extracted fines	2447.9			
Total sample	3057.1			
Grading Modulus		0.41		
				
Testing Lab		STUDENTS		
Lab Technician Materials Engineer		 _____  _____		

INSTITUTION		STUDENTS NAMES		TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa		ASIIMWE CALEB & MANANA MARK		Stirling	
PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
PARTICLE SIZE DISTRIBUTION (BS 1377 - 2 - 90)					
Location : MUYEMBE-NAKAPIRIPIT ROAD			Lab. Reference No.:		
Location : (km)		EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE		Dry wt. of sample before washing: (g)	
				2623.3	
Depth: (m)		0.5m		Dry wt. of sample after washing: (g)	
				588.7	
Material description:		MUYEMBE-NAKAPIRIPIT ROAD		Date Sampled:	Technician
				8/Jan/2024	Lab team
		Date Tested:	26/Feb/2024		
Sieve Size (mm)	Weight Retained (g)	Retained (%)	Passing (%)	Grading Limits (G60 & 80)	
63.0	0.0	0	100		
37.5	0.0	0.0	100		
20.0	0.0	0.0	100		
5.0	22.8	0.9	99		
2.00	122.6	4.7	94		
0.425	280.3	10.7	84		
0.075	160.9	6.1	78		
Total fines	2036.7	77.6			
Bottom Pan	2.1				
Extracted fines	2034.6				
Total sample	2623.3				
Grading Modulus		0.44			



Testing Lab  Lab Technician  Materials Engineer	STUDENTS  
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INSTITUTION UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling			
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
ATTERBERG LIMITS <i>Liquid limit (cone penetrometer) and plastic limit</i>					
SOURCE : MUYEMBE-NAKAPIRIPIRIT ROAD		Technician:			
mix: EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE		Lab Team			
Test method: BS 1377: Part 2, 1990:4.3/4.4	Sample Date: 8/Jan/2024				
LAYER: EXPANSIVE SOILS	Test Date: 11/Jan/2024				
Depth: 0.5m					
PLASTIC LIMIT					
Test No.	BA	FT			
Mass of wet soil + container (g)	39.74	43.68			
Mass of dry soil + container (g)	34.31	36.69			
Mass of container (g)	23.29	22.58			
Mass of moisture (g)	5.43	7.0			
Mass of dry soil (g)	11.02	14.11			
Moisture content %	49.3	49.5			
AVERAGE					
LIQUID LIMIT	Test No.	1	2	3	4
Initial gauge reading (mm)		0	0	0	0
Final gauge reading (mm)		15.0	18	21	24.4
penetration (mm)		15.0	18.0	21.0	24.4
AVERAGE		15.0	18.0	21.0	24.4
Container No.	MB	FORD	PI600	A3	
Mass of wet soil + container (g)	69.12	55.52	70.70	75.37	
Mass of dry soil + container (g)	45.14	36.36	45.38	47.86	
Mass of container (g)	7.03	6.83	6.96	7.01	
Mass of moisture (g)	23.98	19.16	25.32	27.51	
Mass of dry soil (g)	38.11	29.53	38.42	40.85	
Moisture content (%)	62.9	64.9	65.9	67.3	
AVERAGE		62.9	64.9	65.9	67.3

Liquid Limit Determination

Liquid limit (%)	65.5
Plastic limit (%)	49.4
Plasticity Index (%)	16.0
Linear shrinkage	
Trough No.	2
Trough length (cm)	14.0
Specimen length (cm)	12.7
L.shrinkage =	1.3
% L.shrinkage =	9.0

Remarks:

TESTING LAB Materials Engineer Lab Technician	STUDENTS
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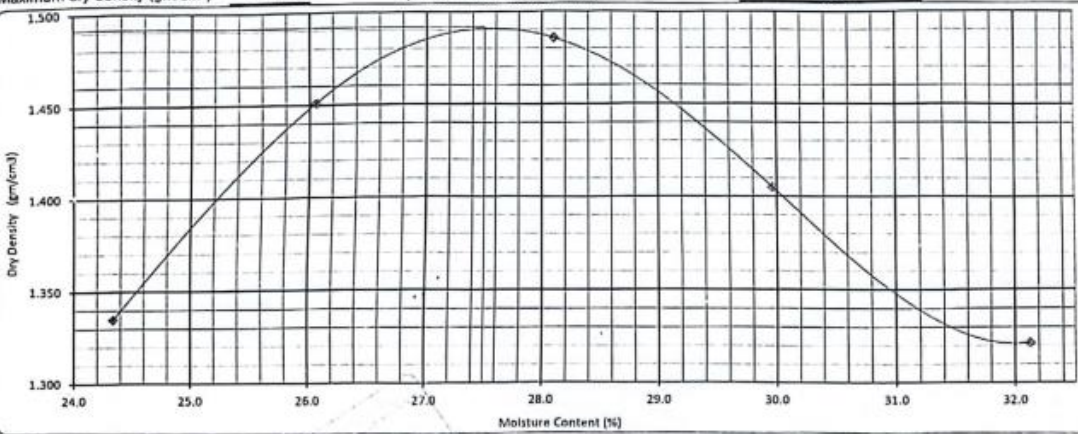
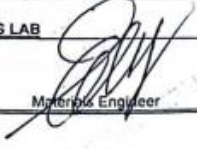
INSTITUTION UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	STUDENTS ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
ATTERBERG LIMITS		
<i>Liquid limit (cone penetrometer) and plastic limit</i>		
SOURCE	MUYEMBE NAKAPIRIPIT ROAD	
mix	NEAT SAMPLE TP 02	
Test method	BS 1377: Part 2, 1990:4.3/4.4	Technician: Lab Team
LAYER	EXPANSIVE SOILS	
Depth:	0.5m	
PLASTIC LIMIT	Test No.	Average
	O	RAD
Mass of wet soil + container (g)	35.78	30.56
Mass of dry soil + container (g)	31.05	27.71
Mass of container (g)	21.38	21.97
Mass of moisture (g)	4.73	2.9
Mass of dry soil (g)	9.67	5.74
Moisture content %	48.9	49.7
AVERAGE		
LIQUID LIMIT	Test No.	Average
	1	2
Initial gauge reading (mm)	0	0
Final gauge reading (mm)	15.1	17.8
penetration (mm)	15.1	17.8
AVERAGE	15.1	17.8
Container No.	8E	P132
Mass of wet soil + container (g)	53.01	70.80
Mass of dry soil + container (g)	35.17	45.61
Mass of container (g)	6.94	6.80
Mass of moisture (g)	17.84	25.19
Mass of dry soil (g)	28.23	38.81
Moisture content (%)	63.2	64.9
AVERAGE	63.2	64.9

Liquid Limit Determination

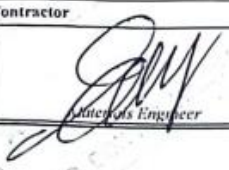
Liquid limit (%)	65.5
Plastic limit (%)	49.3
Plasticity Index (%)	16.2
Linear shrinkage	
Trough No	2
Trough length (cm)	14.0
Specimen length (cm)	12.7
L shrinkage =	1.3
% L shrinkage =	9.0

Remarks:

TESTING LAB Materials Engineer Lab Technician	STUDENTS ASIMWE CALEB MANANA MARK
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INSTITUTION	STUDENTS NAMES	TESTING LAB			
 UGANDA CHRISTIAN UNIVERSITY A CHRISTIAN UNIVERSITY IN THE HEART OF AFRICA	ASIIMWE CALEB & MANANA MARK	Stirling			
PROJECT: ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
Test Reference No.	Depth. 0.5m	Date Tested			
Mix	EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE	8/Jan/24			
SOURCE	MUYEMBE-NAKAPIRIPIT ROAD	26/Feb/24			
Material description:	EXPANSIVE SOILS	Natural moisture (%): 11.0			
TEST DATA					
Weight of rammer (Kg)	No. of blows per layer	No of layers			
4.5	27	5			
Height of drop (mm)	Diameter of mould (mm)	Volume of mould (cm ³)			
457	100	1,000			
MOISTURE CONTENT DATA					
Test No.	1	2	3	4	5
Tin No.	A	A	A	A	A
Water Added	cm ³ 260	320	380	440	500
Mass of Compacted soil + mould	gm 5,936	6,107	6,181	6,104	6,024
Mass of Mould	gm 4,278	4,278	4,278	4,278	4,278
Mass of Compacted soil	gm 1660	1829	1903	1826	1746
Volume of mould	cm ³ 1,000	1,000	1,000	1,000	1,000
Wet density of soil	g/cm ³ 1.660	1.829	1.903	1.826	1.746
DATA FOR PROCTOR CURVE					
Container No.	EX	DJ	KCR	YMC	NMT
Mass of wet soil + Container	gm 1,513.0	1,532.0	1,777.0	1,872.0	1,825.0
Mass of dry soil + container	gm 1,321.0	1,328.0	1,478.0	1,537.0	1,568.0
Mass of container	gm 532.0	545.0	414.0	419.0	788.0
Mass of water added	gm 192	204	299	335	257
Mass of dry soil	gm 789	783	1064	1118	800
Moisture content	% 24.3	26.1	28.1	30.0	32.1
Dry density	g/cm ³ 1.335	1.451	1.486	1.405	1.321
Maximum dry density (gm/cm ³) 1.492 Optimum moisture content (%) 27.5					
					
Remarks:					
FOR TESTING LAB			STUDENTS		
Lab Technician	 Materials Engineer		 ASIMWE CALEB		

Institution  UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Field of Africa		Students Names ASIMWE CALED & MANANA MARK		Testing Lab Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS					
CALIFORNIA BEARING RATIO TEST (BS 1377 Part 4)					
Test sample reference :		Depth: 0.5m EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE		Sampling Date : 8/Jan/24	
mix:				Casting date : 27/Feb/24	
Source: MUYEMBE-NAKAPIRIPIT ROAD				Testing Date : 12/Mar/24	
Sample Description: EXPANSIVE SOILS				Technician : Lab team	
				Volume of Mould used (m ³) 2305	
Natural moisture of air dried sample			Volume of water added		
Tin No.	MJR		Mass of air dried soil (g)	6000	
Tin + air dried soil sample (g)	2118		MDD (Mg/m ³)	1.492	
Tin + oven dry soil sample (g)	1958		N.M.C (%)	13.7	
Tin (g)	790		OMC (%)	27.5	
Dry soil sample	1168		Added OMC (%)	13.8	
Water (g)	160		Calculated dry wt of soil (g)	5178.1	
N.M.C (%)	13.7		Water added (g)	728	
Average (%)	13.7		Water added (mL)	728	
Number of blows		62			
Number of layer		5			
Water Content Determination		Before Soaking	After Soaking		
Tare No	YY -	Y6Y -			
Mass of wet sample + Tare	g 1630 -	1956 -			
Mass of dry sample + Tare	g 1443 -	1654 -			
Mass of Tare	g 783 -	821 -			
Mass of water	g 187 -	302 -			
Mass of dry sample	g 660 -	833 -			
Water content	% 28.3 -	36.3 -			
Average water Content	% 28.3	36.3			
Density determination					
Mould No	N				
Mass of mould + soil	g 10442	10785			
Mass of mould	g 6118	6118			
Mass of soil	g 4324	4667			
Volume of the mould	cm3 2305	2305			
Moist density	g/cm3 1.876	2.025			
Dry density	g/cm3 1.462	1.486			
Swell Determination					
Date	Hour	D.Gauge Reding			
Initial reading	96 hrs	9.8			
Final reading		10.35			
Height of the specimen		127			
Height of swell		0.55			
		Swelling(%)	0.43		
Observations					
For the Lab			For Students		
Lab Technician			Student Engineer		

Institution	Students Names				Testing Lab	
 UGANDA CHRISTIAN UNIVERSITY A Vision of Excellence in the Heart of Africa	ASHIMWE CALEB & MANANA MARK				Stirling	
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS						
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)						
Test sample reference		Depth 0.5m		Sampling Date		8/Jan/24
mix		EXPANSIVE SOIL STABILISED WITH 6% LIME & 2% FIBRE		Penetration Date		12/Mar/24
Source		MUYEMBE-NAKAPIRIPIT ROAD		Technician		Lab team
Sample Description		EXPANSIVE SOILS				
Number of blows per layer		62				
Number of layers		5		5		5
Mould No		N				
Capacity of the Proving Ring (KN)		50		50		50
Proving Ring Constant (KN/div.)		0.2052		0.2052		0.2052
Speed: _____ mm/min		Tap		Bottom		
Penetration of the plunger (mm)	Time (s)	Reading *10 ³ mm	Force (KN)	Reading *10 ³ mm	Force (KN)	
0	0	0	0.0	0	0.0	
0.25	12	1	0.2	2	0.4	
0.5	24	2	0.4	4	0.8	
0.75	35	3	0.6	5	1.0	
1	47	6	1.2	10	2.1	
1.5	71	9	1.8	16	3.3	
2	94	13	2.7	25	5.1	
2.5	118	16	3.3	29	6.0	
3	142	20	4.1	33	6.8	
3.5	165	23	4.7	38	7.8	
4	189	26	5.3	42	8.6	
4.5	213	29	6.0	46	9.4	
5	236	32	6.6	49	10.1	
5.5	260	34	7.0	51	10.5	
6	283	36	7.4	54	11.1	
6.5	307	38	7.8	55	11.3	
7	331	39	8.0	56	11.5	
7.5	354	40	8.2	57	11.7	
Observations						
For the Contractor			For Students			
 Lab Technician			 Students Engineer			

Institution UGANDA CHRISTIAN UNIVERSITY A Vision of Excellence in the Heart of Africa	Students Names ASIMWE CALER & MANANA MARK	Testing Lab Stirling
ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
CALIFORNIA BEARING RATIO TEST (BS1377 Part 4)		
Test sample reference :	Depth: 0.5m	Sampling Date : 8/Jun/24
mix:	EXPANSIVE SOIL STABILISED WITH 6% LIME &	Testing Date : 12/Mar/24
Source:	MUYEMBE-NAKAPIRIPIT ROAD	Technician : Lab team
Sample Description:	EXPANSIVE SOILS	

PENETRATION vs FORCE CURVE

	62 blows							
	Force		CBR					
	Bottom	Top	Bottom	Top				
2.5 mm Penetration	6.0	3.3	45	25				
5.0 mm Penetration	10.1	6.6	50	33				
Average	8.0	4.9	47.7	28.8				
Retained CBR	47.7							
Observations	CBR = 47.7							
For the Lab					For Students			
Lab. Technician								

INSTITUTION		STUDENTS NAMES		TESTING LAB																			
 UGANDA CHRISTIAN UNIVERSITY University of Theology & Leadership Studies		ASHIMWE CALED & MANANA MARK		Stirling																			
PROJECT		ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS																					
STABILISED CBR (BS 1924 PART 2 1)																							
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0% FIBRE																							
M/c of air dried sample			M/c After Mixing																				
Tin No.	Z6T		Stabiliser	6% LIME & 0% FIBRE																			
Tin + Wet soil gm	2475		Content	6.0																			
Tin + Dry Soil gm	2273		Tin No.	Y6Y																			
Tin gm	810		Tin + Wet Soil	2228																			
Water gm	202.0		Tin + Dry Soil	1915																			
Dry Soil gm	1,463.0		Tin	820																			
M/c %	13.8		Water	313.0																			
Av. M/c %	13.8		Dry Soil	1,095.0																			
			M/c	28.6																			
<table style="width: 100%; border: none;"> <tr> <td style="width: 33%;">(a)MDD</td> <td style="width: 10%; text-align: center;">1.464</td> <td style="width: 10%; text-align: center;">kg/m3</td> <td style="width: 33%;">(b)Air Dry M/c</td> <td style="width: 10%; text-align: center;">13.8</td> <td style="width: 10%; text-align: center;">%</td> </tr> <tr> <td>(c)WD</td> <td style="text-align: center;">4.010</td> <td style="text-align: center;">kg/m3</td> <td>(e)M/c to add</td> <td style="text-align: center;">13.6</td> <td style="text-align: center;">%</td> </tr> <tr> <td>(d)OMC</td> <td style="text-align: center;">27.4</td> <td style="text-align: center;">%</td> <td>(F) volume</td> <td style="text-align: center;">2.305</td> <td></td> </tr> </table>						(a)MDD	1.464	kg/m3	(b)Air Dry M/c	13.8	%	(c)WD	4.010	kg/m3	(e)M/c to add	13.6	%	(d)OMC	27.4	%	(F) volume	2.305	
(a)MDD	1.464	kg/m3	(b)Air Dry M/c	13.8	%																		
(c)WD	4.010	kg/m3	(e)M/c to add	13.6	%																		
(d)OMC	27.4	%	(F) volume	2.305																			
Date prepared <u>1/Mar/24</u> Date immerse <u>8/Mar/24</u> Date tested <u>15/Mar/24</u>																							
Mould No.																							
Factor(f)	2.305																						
(h)Wet Soil to fill mould c x f x %comp	9,243.0																						
(j) Wt of air dried soil	6,000																						
Air dry M/c	13.8																						
(k) soil dry wt (100j/100+b)	5,272.1																						
Stabiliser	6% LIME & 0% FIBRE																						
(m)Stabilisers content %	6.0																						
(n) Stabiliser to add k x(m/100)	316.3																						
Water Addition((j+n)x(d-b))/(100+b)	754.4																						
Wt. per layer CBR Only h/3																							
SPECIMEN WEIGHT CHECK																							
No. of blows	62.0	62.0	AVERAGE																				
Mould No.	7 DAYS AIR TIGHT, 7 DAYS SOAKED	7 DAYS AIR TIGHT, 7 DAYS SOAKED																					
Stabiliser	6% LIME & 0% FIBRE	6% LIME & 0% FIBRE																					
Content %	6.0	6.0																					
Mould g	A	B																					
Wet Soil g	4,534.0	4,496.0																					
Compaction M/c %	28.6	28.6																					
Dry density kg/m3	1.530	1.517																					
%Compaction	104.5	103.7																					
FORCE	6.2	6.3																					
UCS	0.338	0.343	0.34																				

INSTITUTION	STUDENTS NAMES		TESTING LAB							
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in the Heart of Africa	ASIMWE CALEB & MANANA MARK		Stirling							
PROJECT	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS									
STABILISED CBR (BS 1924 PART 2 1)										
EXPANSIVE SOIL STABILISED WITH 6% LIME & 0.5% FIBRE										
M/c of air dried sample			M/c After Mixing							
Tin No.	Y6Y5		Stabiliser	0% LIME & 0% FIBRE						
Tin + Wet soil gm	2566		Content	6.0						
Tin + Dry Soil gm	2415		Tin No.	DR						
Tin gm	802		Tin + Wet Soil	1456						
Water gm	151.0		Tin + Dry Soil	1255						
Dry Soil gm	1,613.0		Tin	505						
M/c %	9.4		Water	201.0						
Av. M/c %	9.4		Dry Soil	750.0						
			M/c	26.8						
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">(a)MDD <u>1.505</u> kg/m³</td> <td style="width: 50%;">(b)Air Dry M/c <u>9.4</u> %</td> </tr> <tr> <td>(c)WD <u>4.009</u> kg/m³</td> <td>(e)M/c to add <u>17.3</u> %</td> </tr> <tr> <td>(d)OMC <u>26.7</u> %</td> <td>(F) volume <u>2.305</u></td> </tr> </table>					(a)MDD <u>1.505</u> kg/m ³	(b)Air Dry M/c <u>9.4</u> %	(c)WD <u>4.009</u> kg/m ³	(e)M/c to add <u>17.3</u> %	(d)OMC <u>26.7</u> %	(F) volume <u>2.305</u>
(a)MDD <u>1.505</u> kg/m ³	(b)Air Dry M/c <u>9.4</u> %									
(c)WD <u>4.009</u> kg/m ³	(e)M/c to add <u>17.3</u> %									
(d)OMC <u>26.7</u> %	(F) volume <u>2.305</u>									
Date prepared <u>1/Mar/24</u> Date immerse <u>8/Mar/24</u> Date tested <u>15/Mar/24</u>										
Mould No.										
Factor(f)	2.305									
(h)Wet Soil to fill mould c x f x %comp	9,241.9									
(j) Wt of air dried soil	6,000									
Air dry M/c	9.4									
(k) soil dry wt (100j/100+b)	5,486.4									
Stabiliser	6% LIME & 0% FIBRE									
(m)Stabilisers content %	6.0									
(n) Stabiliser to add k x(m/100)	329.2									
Water Addition((j+n)x(d-b))/(100+b)	1,000.6									
Wt. per layer CBR Only h/3										
SPECIMEN WEIGHT CHECK										
No. of blows	62.0	62.0	AVERAGE							
Mould No.	7 DAYS AIR TIGHT, 7 DAYS SOAKED	7 DAYS AIR TIGHT, 7 DAYS SOAKED								
Stabiliser	6% LIME & 0% FIBRE	6% LIME & 0% FIBRE								
Content %	6.0	6.0								
Mould g	A	B								
Wet Soil g	4,455.0	4,505.0								
Compaction M/c %	26.8	26.8								
Dry density kg/m ³	1.524	1.541								
%Compaction	101.3	102.5								
FORCE	7.4	8.0								
UCS	0.405	0.439	0.42							

INSTITUTION	STUDENTS NAMES	TESTING LAB	
 UGANDA CHRISTIAN UNIVERSITY A Centre of Excellence in Christian Education in Africa	ASIIMWE CALED & MANANA MARK	Stirling	
PROJECT	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS		
STABLISED CBR (BS 1024 PART 2 1)			
EXPANSIVE SOIL STABILISED WITH 6% LIME & 1% FIBRE			
M/c of air dried sample		M/c After Mixing	
Tin No.	UPC	Stabiliser	
Tin + Wet soil gm	2393	Content	
Tin + Dry Soil gm	2191		
Tin gm	807	Tin No.	
Water gm	202.0	Tin + Wet Soil	
Dry Soil gm	1,384.0	Tin + Dry Soil	
M/c %	14.6	Tin	
Av. M/c %	14.6	Water	
		Dry Soil	
		M/c	
(a)MDD	1.519 kg/m ³	(b)Air Dry M/c	
(c)WD	4.419 kg/m ³	(e)M/c to add	
(d)OMC	29.1 %	(F) volume	
Date prepared	1/Mar/24 Date immerse	8/Mar/24 Date tested	
Mould No.		15/Mar/24	
Factor(f)	2.305		
(h)Wet Soil to fill mould c x f x %comp	10,185.4		
(j) Wt of air dried soil	6,000		
Air dry M/c	14.6		
(k) soil dry wt ((100)/(100+b))	5,235.8		
Stabiliser	6% LIME & 1% FIBRE		
(m)Stablisers content %	6.0		
(n) Stabiliser to add k x(m/100)	314.1		
Water Addition(((j+n)x(d-b))/((100+b)))	799.2		
Wt. per layer CBR Only h/3			
SPECIMEN WEIGHT CHECK			
No. of blows	62.0	62.0	AVERAGE
Mould No.	7 DAYS AIR TIGHT, 7 DAYS SOAKED	7 DAYS AIR TIGHT, 7 DAYS SOAKED	
Stabiliser	6% LIME & 1% FIBRE	6% LIME & 1% FIBRE	
Content %	6.0	6.0	
Mould g	A	B	
Wet Soil g	4,392.0	4,356.0	
Compaction M/c %	30.1	30.1	
Dry density kg/m ³	1.465	1.453	
%Compaction	96.5	95.7	
FORCE	10.1	9.8	
UCS	0.551	0.540	0.55

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	STUDENTS NAMES ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling		
PROJECT	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS			
STABILISED CBR (BS 1924 PART 2 1)				
EXPANSIVE SOIL STABILISED WITH 6% LIME & 1.5% FIBRE				
M/c of air dried sample		M/c After Mixing		
Tin No.	21	Stabiliser	6% LIME & 1.5% FIBRE	
Tin + Wet soil gm	2118	Content	6.0	
Tin + Dry Soil gm	1953	Tin No.	KAU	
Tin gm	790	Tin + Wet Soil	2060	
Water gm	165.0	Tin + Dry Soil	1772	
Dry Soil gm	1,163.0	Tin	799	
M/c %	14.2	Water	288.0	
Av. M/c %	14.2	Dry Soil	973.0	
		M/c	29.6	

(a)MDD <u>1.426</u> kg/m ³ (c)WD <u>3.907</u> kg/m ³ (d)OMC <u>27.4</u> %	(b)Air Dry M/c <u>14.2</u> % (e)M/c to add <u>13.2</u> % (F) volume <u>2.305</u>
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Date prepared	1/Mar/24	Date immerse	8/Mar/24	Date tested	15/Mar/24
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Mould No.			
Factor(f)	2.305		
(h)Wet Soil to fill mould c x f x %comp	9,006.2		
(j) Wt of air dried soil	6,000		
Air dry M/c	14.2		
(k) soil dry wt (100j/100+b)	5,254.5		
Stabiliser	6% LIME & 1.5% FIBRE		
(m)Stabilisers content %	6.0		
(n) Stabiliser to add k x(m/100)	315.3		
Water Addition((j+n)x(d-b))/(100+b)	730.7		
Wt. per layer CBR Only h/3			

SPECIMEN WEIGHT CHECK			
No. of blows	62.0	62.0	AVERAGE
Mould No.	7 DAYS AIR TIGHT, 7 DAYS SOAKED	7 DAYS AIR TIGHT, 7 DAYS SOAKED	
Stabiliser	6% LIME & 1.5% FIBRE	6% LIME & 1.5% FIBRE	
Content %	6.0	6.0	
Mould g	A	B	
Wet Soil g	4,513.0	4,596.0	
Compaction M/c %	29.6	29.6	
Dry density kg/m ³	1.511	1.539	
%Compaction	105.9	107.9	
FORCE	10.9	10.5	
UCS	0.597	0.574	0.59

INSTITUTION UGANDA CHRISTIAN UNIVERSITY A University of Excellence in the Heart of Africa	STUDENTS NAMES ASIIMWE CALEB & MANANA MARK	TESTING LAB Stirling
PROJECT	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME FOR STABILISATION OF EXPANSIVE SOILS	
STABILISED CBR (BS 1924 PART 2 1)		
EXPANSIVE SOIL STABILISED WITH 6% LIME & 2.0% FIBRE		

M/c of air dried sample			M/c After Mixing		
Tin No.	MJR		Stabiliser	6% LIME & 2.0% FIBRE	
Tin + Wet soil gm	2118		Content	6.0	
Tin + Dry Soil gm	1958		Tin No.	YY	
Tin gm	790		Tin + Wet Soil	1630	
Water gm	160.0		Tin + Dry Soil	1443	
Dry Soil gm	1,168.0		Tin	783	
M/c %	13.7		Water	187.0	
Av. M/c %	13.7		Dry Soil	660.0	
			M/c	28.3	

(a) MDD 1.492 kg/m³

(c) WD 4.102 kg/m³

(d) OMC 27.5 %

(b) Air Dry M/c 13.7 %

(e) M/c to add 13.8 %

(f) volume 2.305

Date prepared	1/Mar/24	Date immerse	8/Mar/24	Date tested	15/Mar/24
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Mould No.			
Factor(f)	2.305		
(h) Wet Soil to fill mould c x f x %comp	9,454.2		
(j) Wt of air dried soil	6,000		
Air dry M/c	13.7		
(k) soil dry wt (100j/(100+b))	5,277.1		
Stabiliser	6% LIME & 2.0% FIBRE		
(m) Stabilisers content %	6.0		
(n) Stabiliser to add k x (m/100)	316.6		
Water Addition((j+n)x(d-b))/(100+b)	766.7		
Wt. per layer CBR Only h/3			

SPECIMEN WEIGHT CHECK			
No. of blows	62.0	62.0	AVERAGE
Mould No.	7 DAYS AIR TIGHT, 7 DAYS SOAKED	7 DAYS AIR TIGHT, 7 DAYS SOAKED	
Stabiliser	6% LIME & 2.0% FIBRE	6% LIME & 2.0% FIBRE	
Content %	6.0	6.0	
Mould g	A	B	
Wet Soil g	4,462.0	4,502.0	
Compaction M/c %	28.3	28.3	
Dry density kg/m ³	1.508	1.522	
%Compaction	101.1	102.6	
FORCE	4.5	4.5	
UCS	0.248	0.248	0.25

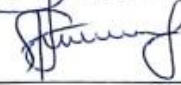
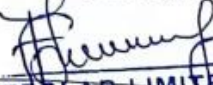


EXCELLENCE THROUGH PRECISION AND INTEGRITY

DETERMINATION OF FREE SWELL						
Project:	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME IN THE STABILISATION OF EXPANSIVE SOILS					
Client:	MANANA MARK & ASIMWE CALEB					
Location:	MUYEMBE-NAKAPIRIPIT ROAD				Sampling Date:	4-Apr-24
Project ref:	NEAT SOIL SAMPLE				Testing Date:	8-Apr-24
Test standard: IS:2720 (Part 40) 1977						
Sample Identification	Depth (m)	Measuring Cylinder No		Measuring Cylinder No (After 24Hrs)		Swell (%)
		Kerosene	Distilled Water	Kerosene	Distilled Water	
TBH1	0.5-0.9	100.0	10.0	10	14.4	44
TBH2	1.0-1.5	10.0	10.0	10	15	50
Average (%)						47
Technician(Signature):		Computed by (Signature):		Checked by (Signature):		

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DETERMINATION OF FREE SWELL						
Project:	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME IN THE STABILISATION OF EXPANSIVE SOILS					
Client:	MANANA MARK & ASIIMWE CALEB					
Location:	MUYEMBE-NAKAPIRIPIT ROAD				Sampling Date:	4-Apr-24
Project ref:	SOIL STABILISED WITH 6% LIME				Testing Date:	8-Apr-24
Test standard:	IS:2720 (Part 40) 1977					
Sample Identification	Depth (m)	Measuring Cylinder No		Measuring Cylinder No (After 24Hrs)		Swell (%)
		Kerosene	Distilled Water	Kerosene	Distilled Water	
TBH1	0.5-0.9	100.0	10.0	10	13.0	30
TBH2	1.0-1.5	10.0	10.0	10	13.4	34
Average (%)						32
Technician(Signature):		Computed by (Signature):		Checked by (Signature):		
						

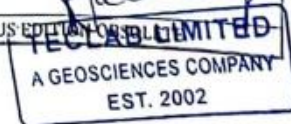


EXCELLENCE THROUGH PRECISION AND INTEGRITY

DETERMINATION OF FREE SWELL						
Project:	ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBRE AND LIME IN THE STABILISATION OF EXPANSIVE SOILS					
Client:	MANANA MARK & ASIMWE CALEB					
Location:	MUYEMBE-NAKAPIRIPIT ROAD	Sampling Date:	4-Apr-24			
Project ref:	SOIL STABILISED WITH 6% LIME AND 1.5% PET FIBRE	Testing Date:	8-Apr-24			
Test standard:	IS:2720 (Part 40) 1977					
Sample Identification	Depth (m)	Measuring Cylinder No		Measuring Cylinder No (After 24Hrs)		Swell (%)
		Kerosene	Distilled Water	Kerosene	Distilled Water	
TBH1	0.5-0.9	100.0	10.0	10	11.8	18
TBH2	0.5-1.0	10.0	10.0	10	12.5	25
Average (%)						22
Technician(Signature):		Computed by (Signature):		Checked by (Signature):		

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CENTRAL MATERIALS LABORATORY

CLIENT/ STUDENT NAMES: M/S ASIIMWE CALEB AND MANANA MARK
UNIVERSITY : UGANDA CHRISTIAN UNIVERSITY – MUKONO
COURSE : BACHELOR OF SCIENCE IN CIVIL AND ENVIRONMENT ENGINEERING
RESEARCH PROJECT : ASSESSING THE USE OF POLYETHYLENE TEREPHTHALATE FIBER AND HYDRATED LIME FOR THE STABILISATION OF EXPANSIVE SOILS
DATE : 12 APRIL 2024

TEST RESULTS FOR SAMPLES OF POLYETHYLENE TEREPHTHALATE (PET PLASTIC)

Test Standard/ Method: ASTM D638-14 "Standard Test Method for Tensile properties of plastics"

Sample Ref.	Strip Size		Cross-sectional Area (mm ²)	Force at Breaking (kN)	Tensile Strength (MPa)	Average Strength (MPa)	Elongation (%)	Average Elongation (%)
	Width (mm)	Thickness (mm)						
PET 1	11.5	0.3	3.45	0.750	217	224.6	64	63.6
PET 2	8.4	0.3	2.52	0.500	198		59	
PET 3	11.1	0.3	3.33	0.800	241		62	
PET 4	11.5	0.3	3.45	0.800	232		68	
PET 5	7.1	0.3	2.13	0.500	235		65	

Note: - Results relate to only the samples as delivered by the student